

Net-Zero Industry Tracker 2024 Edition

INSIGHT REPORT

DECEMBER 2024

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Foreword



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The energy transition is rapidly progressing in areas where technologies, supportive policies and the business case for investments align. However, to achieve a net-zero future, faster advancements across all sectors and countries are required, particularly in hard-to-abate industries such as steel, aluminium, cement, primary chemicals, oil and gas, aviation, shipping and trucking. These sectors play an important role in our economies, with heavy industry alone contributing to around 30% of global gross domestic product (GDP)1. Significantly reducing emissions in these sectors present unique physical, macroeconomic, and business challenges.

The World Economic Forum's *Net Zero Industry Tracker 2024* offers a data-driven assessment of energy transition progress in these eight challenging sectors, which collectively account for around 40% of global GHG emissions. These sectors are vital to the global economy as demand for heavy industry and heavy transport sectors is projected to rise by more than 60% on average by 2050.

This publication marks the third edition of the report, and we are encouraged to see some progress. We have observed a reduction in average emissions intensity of 4.1% in the last five years (2019-2023), with an accelerated reduction in the last year (2022-2023) of 1.2%. Nevertheless, the current pace of progress is insufficient to meet net-zero emissions scenarios. As the recent report by the United Nations Environment Programme highlights, current promises and commitments place us "on track for best-case global warming of 2.6°C this century".² This underscores the urgent need to accelerate energy transition efforts.

The physical challenges of emissions reduction have been further compounded by macroeconomic and geopolitical conditions. Higher interest rates strain investments in energy transition technologies,

especially given most of these sectors operate in highly competitive profit margin environments. Geopolitical tensions and conflicts have led to an increase in energy prices, leading to some nations prioritizing energy security and national industrial protectionism over sustainability. Additionally, trade restrictions and tariffs increase the cost of products with already-high green premiums, such as green steel and aluminium. However, technology, particularly artificial intelligence (AI), shows significant potential to drive progress. Over the past year, AI has enhanced the speed and economics of capital projects, improved asset management, optimized energy efficiency and enabled more accurate emissions tracking.

The World Economic Forum, with support from Accenture, seeks to identify key barriers in these sectors, align stakeholders on essential actions, and promote collaboration to accelerate progress. These sectors cannot achieve their targets in isolation and require support from the broader ecosystem, particularly for capital deployment, as our report highlights that around 57% of the necessary investments must come from sources outside of these sectors. The majority of these investments will be needed to build infrastructure for clean power, clean fuels, and carbon capture, utilization and storage (CCUS).

The most challenging aspects of the transition necessitate close public-private collaboration. The Forum embraces this multistakeholder approach and is working to drive action with leading governmental bodies such as Clean Energy Ministerial and G20, as well as multilateral initiatives like the First Movers Coalition (FMC), Transforming Industrial Clusters, Mission Possible Partnership (MPP) and the Industrial Transition Accelerator (ITA). Only by advancing this collaborative spirit can we enable a more effective approach to the energy transition, ensuring that all sectors contribute to a sustainable future.

Executive summary

A system-wide approach versus point solutions is needed in hard-to-abate sectors to effectively transition to net-zero emissions by 2050.

This is the first time since the launch of the *Net Zero Industry Tracker* report that there has been a reduction in absolute emissions of hard-to-abate sectors in scope. Sectors have reduced absolute emissions by 0.9% between 2022 and 2023, compared to total global energy-related emissions increasing by 1.3%.³ Emissions intensity decreased by 4.1% between 2019 and 2023, with an accelerated 1.2% drop in the last year. Five out of eight sectors in scope reduced emissions intensity in the last year, i.e. aluminium, cement, chemicals, aviation and trucking. Additionally, energy intensity decreased by 3.2% in 2022 in these sectors, 1.6 times more than the global level.⁴

To gain the required trajectory for net zero, an estimated \$30 trillion in additional capital is required by 2050 for the sectors in scope. This figure represents around 45% of the total incremental net-zero investment required by 2050.

This need for investment is particularly challenging given the competitive profit margins of most of these sectors, which limits companies' capacity to absorb the substantial costs while maintaining adequate profitability.

Data and artificial intelligence (AI) have emerged as powerful tools to support the transition to net zero. Accenture estimates that use of generative AI could improve capital efficiency by 5-7%, reducing capital requirements of hard-to-abate sectors by \$1.5-2 trillion for the net-zero transition. Additional value levers include asset management and energy efficiency, research and development (R&D) acceleration, and enhanced transparency through product-level reporting. However, the increased use of AI is expected to raise electricity demand, potentially competing with hard-to-abate sectors for access to low-carbon power.



The Net Zero Industry Tracker highlights the key steps that the industries must take to further progress towards their respective emission reduction goals across five key dimensions of the readiness framework – technology, infrastructure, demand, capital and policy. Each dimension has a readiness score based on a set of metrics.

Technology readiness scores have improved this year due to improved economics and adoption; however, nearly half of the required emissions reductions need to be achieved through technologies that are not commercially viable. The adoption of methane abatement, electric transport and industrial processes, and energy efficiency technologies has increased. However, deep emission reduction in hard-to-abate sectors relies heavily on disruptive technologies that are not economically viable today. Investments in R&D need to be ramped up in carbon capture, utilization and storage (CCUS), new production pathways for materials, and hydrogen and its derivatives.

Infrastructure development has been slow; the sectors covered in this report are forecast to represent nearly 70% and 55% of the total hydrogen and CCUS capacity required by 2050, respectively. While infrastructure development for low-carbon power has been encouraging, hydrogen and CCUS infrastructure currently address less than 1% of sector requirements. Clean power, hydrogen and CCUS infrastructure need to be developed faster in countries with large heavy industry and heavy transport sectors.

Demand readiness scores have shown limited progress due to the conditions not being met for scaling demand for low-emission products. Major barriers for scaling clean demand include high green premiums, lack of clarity on customer willingness to pay the premium, and limited industry-wide adoption of carbon threshold standards for green products. Current estimates suggest a 40-70% increase

in the price of net-zero base material products.

Standardized carbon thresholds need industry-wide adoption, and businesses need to enhance product-level reporting.

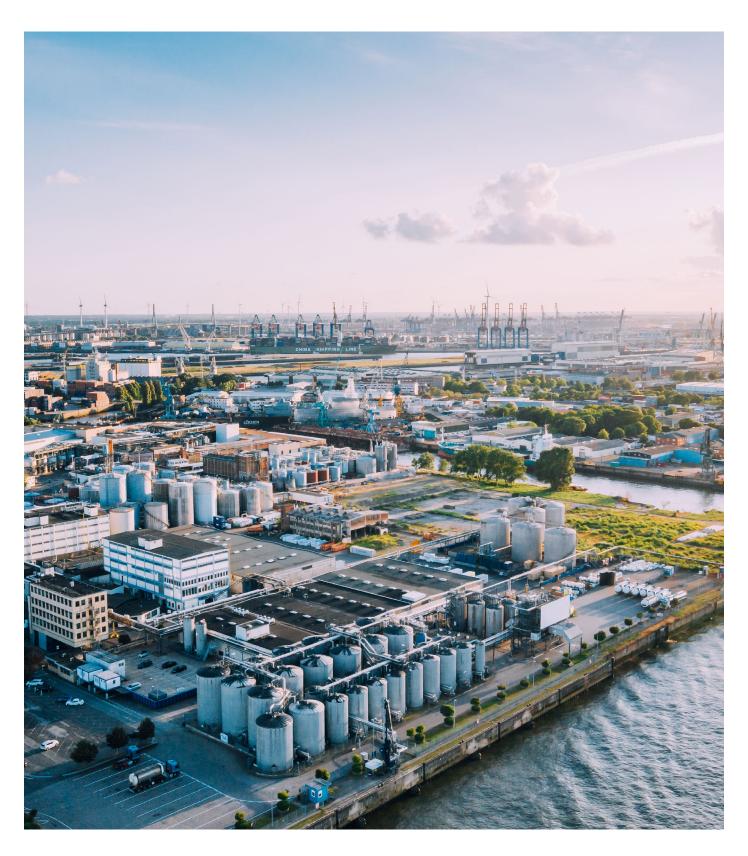
Capital readiness scores have remained stagnant due to lack of material flow of capital to decarbonize the sectors in scope, driven by the challenge of generating returns on clean investments. This report estimates that the \$30 trillion additional capital required by 2030 across the sectors in scope is split 43% (\$13 trillion) directly by these sectors and 57% (\$17 trillion) for clean energy infrastructure. The sectors must generate returns to raise investments on energy transition initiatives, which represent an 80% increase in investment relative to today's levels. Sectors should increase investments in retrofitting existing assets and building new climatecompatible assets, while energy suppliers need to build the enabling infrastructure.

Policy support has been fragmented and lacking cross-regional collaboration. As of 2024, there are 75 carbon-pricing instruments in operation worldwide, covering 24% of global emissions. However, increased protectionism through tariffs on green products add an incremental cost on green premiums. Moreover, there are insufficient incentive-based policies to drive focus on low-emission production. Policy-makers should create stronger incentives that align with the goals of hard-to-abate sectors, energy suppliers and consumers.

The sectors in this report face a gridlock as businesses, policy-makers, consumers, energy suppliers and financiers hesitate, each waiting for others to commit to investments and measures that can significantly reduce emissions. Hence, there is a need to shift from a point-solutions approach to a system-wide, partnership-based approach, to simultaneously solve several problems, align supply and demand, and overcome cost and risk hurdles.

1 Context

The physical challenges of reducing emissions in hard-to-abate sectors are compounded by technological, economic and political challenges.



While inflation is seeing a decline, interest rates have remained elevated despite recent cuts. This negatively impacts the ability of hard-to-abate sectors to invest towards reducing emissions.

The 2030 milestone of the Paris Agreement is fast approaching, and while substantial progress has been made, hard-to-abate sectors remain among the most difficult sectors to reduce emissions. This is owed to the difficulty of reducing emissions in processes that rely on high-temperature heat or specialized or energy dense fuel.

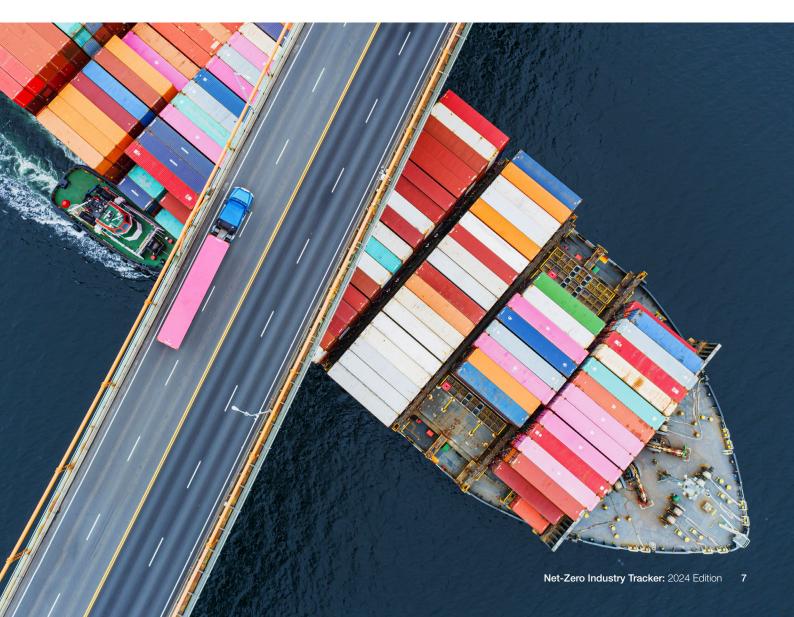
There have been encouraging developments in renewable energy, electric vehicles (EVs) and battery technology. Global renewable energy capacity is projected to expand by 2.7 times by 2030,7 exceeding current national targets by 25% and nearing the COP28 goal to triple capacity, mainly driven by improving economics, climate and energy security policies. Battery technology has also experienced significant advancement. The deployment of battery storage systems within the power sector more than doubled in 2023, making clean power supply less intermittent. This progress across various technologies has primarily been driven by substantial investments, supportive policy frameworks and a continued decline in costs.

Other technologies that are essential for industry emission reduction, such as certain types of clean fuels and carbon capture, utilization and storage (CCUS), have not reached the scale-up phase. Their widespread deployment will require further maturation, scalability and cost reduction before

they can be used in industrial applications. For instance, global hydrogen growth projections have seen a downward revision by 10-25% compared to earlier estimates, due to a 20-40% increase in green hydrogen costs and continued uncertainty around regulations. The global CCUS capacity grew by only 4% in the last two years, and future growth is uncertain.

Rising geopolitical tensions are also impacting the global path towards net-zero emissions. Energy security was already tested by the Ukraine-Russia conflict, and ongoing conflict in the Middle East risks further strain on global supply chains. Energy prices saw an uptick due to supply constraints driven by these events, caused some major companies, to scale back their net zero targets.

While inflation is seeing a decline, interest rates have remained elevated despite recent cuts. This negatively impacts the ability of hard-to-abate sectors to invest towards reducing emissions, especially in emerging and developing countries where the weighted average cost of capital (WACC) is higher than in advanced economies. Recent fluctuations in commodity prices, such as the drop in steel prices, have also placed strain on these industries and directed their focus towards maintaining profitability at the expense of investing in the energy transition.



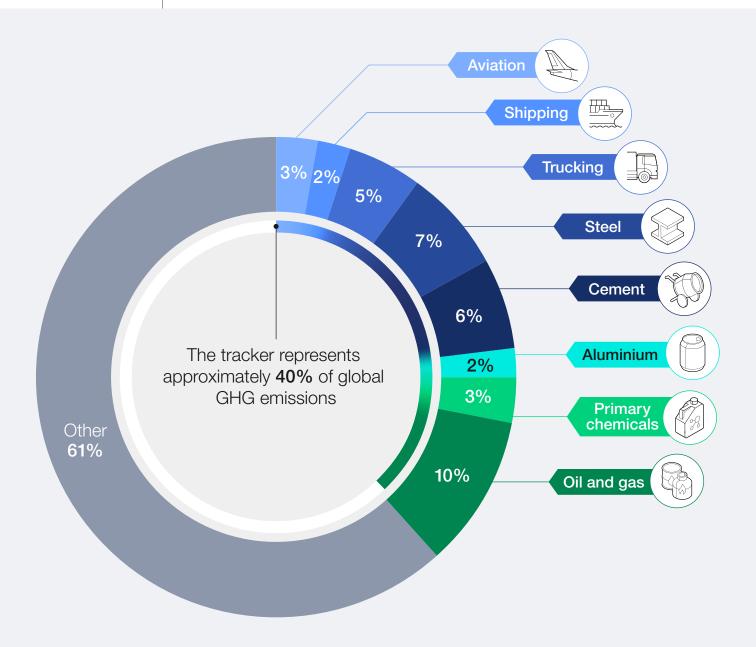
Due to years of shock, including the COVID-19 pandemic and changing geopolitical dynamics, some countries are re-evaluating their trade partnerships and becoming more self-reliant to promote domestic production, through protectionist policies including trade tariffs. For instance, a rise in US tariffs on imports from China, such as a 100% duty on the import of Chinese EVs, and the EU's carbon border tax are expected to reduce the volume of imports. As per the International Monetary Fund (IMF), new trade restrictions have more than tripled since 2019. Thus, global trade is becoming increasingly fragmented, and this is leading to higher costs due to the erosion of economies of scale.

Advancements in generative artificial intelligence (AI) are driving transformative changes in businesses globally by enhancing productivity, streamlining operations and reducing costs. Despite progress, many companies face challenges in the effective and transparent collection and reporting of data

across their operations – an essential element in their efforts to reduce emissions. A comprehensive data strategy, supported by digital reporting platforms' power, can streamline carbon accounting and enable detailed product-level emissions reporting. In addition to the enhancement of companies' emissions reporting, these innovations have the potential to free up capital, which can be used to invest in clean energy projects and advanced technologies. Accenture estimates \$10 trillion in economic value can be unlocked by 2038 by companies adopting gen Al at scale.¹⁰

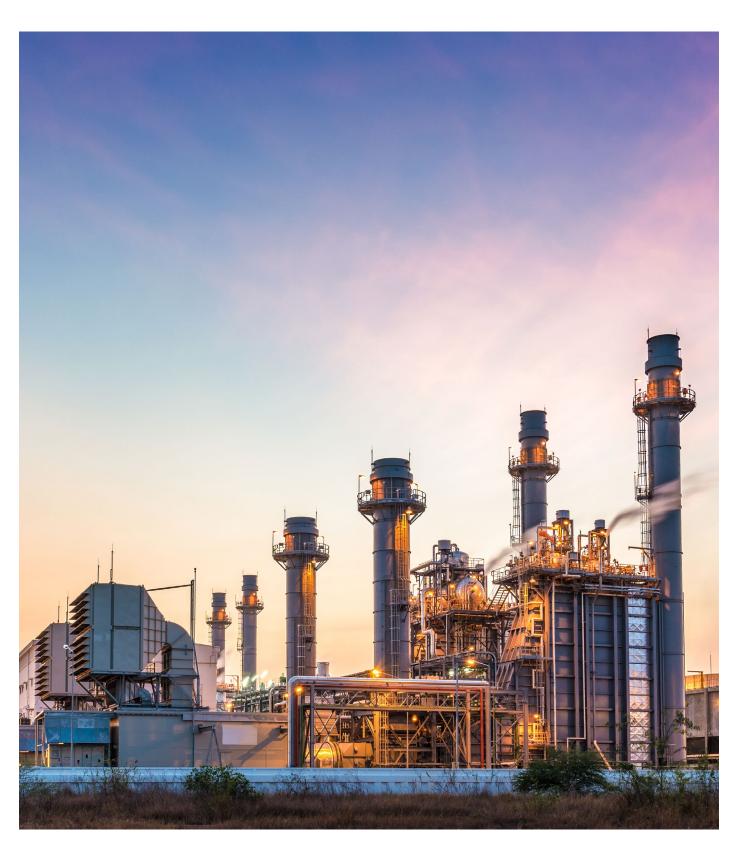
Due to a combination of these technological, economic and political challenges, the eight hard-to abate sectors in scope – which contribute to around 40% of the global Scope 1 and 2 greenhouse gas (GHG) emissions – have seen limited progress towards their net zero goals. These sectors span across production (i.e. steel, cement, aluminium and primary chemicals), energy (i.e. oil and gas) and transport (i.e. aviation, shipping and trucking).

FIGURE 1 | Global GHG emissions (Scope 1 and 2) by sector



2 Framework

The Net Zero Industry Tracker analyses the progress of eight sectors across production, energy and transport, in achieving net-zero emissions by 2050.



The Net-Zero Industry Tracker offers stakeholders a framework and methodology to understand the key drivers of industrial emissions, and the key enablers of the transition to net-zero for eight emission-intensive sectors. The tracker provides both quantitative and qualitative scorecards for the sectors in scope to continuously track their progress towards the net-zero goal. Furthermore, the tracker identifies priority areas for the industries to encourage targeted actions to facilitate progress.

Of the eight sectors in scope in the 2024 iteration of the tracker, ammonia has been expanded to primary chemicals (which also includes ethylene, propylene, benzene, toluene, mixed xylenes and

methanol), which contribute to 2.5% of global GHG emissions, increasing the overall volume of emissions being tracked. For the production and energy sectors, the field of analyses covers Scope 1 and 2 emissions, while for transport sectors, the GHG emissions in the fuel supply and operational value chains (well-to-wake emissions) have been covered. While the overarching framework of the tracker remains the same as last year, the quantitative methodology has been updated this year. In addition, numerous cross-cutting themes have been outlined into the five readiness dimensions, distilling some of the key technologies and efforts needed across sectors that deserve elevated attention.

FIGURE 2

Performance framework - the four drivers of industry net GHG emissions



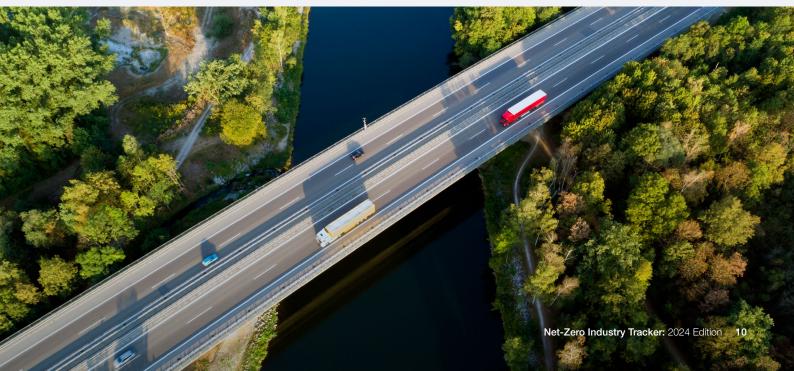


FIGURE 3 | Readiness framework - the five readiness dimensions of industry net-zero transformation



The underlying framework of the tracker combines two complementary lenses to track industries' progress on the ground - performance and readiness. Performance refers to the drivers of industry net GHG emissions, including industry output, emission and energy intensity, value chain emissions and energy mix. To measure industry readiness for net-zero transformation, a scoring system has been developed across five readiness dimensions:

- Technology: Are the technologies needed for net-zero emissions commercially available?
- **Infrastructure**: Is the infrastructure to enable use of low-emission technologies available?
- **Demand**: Can the market support low-emission products, given the green premiums and 2030 project progress?
- Capital: Are returns sufficient to drive investments towards low-emission assets?
- Policy: Are the supporting policies to enable the growth of low-emission industry in place?

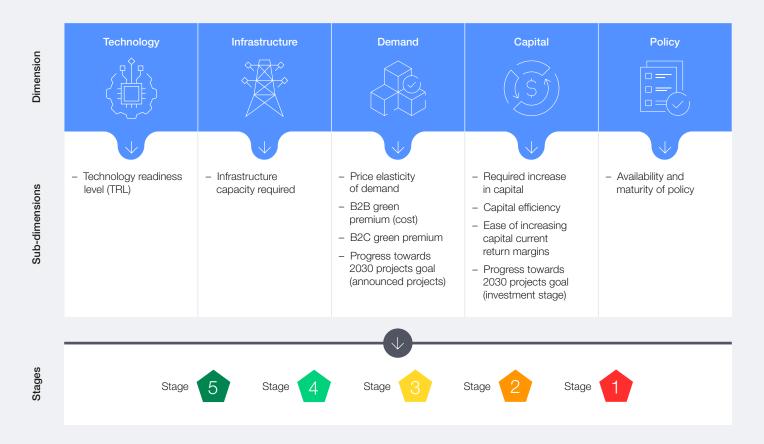
Each of the five dimensions is scored by averaging the values of its sub-dimensions, which are scored on a scale of 1 to 5. A detailed methodology can be found in the appendices. Each sub-dimension has specific thresholds. Dimensions rated at stage 5

demonstrate significant advancements towards net-zero goals, while stage 1 indicates that substantial progress is still required. For instance, in technology readiness levels (TRL), a score of 1-3 indicates that the technology is in the concept stage, 4-6 signifies prototype testing, 7-8 indicates the demonstration phase, 9 represents early adoption and 10-11 indicates a fully developed, mature technology. A detailed methodology can be found in the appendices.

The targets in the tracker refer to the 2030 and 2050 emission intensity thresholds based on sector-specific net-zero trajectories used for the analysis. These trajectories are scenarios based on the analysis of data from the International Energy Agency (IEA) Net Zero by 2050,11 the International Air Transport Association's (IATA) net-zero roadmaps, 12 the International Civil Aviation Organization's (ICAO) long-term aspirational goal (LTAG), 13 the International Maritime Organization's (IMO) GHG strategy, 14 the International Aluminium Institute's (IAI) GHG pathways, 15 and the IEA's net-zero report on oil and gas. 16 Business-as-usual (BAU) trajectories have also been considered based on the International Council on Clean Transportation (ICCT), the IEA's Stated Policies Scenario 17 and Mission Possible Partnership's (MPP) sectorspecific trajectories. 18 These trajectories have been used for this analysis only and are not a final recommendation for the sectors.



FIGURE 4 Scoring matrix for transformation dimensions



Note: Individual key performance indicators scoring is in the appendices.

Definitions

Clean power: A combination of renewable energy, including solar, offshore wind, on-shore wind, hydropower, biomass, nuclear and geothermal energy, used to electrify thermal processes in production and as an alternative propulsion source in transport sectors

Clean hydrogen: Considers both blue hydrogen (produced with natural gas abated by CCUS) and green hydrogen (produced through electrolysis), though the preference in most cases is green hydrogen

Green premium: Additional products/fuel costs passed to businesses and end consumers, associated with adoption of low-emission technologies

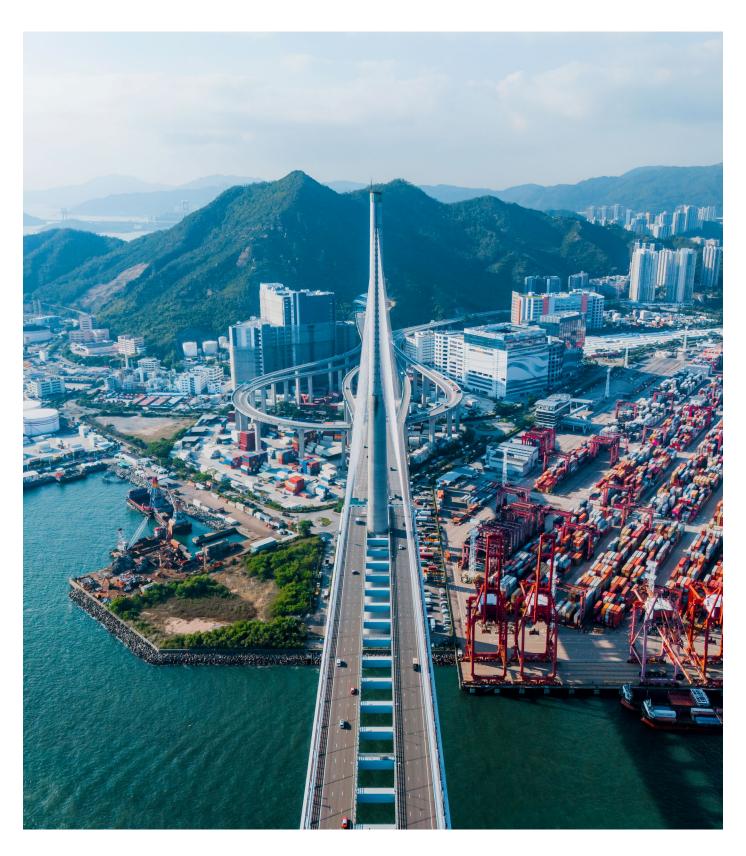
"Low-emission" production: Defined quantitatively for each industry in terms of product emission intensity (Scope 1 and 2)

Carbon capture, utilization and storage (CCUS):

A technology that captures carbon dioxide (CO₂) emissions from large point sources, such as power generation and industrial facilities, and then utilizes or transports the captured CO₂ for storage in deep geological formations

3 Cross-sector findings

The sectors in scope last year have made progress in emissions reduction, but improvement in sector readiness scores has been limited.



3.1 Performance



Current emissions

The eight hard-to-abate sectors in scope collectively contribute to around 40% of direct CO. equivalent (CO₂e) emissions. This includes five heavy industry sectors (steel, cement, aluminium, primary chemicals, and oil and gas) and three heavy transport sectors (aviation, shipping and trucking).



Emissions historical trend

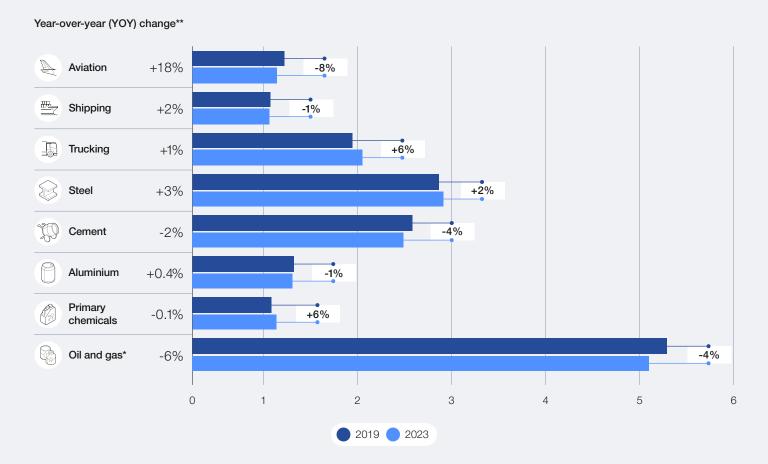
From 2019 to 2023, the total direct CO_oe emissions for the sectors in scope decreased by 1.2%.

The decline in emissions was mainly driven by aviation, cement, and oil and gas, and was partially offset by an increase in emissions in trucking and chemicals. Trucking saw the highest increase of 6.2%, 19 while aviation emissions declined the most, with a reduction of 8.4%.20

More recently, from 2022 to 2023, the total absolute direct CO₂e emissions for the sectors in scope decreased by 0.9%. This decline in emissions was mainly driven by oil and gas and cement, and was partially offset by the increase in emissions in aviation, steel and shipping. Aviation saw the highest increase of 17.6%,21 while oil and gas emissions declined the most, with a reduction of 6.4%.22

FIGURE 5

2019 vs. 2023 absolute direct CO₂e emissions by sector in gigatonnes (Gt) CO₂e



Notes: *Oil and gas data for 2018-2022 since 2023 data is not available; **YOY change represents 2023 vs. 2022 (except for oil and gas, which is 2022 vs. 2021). Sources: IEA and IAI.

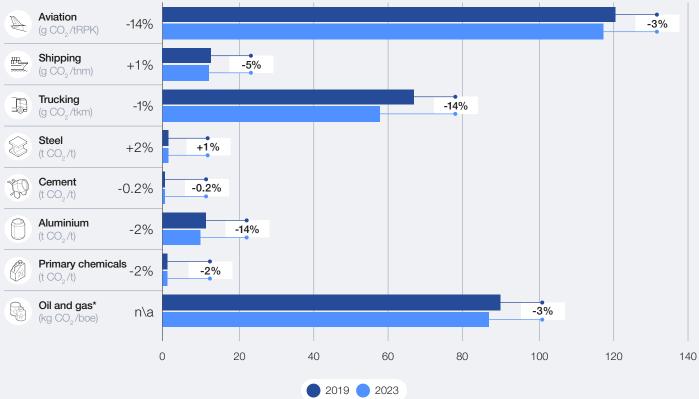
> From 2019 to 2023, the sectors in scope saw a 4.1% decline in emissions intensity on average. All sectors (except steel) saw a decrease in emissions intensity in this period, with the highest drop of 13.7%²³ seen in trucking, closely followed by a $13.6\%^{24}$ drop in aluminium.

More recently, from 2022 to 2023, the sectors in scope saw a 1.2% decline in emissions intensity on average. All sectors except steel and shipping saw a decrease in emissions intensity in this period, with the highest drop of 14.1%²⁵ seen in aviation.



FIGURE 6 2019 vs. 2023 emissions intensity by sector

Year-over-year (YOY) change**



Notes: *Oil and gas data for 2018-2022 since 2023 data is not available; **YOY change represents 2023 vs. 2022. Sources: Accenture analysis based on IEA and IAI.



Industry output

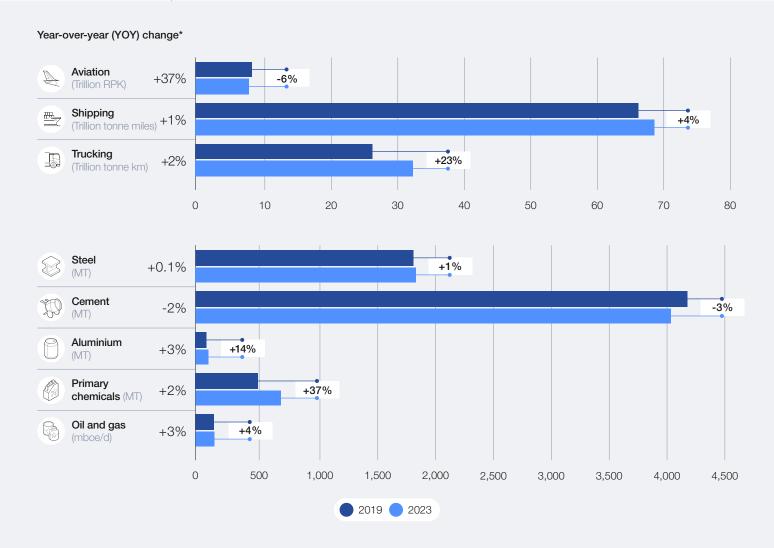
The overall demand across the eight sectors in scope saw an average 9.2% increase in the 2019-2023 period. The rise in demand has been driven by the heavy industry sectors, which saw an average 10.6% increase, where all sectors except cement saw an increase. Primary chemicals and aluminium saw the highest growth across the heavy industry sectors. Cement saw a decline, mainly due to decreased production in China, which accounts for around half of global production, due

to its real-estate crisis and COVID-19 pandemicrelated policies. The heavy transport sectors saw an average 6.9% increase, mainly driven by the sharp rise in trucking demand, followed by shipping, while aviation demand saw a decline.

More recently, from 2022 to 2023, the sectors in scope saw an average 5.8% increase. All sectors except cement saw an increase during this period. The rise in demand was mainly due to aviation, which saw a 36.9% increase recovering from the exceptional COVID-19 pandemic period drop, followed by oil and gas with a 2.9% increase. 27

FIGURE 7

2019 vs. 2023 demand by sector



Notes: *YOY Change represents 2023 vs. 2022.

Sources: IEA and IAI.





Operational process and energy intensity

Production processes in heavy industry and operations in heavy transport sectors consume large amounts of energy, which contributes to a significant share of their GHG emissions. Efforts are being made across sectors to reduce the energy intensity and bring down energy-related emissions.

From 2019 to 2022, the sectors in scope saw a 3.9% decline in energy intensity on average. This decline was mainly driven by primary chemicals, trucking and aluminium, and was partially offset by an increase in energy intensity in steel. For primary chemicals, energy intensity has reduced due to a shift towards more efficient production processes. For trucking, increasing electrification and fuel

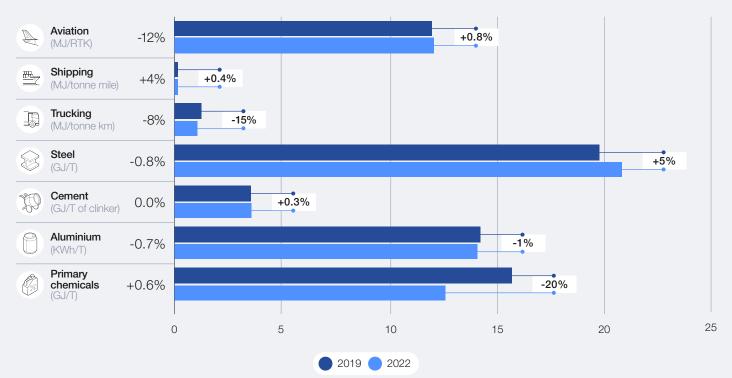
efficiency improvements have contributed to this decline. Recycling and reuse of materials have played a major role in reducing energy intensity for aluminium. For steel, the increase in energy intensity is mainly due to increase in production in China, which predominantly uses primary processes, which are more energy intensive than secondary production processes.

More recently, from 2021 to 2022, the sectors in scope saw a 3.2% decline in energy intensity on average. This decline was mainly driven by aviation and trucking and was partially offset by an increase in energy intensity in shipping. By comparison, the global energy intensity – global energy consumed per unit of gross domestic product (GDP) – improved by 2% in the same period, 28 which shows that the sectors in scope are moving faster than the global economy in terms of improving their energy efficiency.

FIGURE 8

2019 vs. 2022 energy intensity by sector

Year-over-year (YOY) change*



Notes: *YOY change represents 2022 vs. 2021.

Sources: Accenture analysis based on IEA, IAI and World Steel.





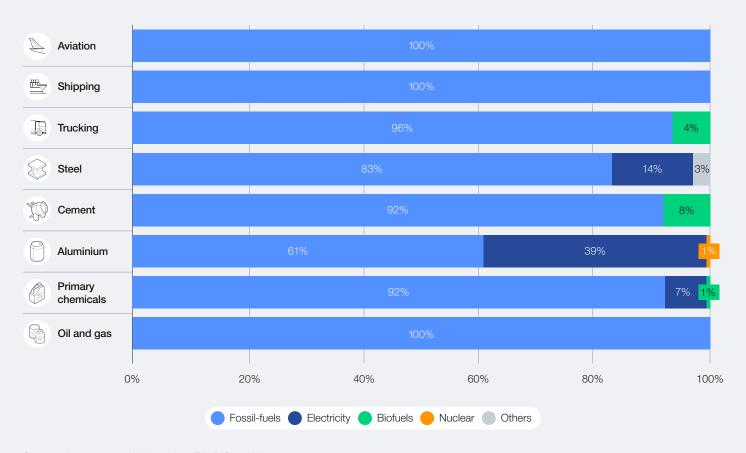
Energy mix

Progress in evolving the energy mix has been relatively slow, as fossil fuels continue to be the primary source of energy, forming a 90% share of the energy mix on average across the sectors in scope. In comparison, fossil fuels form 81% of the total global energy supply,²⁹ which shows that the sectors in scope are lagging behind in their

energy transition journey. Heavy industry sectors like aluminium, steel and primary chemicals have increased the use of electricity in place of coal for generating heat for their production processes. Additionally, the aluminium sector is using nuclear energy for its production. Heavy transport sectors are yet to significantly replace fuel oil with alternative fuels, though slight progress has been made in the trucking sector, where the use of biofuels has increased.

FIGURE 9

2022 energy mix by sector (fossil fuels include coal, oil and gas)



Sources: Accenture analysis based on IEA, IMO and IAI.



Value chain emissions and offsets

Value chain emissions (or Scope 3 emissions) remain high in the heavy industry sectors, largely because their upstream supply chains (e.g. raw materials) are highly carbon intensive or the products they produce rely on petrochemical feedstocks (such as plastics). Carbon offsets that result in additionality continue to be a valuable

short-term solution towards emissions reduction, until the technologies and alternative fuels required for industry deep-emission reduction are commercially available. Heavy transport sectors like aviation and shipping have seen growth in the use of offsets, supported by industry-wide carbon offset policies such as voluntary carbon offsetting in aviation, and book and claim in shipping. The oil and gas sector is also one of the largest users of offsets to compensate for emissions that cannot be easily reduced through operational changes.

3.2 | Readiness

Readiness assesses the impact of energy transition strategies within the industrial and transport sectors and discusses key cross-sector themes across the five readiness dimensions: technology, infrastructure, demand, capital and policy.

- According to several scenarios cited in this report, the eight sectors are projected to reduce emission intensity by 93% by 2050. Key pathways for industrial sectors are process shifts, electrification and CCUS, while transport sectors focus on energy efficiency, hydrogenbased fuels and biofuels.
- Notable progress has been made in technologies, including battery electric planes, hydrogen and hybrid electric planes, hydrogen bunkering, ammonia-powered engines in shipping, combining blast furnace-basic oxygen furnaces (BF-BOF) with bioenergy with carbon capture and storage (BECCS) in steel, hydrogen and CCUS in cement, and downstream electrification in oil and gas.
- Infrastructure for clean power, clean fuels and CCUS requires significant expansion to meet the 2050 net-zero goal. Fossil fuels still account for about 90% of the energy used across these sectors, and less than 1% of the necessary infrastructure for the target energy mix has been established.
- Demand for low-carbon products is increasing, but the gap between demand commitments and willingness to pay green premiums limits scaling.

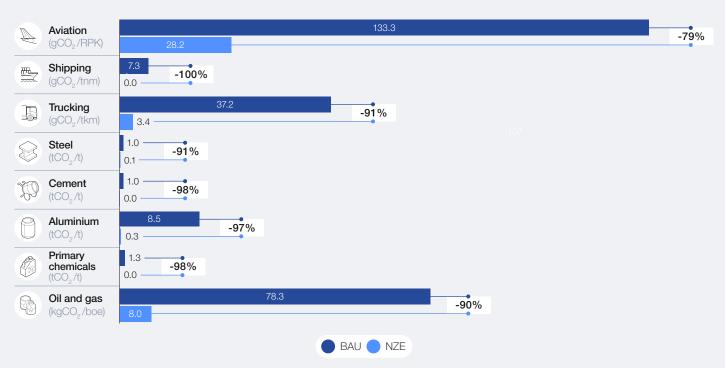
- To reach net zero by 2050, \$30 trillion in investment is needed, with most sectors operating on limited margins, making it challenging for companies to absorb the additional costs needed to develop clean technologies while maintaining sufficient profits.
- Policies can create an enabling environment for decarbonization and adoption of clean energy across industries to support the global 2050 net zero target.

Target emissions

To achieve net-zero emissions by 2050 and evaluate progress across the eight sectors, this section analyses target emissions for both BAU and net-zero emissions (NZE) scenarios.

By 2050, according to several scenarios cited in this report, industries like shipping, cement and chemicals will need to nearly eliminate their direct emissions, while sectors such as aviation, trucking, and oil and gas will need to reduce direct emissions by 79%, 91% and 91%, respectively. These reductions highlight the significant efforts required across all sectors to achieve net zero, especially in those that face more challenges in reducing emissions.

FIGURE 10 BAU 2050 and NZE 2050 emission intensity by sector



Note: Emission intensity figures are not comparable between sectors due to different units for production volumes.

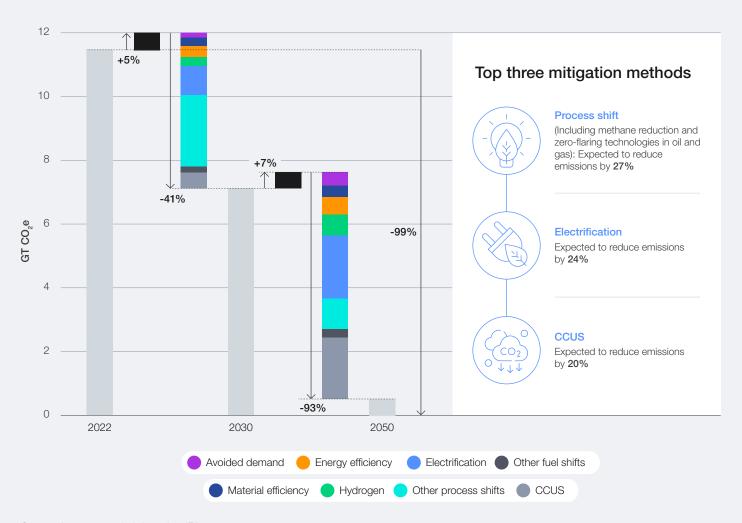


Decarbonization levers

Absolute direct emissions from industrial sectors (steel, cement, aluminium, primary chemicals, and oil and gas) are projected to decrease by 41% by 2030 and 93% by 2050, largely due to the adoption of various technologies.

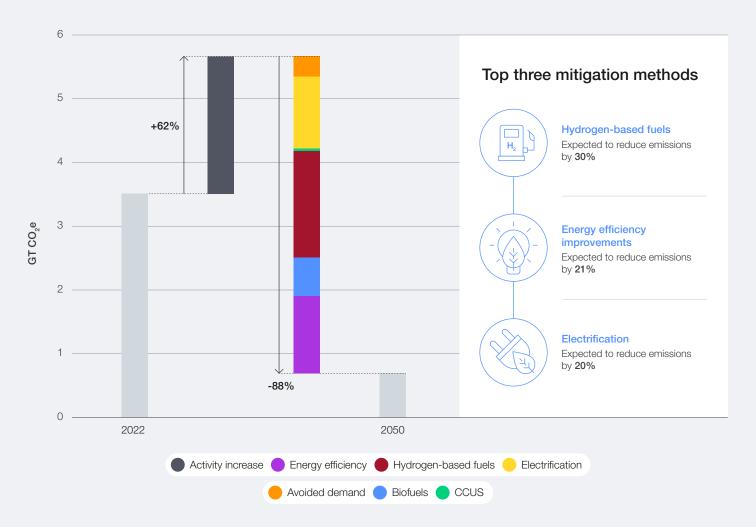
FIGURE 11

Contribution to emission reduction by decarbonization lever for industrial sectors and top mitigation methods



Source: Accenture analysis based on IEA.

For the transport sectors (aviation and shipping), direct emissions will need to decrease by around 84% by 2050. Achieving these reductions across all sectors will require coordinated efforts and significant investment in the necessary technologies and infrastructure.



Source: Accenture analysis based on IEA.



Readiness scores

According to the readiness framework, each of the eight sectors in scope has been evaluated and assigned a score across five readiness dimensions: technology, infrastructure, demand, capital and policy. Each dimension was analysed for all sectors and scored based on the relevant sub-dimensions detailed in Section 2. The arrows indicate which dimensions and sectors have undergone changes in scores compared to 2023.

TABLE 1

2024 readiness scores by sector and dimension

Dimension Sector	Technology	Infrastructure	Demand	(\$5) Capital	Policy		
Aviation							
Shipping							
Trucking	•	•					
Steel Steel							
Cement		•		1			
Aluminium			•				
Primary chemicals							
Oil and gas							
Readiness stages:							



Technology

Key readiness question

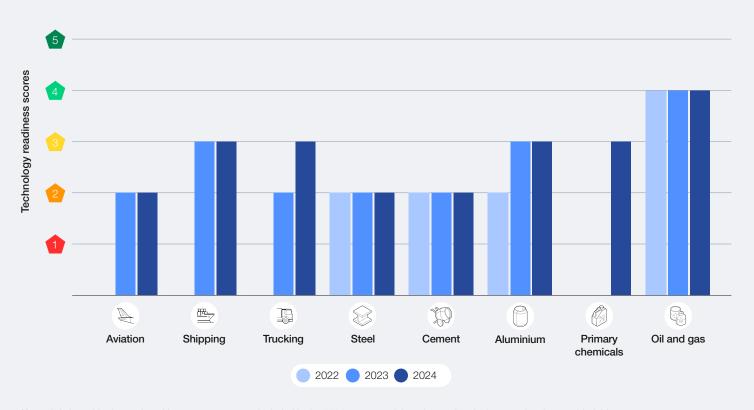
Are the technologies needed for net-zero emissions commercially available?

Key messages

- Several technologies have seen an increase in their TRL scores compared to last year, including battery electric planes, hydrogen and hybrid electric planes, hydrogen bunkering and ammonia-powered engines in shipping, BF-BOF with BECCS in steel, hydrogen and CCUS in cement, and downstream electrification in oil and gas.
- Generative AI significantly enhances
 decarbonization efforts by improving asset
 management and operational processes,
 optimizing capital allocation, and automating
 carbon management, thereby helping
 companies reduce emissions and costs.
- Despite its advantages, the growing energy demands of AI systems may contribute to increased electricity consumption and modest inflation, as investments in AI could outweigh efficiency gains.

FIGURE 13

Scores for net-zero emissions technologies across sectors (2022-2024)



Note: Aviation, shipping and trucking sectors were not included in the 2022 report, and the primary chemicals sector has been added this year.

Readiness score movements in the past year:

 Trucking: The score increased from 2 to 3 during the past year, mainly driven by the advancement in hydrogen-electric trucks to early adoption phase.

Decarbonizing hard-to-abate sectors requires the development of innovative technologies, many of which are expected to become available between 2025 and 2030. However, several technologies, such as methane and flaring reduction in the oil

and gas sector, as well as the decarbonization of electricity for secondary aluminium smelting, are already mature technologies, having a TRL of 10. Meanwhile, methanol-powered engines and ammonia bunkering are nearing widespread implementation with a TRL of 9.

Challenges:

 The development and deployment of new decarbonization technologies often face prolonged timelines It is essential to focus on reducing energy consumption by improving the energy efficiency of processes, adopting clean fuels across sectors, switching to low-carbon power sources and scaling CCUS technologies.

- Many industrial sectors in scope require temperatures exceeding 500°C, making electrification challenging. For instance, the steel industry relies on high-temperature heat for 83% of its operations, while cement production requires it for 45%.36
- Many companies in these sectors operate with limited research and development (R&D) budgets due to relatively low profitability, limiting their ability to invest in innovative technologies for decarbonization.
- The increasing doubts about the feasibility of green hydrogen and CCUS are causing targets and projects to be cancelled.

Way forward:

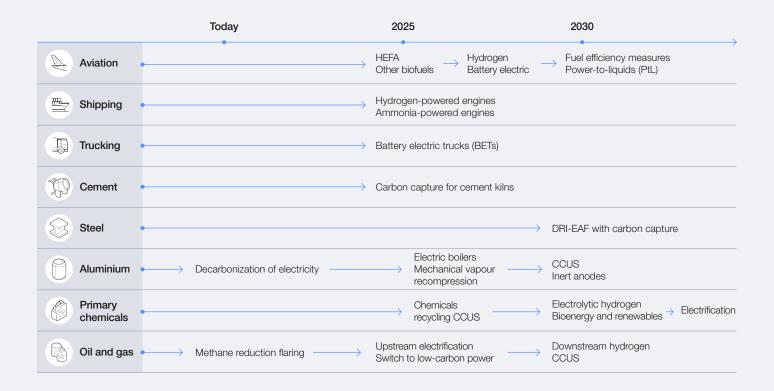
Several sectors are expected to rely heavily on technologies that are not currently commercially available, such as CCUS and clean hydrogen. For example, it is estimated that CCUS could reduce emissions in the cement sector by 60% by 2050.37 As a result, it is essential to focus on reducing energy consumption by improving the energy efficiency of processes, adopting clean fuels across sectors, switching to low-carbon power sources and scaling CCUS technologies.

Improving energy efficiency of processes: Enhancing energy efficiency is a cost-effective strategy to lower energy demand and CO₂e emissions from fossil fuels. IRENA's 1.5°C scenario suggests that improving efficiency could provide about 20% of the necessary CO₂e reductions in shipping by 2050. Measures

- like high-efficiency propellers and waste heat recovery can significantly cut fuel consumption and emissions.38
- Adopting clean fuels across sectors: Transitioning to clean fuels, such as hydrogen and biofuels, is crucial for decarbonizing industries and transport. Clean hydrogen supply is expected to increase thirtyfold to 16.4 million tonnes (MT) by 2030 due to supportive policies. Regions with abundant renewable resources can produce green hydrogen for €3 to €5 per kilogram (kg).39 In the IEA's 2°C Scenario, biofuels are projected to rise tenfold in the transport sector by 2060, reaching 30% of transport energy.40
- Switching to low-carbon power sources: Renewable energy sources will provide 85% of global electricity production in 2050, led by solar photovoltaic (PV) and onshore wind.41 Various sectors will need to electrify operations, although applications like electric arc furnaces (EAFs) in steelmaking may face challenges.⁴² In 2023, battery storage emerged as the fastest-growing energy technology, increasing over twofold year-on-year to add 42 gigawatts (GW) globally. Lithium-ion batteries experienced a remarkable price drop of 14% from 2022 to 2023,43 driven by advancements in manufacturing and economies of scale.
- Scaling of CCUS technology: According to the IEA, CCUS could contribute over 25% of emissions reductions in iron and steel by 2050. CCUS is also emerging as a key solution for chemicals manufacturing.44

FIGURE 14

Expected commercialization date of major technologies by sector



O Digital technologies offer significant advantages to help companies in their decarbonization efforts, specifically in operational efficiency, capital and carbon management.

Digital technologies offer significant advantages to help companies in their decarbonization efforts, specifically in operational efficiency, capital and carbon management. Three major value levers have emerged for data and Al applications.

Operational efficiency: Generative AI enhances asset management and operational processes. By using predictive asset management, companies can:

- Optimize production systems: Al helps streamline the entire production process, balancing output, margins and emissions. This boosts efficiency while minimizing energy use and emissions, directly supporting decarbonization.
- Improve asset energy efficiency: Al enables better equipment monitoring, ensuring that assets run at peak energy efficiency, reducing both emissions and energy costs.

Capital projects: Generative AI optimizes capital allocation and project management by:

- Modelling energy transition scenarios: Al helps companies simulate various energy transition scenarios, enabling informed decisions on capital allocation for low-carbon and carbon-neutral projects.
- Enhancing project design: Al can generate and refine capital project designs, reducing time-to-market and minimizing capital expenditure (CapEx) overruns.
- Improving CCS: All has the potential to lower CCS costs by up to 30%, according to the

IEA.⁴⁵ It enhances site selection for carbon storage through geological data analysis and optimizes CCS efficiency by monitoring the capture process.

Carbon management: Generative Al supports carbon management and sustainability initiatives by:

- Automating emissions management: Al tracks real-time energy consumption and optimizes energy efficiency at the equipment and process levels, reducing GHG emissions and lowering carbon footprints.
- Managing carbon credits: Al automates the purchase and use of carbon credits, ensuring compliance with emissions regulations while maximizing green premium opportunities.
- Decarbonizing the supply chain: Al continuously assesses suppliers' carbon performance, helping companies choose lowcarbon suppliers and reduce Scope 2 and 3 emissions across the supply chain.
- Forecasting energy and emissions: Al predicts energy demand and deviations, allowing companies to take preventive measures to avoid higher emissions and align operations with sustainability goals.

Despite its advantages, generative AI presents several challenges. The continuous operation of Al systems results in a constant peak demand for electricity from data centres, with projections indicating that their energy consumption could surpass 9% of total US electricity usage by 2030.46





Infrastructure

Key readiness question

Is the infrastructure to enable the use of lowemission technologies available?

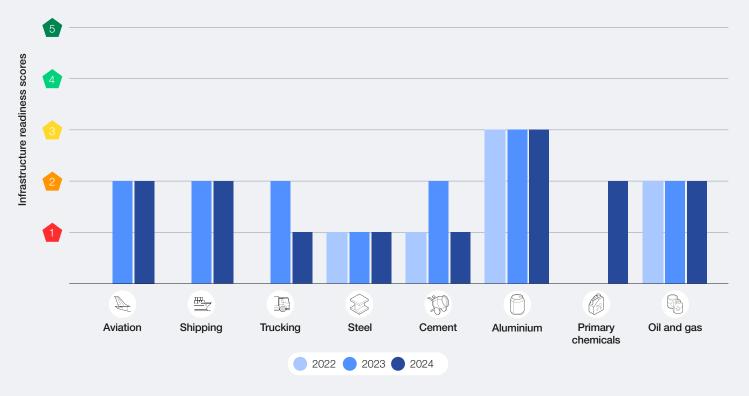
Key messages

The cumulative infrastructure capacity required by 2050 across the sectors in scope in their net-zero scenario is 4.8 terawatts (TW) of clean power, 297 million tonnes per annum (MTPA) of clean hydrogen and 4.2 gigatonnes per annum (GTPA) of CCUS.47

Compared to IEA estimates for the global target capacity in 2050 in their Net Zero Emissions by 2050 Scenario, the requirement from these sectors contributes to 42% of the global target for clean power, 69% for clean hydrogen and 55% for CCUS.48

FIGURE 15

Scores for low-emission technology infrastructure across sectors (2022-2024)



Note: Aviation, shipping and trucking sectors were not included in the 2022 report, and the primary chemicals sector has been added this year.

Readiness score movements in the past year:

- Cement: The score decreased from 2 to 1 during the past year, mainly due to limited advancements in expanding clean power and CCUS capacity, and the significant capacity increase required to meet the 2050 infrastructure requirements as compared to the other sectors in scope.
- **Trucking**: The score decreased from 2 to 1 during the past year, mainly due to lack of substantial increase in the use of clean hydrogen and clean power to meet energy requirements, and the significant capacity increase required to meet the 2050 infrastructure requirements as compared to the other sectors in scope.

To achieve the 2050 net-zero target for the hardto-abate sectors in scope, clean power, clean hydrogen and fossil fuels abated by CCUS will need to form over 90% of the final energy mix. Thus, it is important to look at the availability of infrastructure to support this energy requirement across each of the sectors in scope.

Currently, fossil fuels contribute to approximately 90% of the energy used across these sectors, and less than 1% of the required infrastructure to meet the final energy mix targets is in place. In comparison, fossil fuels form 81% of the total global energy supply,49 which shows that the sectors in scope are lagging behind in their energy transition journey.

The cumulative infrastructure capacity required across the sectors in scope is 4.7 TW clean power, 297 MTPA clean hydrogen and 4.2 GTPA CO. utilization. Compared to IEA estimates for the

global target capacity in 2050, the requirement from these sectors contributes to 42% of the global target for clean power, 69% for clean hydrogen and 55% for CCUS.50

FIGURE 16

2050 NZE infrastructure capacity required by sector

	Aviation	Shipping	Trucking	Steel	Cement	Aluminium	Primary chemicals	Oil and gas	Total	Global target*	%
Clean power generation (TW)	~0	~0	0.7	0.8	0.6	0.2	2.2	0.2	4.7	11.2	42%
Clean hydrogen production (MTPA)	44	72	50	48	6	10	60	8	297	430	69%
Carbon capture, utilization and storage (GTPA)	0.7	0.13	0	0.85	1.4	0.086	0.64	0.39	4.2	7.6	55%

Note: *Global targets as per IEA51

Source: Accenture analysis based on data from IATA, IMO, MPP, IEA and CGI.

In aggregate, by 2050, clean power is expected to be an average 22% of the final energy mix for the heavy transport sectors and 33% for the heavy industry sectors including oil and gas.

Clean power:

Clean power derived from sources like solar, wind, hydropower and nuclear is expected to be the primary means for reaching global net-zero ambitions. Regarding decarbonizing hard-toabate heavy industries and transport, clean power has direct and indirect applications, including the electrification of industrial processes and the production of clean fuels like green hydrogen. In aggregate, by 2050, clean power is expected to be an average 22% of the final energy mix across the sectors in scope. However, the application and impact of clean power on these sectors vary.

Clean power's direct application in decarbonizing is especially critical for sectors like steel, aluminium and trucking, where clean electricity is better positioned to replace fossil fuels in specific processes. For instance, aluminium production has already made strides by using renewable electricity, which currently accounts for 39%52 of its smelting energy mix for primary aluminium. Steel production can benefit from electrifying operations like steel rolling, and the trucking industry can adopt battery-electric trucks (BETs), which run directly on clean electricity, reducing emissions in short- and medium-haul transport.

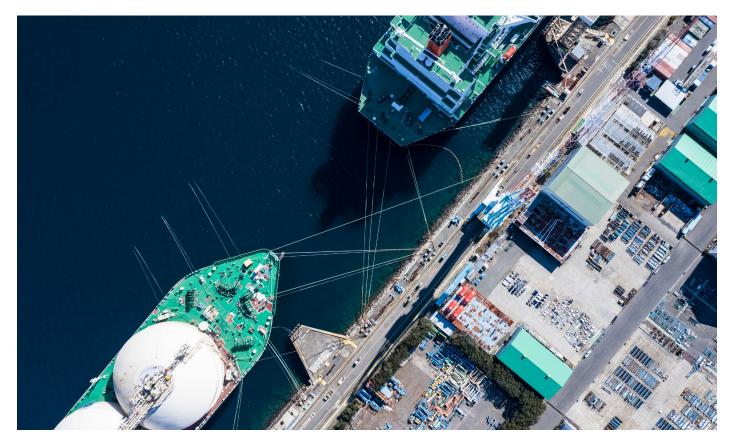
Indirectly, clean power is necessary for the production of green hydrogen and other clean fuels, which are expected to account for 40% of emissions reduction in heavy transport sectors, and 12% in heavy industry sectors (including oil

and gas) by 2050. For industries like steel and chemicals, which require high temperatures and use fossil fuels as feedstock, green hydrogen offers a solution. Green hydrogen, produced via electrolysis powered by renewable energy, can help replace coal in steelmaking or serve as a clean feedstock in chemical production, such as for ammonia and methanol. In transport, green hydrogen and synthetic fuels produced from renewable electricity will be vital in decarbonizing long-haul trucking, aviation and shipping, where direct electrification is challenging due to limited availability of electrification technologies and nature of their energy needs.

Clean fuels:

The transition to clean fuels and feedstocks is essential for achieving emissions reductions in heavy industrial and transport sectors by 2050. The key types of clean fuels used in these sectors include:

- Clean hydrogen: Hydrogen (particularly green hydrogen) produced using renewable energy sources is essential for various industrial applications. Blue hydrogen is also expected to play a role.
- Advanced biofuels: Derived from feedstocks like agricultural residues and waste oils, and sustainable energy crops that do not compete with food need. Sustainable aviation fuel (SAF), in particular, is crucial for reducing aviation emissions.



The analysis shows that an average 61% of energy needed in 2050 climate scenarios for heavy transport sectors (excluding trucking), and 21% for heavy industry will be sourced from clean fuels.

- Ammonia: Used as a zero-emission fuel (ZEF) in the shipping industry, ammonia can be produced from green hydrogen or from natural gas coupled with CCS.
- Methanol: Another clean fuel for shipping, methanol can be produced from renewable sources and offers a lower carbon footprint.
- Waste: Renewable municipal waste, sewage and landfill gas, and residue waste are important in some applications such as in kilns in the cement industry.

The analysis shows that an average 61% of energy needed in 2050 climate scenarios for heavy transport sectors, and 21% for heavy industry sectors will be sourced from clean fuels.

The sectors in scope often require high energy density fuels (such as in shipping and aviation), high temperature process heat (steel, cement) or feedstock to produce secondary products (chemicals). While some of these processes and fuels can be replaced by other energy carriers (such as electricity), many cannot, and there will be strong competition for those clean electrons for uses in other sectors. Thus, it is imperative that clean fuels develop alongside electrification.

In the shipping industry, clean fuels such as ammonia and methanol are essential to meet the International Maritime Organization's (IMO) targets for achieving net-zero emissions by or around 2050. Ammonia and methanol offer an alternative to traditional marine fuels, significantly lowering the carbon footprint of maritime transport when they are produced from low- to zero-carbon energy

sources (such as biomass or clean electricity). In the aviation sector, SAF is expected to play a crucial role. SAF, derived from renewable feedstocks like agricultural residues and waste oils, can reduce lifecycle emissions by up to 80% compared to conventional jet fuel. The analysis shows that 400 MTPA of SAF alone is needed in the sector by 2050. Meanwhile, the trucking industry is exploring the use of hydrogen and biofuels to replace diesel, thereby reducing emissions and improving air quality; however, the sector can be more easily electrified for certain transport cases.

In the heavy industrial sectors such as steel, chemicals and cement, clean fuels are equally critical. The steel industry is transitioning to green hydrogen to replace coal in the production process, and green hydrogen is expected to contribute to 21% of steel emissions reduction by 2050.53 The chemicals industry receives 93% of its energy from fuels but will also need to shift towards green hydrogen, ammonia and methanol to reduce emissions. In the cement industry, the use of alternative fuels like biomass and waste-derived fuels is being explored to lower the carbon footprint. These transitions are not only essential for meeting environmental targets but also for ensuring the long-term viability and competitiveness of these industries in a low-carbon economy.

Carbon capture utilization and storage (CCUS):

Hard-to-abate sectors such as cement, steel, chemicals and aluminium are characterized by emission-intensive processes that are challenging to decarbonize using methods such as clean power and process changes. To address this, a multi-faceted approach involving CCUS and

© CCUS is expected to account for 18% of global emissions reduction in the heavy industry sectors, and 1% in the heavy transport sectors in scope by 2050.

carbon offsets is essential. CCUS, in particular, is expected to account for 18% of global emissions reduction in the heavy industry sectors, and 1% in the heavy transport sectors in scope by 2050. Moreover, CCUS facilitates the production of blue hydrogen, which can significantly reduce emissions by providing a low-carbon fuel alternative for heavy industry and transport.

In 2024, global operational CCUS capacity reached over 50 MT of CO₂ per year, with over 110 commercial-scale projects potentially reaching final investment decision (FID).54 If these projects proceed as planned, CCUS investment could rise almost tenfold to \$26 billion by 2025, boosting global CO₂ capture capacity to 430 MT per year and storage to 620 MT per year by 2030.55 However, despite progress, current CCUS deployment lags behind net-zero needs, with only 20% of the announced capture capacity and 15% of the storage capacity for 2030 in place or reaching FID.⁵⁶ Industrial sectors are even further behind, representing less than 10% of the announced global capacity, far below the 25% of CO₂ they need to capture by 2030 under the IEA Net Zero Scenario. 57 High costs, technological challenges, insufficient CO₂ transport and storage infrastructure, and regulatory uncertainties remain major barriers to scaling CCUS in time to meet emission reduction targets.

Government investments, such as the \$12 billion from the US Infrastructure Investment and Jobs Act and various European initiatives, have significantly supported the expansion of CO₂ pipelines and storage infrastructure, which must be available promptly to meet growing CCUS demand. ENI has successfully secured UK government funding to support its Hynet Project on creation of a CCUS infrastructure network by 2030.58 Equinor, Shell and Total have invested in the Northern Lights project, the world's first cross-border CO₂ transport and storage facility, which is now ready for use.59

Challenges:

- Clean power: Policy uncertainties and delayed policy responses to the new macroeconomic environment, insufficient investment in grid infrastructure preventing faster expansion of renewables, cumbersome administrative barriers and permitting procedures and social acceptance issues, and insufficient financing in emerging and developing economies
- Clean fuels: Limited international collaboration in terms of supportive policies to increase production of hydrogen-based fuels and biofuels, and needed infrastructure, combined

- with a lack of clear demand signals in terms of demand projections across sectors and pricing that is competitive with fossil fuels. Carbon standards and accounting are also insufficient to accurately measure and assess fuel options, and enable comparability and cross-border trade.
- **CCUS**: High costs related to technology and infrastructure, insufficient regulatory frameworks and incentives to support large-scale adoption, and the need for enhanced public and industry trust in its effectiveness and safety

Way forward:

While clean power is increasingly available and crucial for decarbonizing hard-to-abate sectors, much greater investment is needed to achieve net-zero targets. Approximately 50% of the total investment will come from the broader ecosystem, with a notable portion allocated to energy infrastructure. By 2050, clean power is projected to account for 26%,60 100%61 and 60%62 of the steel, aluminium and trucking energy mix by 2050, respectively. On the other hand, the relative role of renewables and electrification in the cement and chemicals sectors is more limited, with clean power expected to be only 8%63 of the 2050 power mix for cement, and approximately 0% for chemicals.64

To reach net-zero targets, a wider array of solutions, including clean fuels, will be essential. The IEA and IRENA indicate that about half of final energy demand in net-zero scenarios will come from non-electron sources. These include renewable molecules such as liquid, gaseous and solid clean fuels, which are especially important for sectors with non-energy uses, such as feedstocks.

CCUS will also be a key component, with new players like gas infrastructure developers, chemical companies and capture-as-a-service providers entering the market. This increased competition helps reduce costs, particularly through the creation of CCUS hubs, where infrastructure is shared by multiple emitters. Despite the growth in CCUS, sectors like aviation will still require carbon offsets for remaining emissions, necessitating collaboration among governments, businesses and stakeholders to address challenges like verification and transparency.

Industries and co-located companies from different industries can benefit from collaborating with each other through shared infrastructure models (such as infrastructure hubs and industrial clusters) to improve access to the required clean energy, by capitalizing on economies of scale.



Demand

Key readiness question

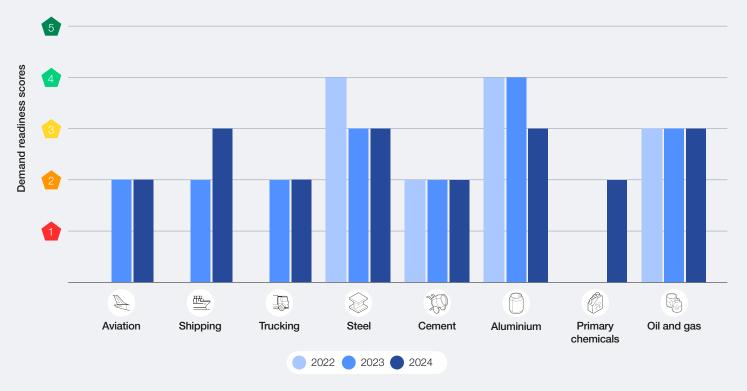
Can the market support low-emission products given the green premiums and 2030 project progress?

Key messages

- Demand signals for low-carbon products are increasing, but the gap between demand commitments and willingness to pay green premiums puts clean technology investments at risk.
- Key barriers for scaling demand include unclear standards for carbon thresholds, uncertainty in measurements, low willingness to pay and limited previous experiences and typically unbinding offtake agreements at scale for lowcarbon products.
- Collaboration between sectors and policymakers is needed to establish clear standards, improve reliability of carbon measurements and address high costs to encourage the adoption of low-carbon products.

FIGURE 17

Demand scores for low-emission products across sectors (2022-2024)



Note: Aviation, shipping and trucking sectors were not included in the 2022 report, and the primary chemicals sector has been added this year.

Sectors with readiness score movements in the past year:

- **Shipping**: The score increased from 2 to 3 compared to last year as MPP's announced projects exceeded the 2030 target.
- **Aluminium:** The score decreased from 4 to 3 compared to last year due to limited progress towards the MPP's announced projects of 70 low-carbon refineries and smelters by 2030.

Demand signals for low-carbon products are gradually growing and are starting to be tested for scale and associated green premium potential. The apparent disconnect between demand commitments

and readiness to pay a green premium is weakening the business case for low-carbon producers being willing to invest in clean technologies.

Challenges

Currently the main barriers for scaling demand include:

Standards and definitions: Lack of clear and unified industry-wide standardized thresholds for low-carbon and near-zero emission products impedes product comparison. Carbon footprint methodologies and emissions tracking standards have been developed in most sectors but are not being implemented consistently to reach widespread adoption.

Hard-to-abate sectors face a gridlock in decarbonization due to systemic inability to effectively distribute the costs along the value chain.

- Auditability: There is a lack of clear verification for carbon footprint calculations, which affects trust in these methods and slows down demand for low-carbon products.
- Willingness to pay premium: The layered costs of using multiple low-carbon materials in products can add up significantly, especially in business-to-business (B2B) markets, making adoption costly and limiting demand.
- Offtake agreements: The critical mass needed for offtake agreements in most sectors has not been established yet. Additionally, the non-binding nature of most offtake agreements limits pace.

Way forward:

Hard-to-abate sectors face a gridlock in decarbonization due to systemic inability to effectively distribute the costs along the value chain. Breaking through would require unparalleled collaboration and realization that the costs of decarbonization need to be shared among the industry players and society.

Sectors have started addressing barriers to standardizing carbon content measurement through various initiatives. For example, IATA's TrackZero provides a comprehensive methodology for aviation. The Industrial Transition Accelerator (ITA)

is collaborating with standard-setters to promote standards in key sectors like aviation fuel, ammonia, aluminium, cement and steel.65 Companies must enhance transparency in carbon accounting and collaborate across value chains with policy-makers and industry bodies to align sector-wide standards, methodologies and definitions, ensuring consistent implementation for decarbonization progress.

The First Movers Coalition (FMC), accounting for over 100 corporate members, has established ambitious purchasing commitments for lowcarbon and near-zero industrial products across several sectors. For example, regarding steel, FMC members have set a target for at least 10% of their steel purchases to be on near-zero emissions steel by 2030. The coalition helps in resolving the "first mover disadvantage" challenge by establishing a strong demand signal to encourage suppliers and investors to break the gridlock.

The sectors must reduce the currently high B2B green premiums to align consumer expectations with willingness to pay. For example, for the shipping sector, biofuels and hydrogen-based synthetic fuels are 1.5 to 4 times and 2 to 6 times the cost of conventional bunkering fuel, respectively. Having clear price points on consumer willingness to pay for different products would incentivize suppliers to target cost reduction innovation and build economies of scale.

TABLE 2 Key industry standards, green premium and the percentage of low-emission products

Sector	Examples of notable industry standards	Percentage of low- emission products	B2B green premium*	B2C green premium*
Aviation	 IATA TrackZero (2021): Framework for companies to report on their individual progress on performance metrics such as fuel efficiency, carbon intensity and SAF share Carbon Offsetting and Reduction Scheme for International Aviation (CORSIA) (2019): Framework for airlines to report their emissions annually 	Less than 1% of current aviation energy consumption comes from low-emissions sources.	300-400% per litre of fuel	3-12% per ticket
Shipping	 IMO Data Collection System (2019): Framework for ships to report fuel oil consumption to guide future IMO measures for reducing GHG emissions Sea Cargo Charter (2019): A framework for assessing and disclosing the climate alignment of ship chartering activities worldwide 	 5% current LNG usage in total fuel consumption Less than 1% of low-emission fuels, such as methanol, in total fuel usage 	30-80% per shipment	1-2% per product unit
Trucking	Global Logistics Emissions Council Framework (2016): Establishes comprehensive global standardized frameworks to measure GHG emissions from private and public sector operations, including the trucking sector	Less than 1% of the battery and fuel cell electric trucks needed by 2050 are available.	33-133% per vehicle	1-3% per item

TABLE 2 Key industry standards, green premium and the percentage of low-emission products (continued)

Sector	Examples of notable industry standards	Percentage of low- emission products	B2B green premium*	B2C green premium*	
Steel Steel	 The worldsteel Climate Action Data Collection (2008): Framework for companies to report CO₂ emissions, enabling steel plants to benchmark against average and best performances to identify improvement areas Climate Group Steelzero Reporting Framework (2020): Organizations are required to report to the Climate Group annually on their progress towards their SteelZero commitment 	Less than 10% of steel was produced using low-emission processes, with nearly all progress occurring in low-emission secondary production like recycling	40-70% per ton of steel	0.5% per car	
Cement	Global Cement and Concrete Association (GCCA) sustainability guidelines (2018): Framework for companies to report on specific KPIs such as CO ₂ emissions, fuels and raw materials used in manufacturing	Less than 1% near- zero-emissions clinker production for cement	60-70% per ton of cement	1-3% per built house	
Aluminium	Aluminium Carbon Footprint Methodology (2018): Specifies the principles and requirements for quantifying GHG emissions from primary aluminium production processes	Approximately 30% of primary production emits less than 5t CO ₂ e/t	40% per ton of aluminium	1% per car	
Primary chemicals	GRI Sector Program (2019): Framework designed for companies to report on sector-specific standards in the manufacturing of chemical products, including plastics and fertilizers	Less than 2% of low-emission primary chemicals are currently being produced	55%	1-3%	
Oil and gas	Oil and Gas Climate Initiative (OGCI) Reporting Framework (2016): Framework for companies to report on specific metrics including GHG figures and low-carbon investment	1% contribution of the oil and gas sector to the total clean energy investments globally	10% per barrel of oil 7% per metric million British thermal unit (MMBtu) of gas	6% per litre of gasoline 1% per MWh of electricity	

Note: *Accenture analysis.

Sources: Smart Freight Centre. (n.d.). The GLEC Framework; International Civil Aviation Organization (ICAO). (n.d.). Carbon Offsetting and Reduction Scheme for International Aviation (CORSIA); International Maritime Organization (IMO). (n.d.). IMO Data Collection System (DCS); Sea Cargo Charter. (2024). Sea Cargo Charter: Aligning global shipping with society's goals; Worldsteel Association. (n.d.). Climate Action Data Collection; Climate Group. (n.d.). SteelZero; Global Cement and Concrete Association (GCCA). (2019). Sustainability Charter and Guidelines; World Aluminium. (2018). Aluminium Carbon Footprint Technical Support Document; GRI. (n.d.). Sector Program; Oil and Gas Climate Initiative (OGCI). (2023). Oil & Gas Climate Initiative Reporting Framework.

By promoting energy efficiency and demand-side management, we can reduce overall consumption, helping to alleviate the pressure on prices.

By promoting energy efficiency and demand-side management, we can reduce overall consumption, helping to alleviate the pressure on prices. Programmes that encourage energy-saving behaviours can help consumers save money while contributing to carbon reduction goals.

The transition to a low-carbon economy presents an opportunity to enhance daily life, encouraging beneficial behavioural changes and innovation. While some price adjustments for essential products may occur, proactive planning and supportive policies can help balance these effects, paving the way for a more sustainable and equitable future for all. The share of societal costs of industry

decarbonization and broad energy transition underscores the need for equitable transitioning. Policy-makers must prioritize support for vulnerable populations most affected by price increases and potential job losses. Measures such as subsidies for low-income households, investment in public transport and incentives for energy efficiency can encourage positive behavioural changes, easing the financial burden and protecting those least able to afford the transition. For instance, the Just Transition Fund not only provides grants and technical assistance but also promotes policy development and peer learning to support communities facing job displacement, such as those impacted by the decline of coal-based industries.66



Capital

Key readiness question

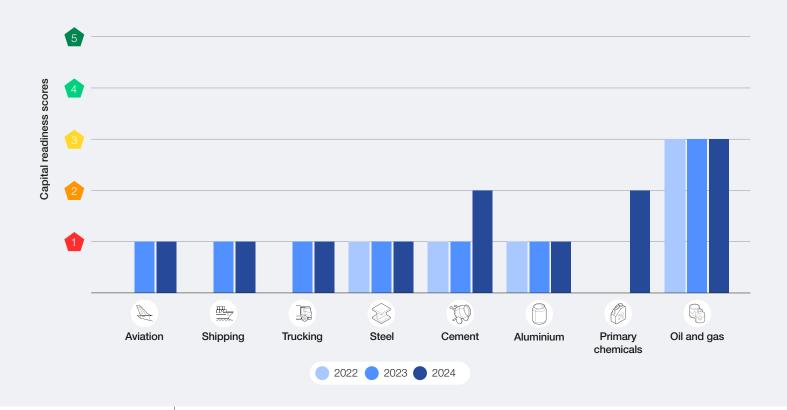
Are returns sufficient to drive investments towards low-emission assets?

Key messages

- To meet net zero scenarios across the eight sectors by 2050, \$30 trillion is needed as cumulative additional investment, with 57% required by the ecosystem and 43% by sectors.⁶⁷
- Increased capital spending and funding strategies are essential for advancing clean technology development.
- Companies can offset decarbonization costs by tapping into new markets, setting premium prices, and lowering energy and material expenses.

FIGURE 18

Capital scores for low-emission assets across sectors (2022-2024)



Sectors with readiness score movements in the past year:

Cement: The score increased from 1 to 2 during the last year, as current capital levels increased, leading to an additional 35% of annual CapEx needed, compared to 71% previously.

To meet net-zero scenarios, the eight sectors in scope need an estimated additional \$30 trillion in investments with more than 68% of this needed for trucking, aviation and primary chemicals. Of the total investments, 57% will be required from the ecosystem for enabling infrastructure, while 43% will be needed within the sectors to retrofit existing assets and develop new technologies.68

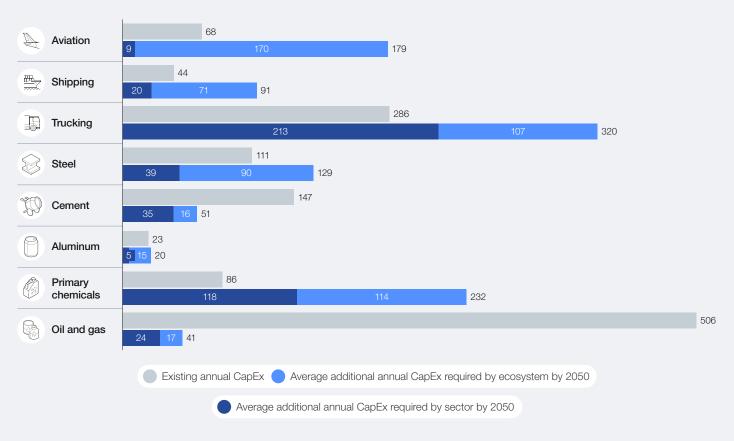
In last year's report, the investment was divided across infrastructure and capital sections, with

\$13.5 trillion for infrastructure and \$11 trillion for industries to retrofit assets. This year, those figures have been combined into the capital section.

Challenges

- Investments in low-carbon technologies, such as clean hydrogen and CCUS, require significant capital that often exceeds current spending levels.
- Most sectors in scope operate with low profit margins (typically between 3% and 10%), except for the oil and gas sector, which has a higher margin of about 15%.69 This makes it hard to cover the additional costs of decarbonization while maintaining profitability.
- Increased demand for capital from multiple companies increases competition, making it harder for smaller firms to secure necessary funding.

FIGURE 19 Existing annual CapEx vs. additional annual required by 2050 by sector and ecosystem (\$ billions)



Source: Accenture analysis based on MPP, S&P, DNV, Center for Global Commons and IEA data

Way forward

To decarbonize high-emission sectors, companies can use several capital-raising strategies.

Green debt issuance, such as green bonds or sustainability-linked loans (SLLs) can provide the required funding by linking loan terms (e.g. interest rate) to sustainability metrics. This incentivizes companies by linking financial impact directly with sustainability performance. For example, voestalpine, an Austria-based steelmaker, has successfully issued the first green corporate bond for around \$550 million to finance sustainable projects. Among these is voestalpine's greentec steel, which refers to the production of high-quality steel with a reduced carbon footprint.70 Green securitization can unlock financing in debt capital markets for smaller-scale, low-carbon and climateresilient assets, improving access to capital and reducing costs.71

Moreover, special funds are helping to decarbonize high-emission sectors, such as the Climate Investment Funds (CIF), which recently announced the launch of its Industry Decarbonization Program. This programme offers up to \$1 billion to support the transition of heavy-emitting sectors in developing countries. The programme will spur

innovation, provide proof of concepts for new technologies and advance a just transition.⁷²

In addition, public-private partnerships (PPPs) can help in raising capital for decarbonization efforts. For instance, the US Department of Energy has allocated \$2.2 billion in funding for the Appalachian Hydrogen Hub and the Gulf Coast Hydrogen Hub.73 National and regional development banks can enhance private sector investment by mitigating risks and facilitating access to capital, while development finance institutions (DFIs) improve the bankability of green projects through de-risking instruments and technical assistance.

Private equity firms are also increasingly investing in long-term decarbonization opportunities for highemitting sectors. For example, Ara Partners focuses on investing in technologies that replace polluting industrial processes, as well as in businesses that support decarbonization platforms through their products and services.⁷⁴ Capital recycling also serves as an effective financing strategy for long-term decarbonization projects. By selling or leasing assets that have transitioned to a lower-risk phase, firms can repurpose the capital to invest in new green initiatives. This approach enhances asset efficiency while providing ongoing funding for decarbonization efforts.75



While the costs of these initiatives may be significant, companies can offset some of these expenses by generating returns from decarbonization initiatives across multiple value levers.

Most of the investments needed will come from the private sector. Companies will invest only if the business case is robust enough and risk-adjusted returns can be earned over time. Governments and other relevant actors can play an important role in de-risking investments through targeted policies and blended financing, especially for "first-of-itskind" applications of key technologies in hard-toabate sectors.

Additionally, to further help developing countries raise capital, strategies such as increasing concessional capital from institutions, expanding private investment through tools like blended finance and risk mitigation, and enhancing domestic financial markets and tax systems have emerged. Additional approaches include sovereign debt restructuring, carbon market development and improved risk frameworks.⁷⁶ Developed countries also have a role to play, by providing concessional finance, supporting risk-reducing instruments and promoting global climate finance initiatives. An example of such collaboration is Pentagreen Capital, launched by HSBC and Temasek, aimed at mobilizing over \$1 billion for sustainable infrastructure in South-East Asia. Their financing of solar and bioenergy projects exemplifies how developed countries can provide essential capital and expertise to stimulate private sector investment in developing nations.77

While the costs of these initiatives may be significant, companies can offset some of these expenses by generating returns from decarbonization initiatives across multiple value levers.

New markets: To increase profits, companies can use their core businesses to tap into new markets. For example, Maersk is actively developing both the supply and demand for green shipping fuels. By investing in a green

- ammonia facility with Danish logistics group DFDS and establishing a green methanol company, Maersk aligns its operations with carbon reduction goals while positioning itself to capture market share in a growing sector.⁷⁸
- Premium pricing: Companies that identify opportunities for greener products can command premium prices, as green premiums are becoming more prevalent across various commodities. These premiums can offer added value to consumers by supporting sustainable choices, allowing companies to maintain industry margins with moderate adjustments in consumer prices. Economic factors, including inflation and rising living costs, are influencing the supply-demand balance in these markets. For instance, high-quality recycled plastics have achieved an average premium of up to 60% over virgin plastics in recent years. Similarly, low-CO₂ steel is expected to command significant premiums by 2030.79
- Energy and material expense reduction: Companies that manage to reduce both their costs and carbon emissions can gain a bigger share of the market and save money for future projects aimed at reducing their environmental impact. Many industry leaders focus on cutting down their emissions by 20-40%. At the same time, they work on lowering their costs, which leads to higher profits.80
- **Enhanced branding**: Decarbonization enhances a company's brand reputation, cultivating trust and loyalty among environmentally conscious consumers while differentiating it in the marketplace. By adopting transparent and genuine green practices, companies improve brand perception and customer loyalty, which can lead to increased sales and profitability.



Policy

Key readiness question

Are the supporting policies to enable the growth of low-emission industry in place?

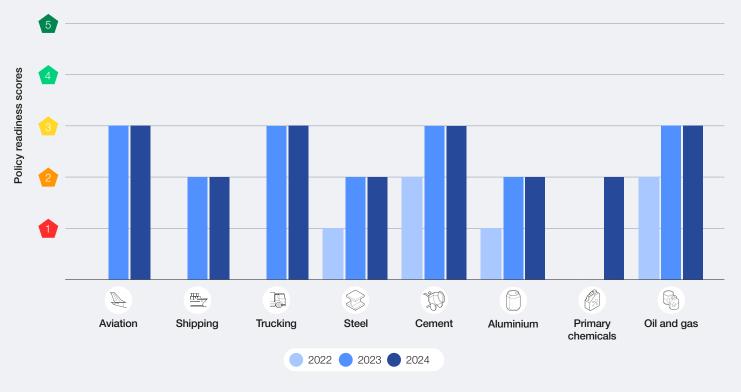
Key messages

Effective policies are essential for creating an enabling environment to achieve the 2050 net-zero target.

- Decarbonization policies face challenges including increased costs, uneven global commitment, opposition from fossil fuel sectors and risks of carbon leakage.
- GHG emissions reduction policies can be classified into three main types: market-based, mandate-based and incentive-based.

FIGURE 20

Policies scores supporting the growth of low-emission industry across sectors (2022-2024)



Note: Aviation, shipping and trucking sectors were not included in the 2022 report, and the primary chemicals sector has been added this year.

Sectors with readiness score movements in the past year:

The policy scores for all the sectors have remained stagnant since last year, due to no major developments in terms of sector-specific policies and regulations.

To achieve the global 2050 net-zero target, policies can help create an enabling environment for decarbonization and adoption of clean energy across industries.

Challenges

Decarbonization policies face several significant challenges, which vary depending on the region, industry and the specifics of the policy:

- Clean energy policies can, in some instances, raise costs for businesses and consumers, leading to social resistance and implementation difficulties.
- Uneven commitment to decarbonization across countries complicates coordinated efforts across global product value chains and can undermine national progress.
- Distributional effects on suppliers and workers in emissions-intensive industries can weaken policies aimed at reducing emissions.
- Regulatory arbitrage may drive businesses to relocate to less regulated regions, diminishing overall emission reduction efforts.

Way forward

Currently, the different policies on GHG emissions reduction are of three key types:

- **Market-based**: This type of policy involves the construction of systems that make the polluting entity incur a cost for their emissions. These systems can be carbon taxes, emissions limits or cap-and-trade programmes. The European Union's (EU) Emission Trading Scheme (ETS)81 is an example of a market-based GHG emission reduction policy. This type of policy can be classified as a "push" policy because it pushes the industry to move away from emissionintensive practices. The EU ETS policy covers the steel, cement, chemicals, aviation and shipping sectors.
- Mandate-based: This type of policy involves the introduction of direct regulations or setting up of government targets for decarbonization initiatives such as installed capacity of specific types of clean energy. The EU's Net Zero Industry Act (NZIA),82 China's 14th Five Year

Plan83 and India's National Action Plan on Climate Change⁸⁴ are examples of a mandatebased GHG emission reduction policy. This type of policy can also be classified as a "push" policy, since it pushes the industry to move away from emission-intensive practices.

Incentive-based: This type of policy involves direct funding, tax credits or subsidies from the government to support decarbonization initiatives like increasing the production of clean energy or the development of low-emission technologies. The US Inflation Reduction Act (US IRA)85 and Japan's Green Transformation (GX) Policy86 are examples of an incentive-based GHG emission reduction policy. This type of policy can be classified as a "pull" policy, as it pulls the industry towards low-emission practices.

Each policy type has specific objectives and covers key sectors and technologies. A balanced approach, combining push and pull strategies, can encourage long-term industry participation, providing pathways for sectors like transport and industrial sectors to decarbonize effectively.

TABLE 3 Policy summary

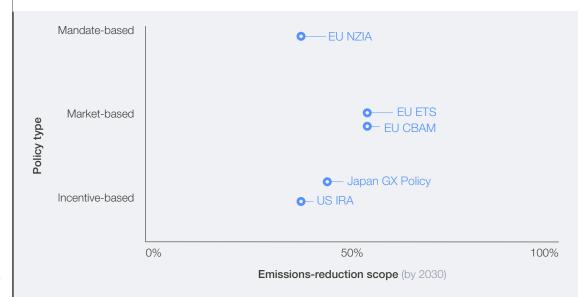
Policy name	Policy type	Policy objectives	Key points	Sector/technology coverage
US IRA (2022)	Incentive- based (pull)	 A 40% reduction in US GHG emissions by 2030, relative to 2005 levels 	 Uses tax incentives to encourage private sector investment in clean energy projects \$369 billion in federal funding towards clean energy This funding includes \$100 billion to solar energy, \$53 billion to enhance energy storage solutions, \$78 billion for advancing battery manufacturing, \$23 billion for developing hydrogen technologies, \$27 billion to support wind energy, and \$20 billion allocated to carbon capture and other emerging technologies. 	 Energy (low-carbon power) Transport (low-carbon fuels e.g. hydrogen and EV adoption) CCUS technology for manufacturing (steel, cement, chemicals)
EU NZIA (2024)	Mandate- based (pull)	 At least 40% of the annual deployment needs for strategic netzero technologies to be met through EU-based manufacturing by 2030 Target to achieve an annual CO₂ storage capacity of at least 50 million tonnes by 2030 	 Focused on dismantling legislative gridlocks Emphasizes reducing dependency on non-EU countries for critical technologies and resources Net-Zero Technologies Manufacturing Projects ("NZT Manufacturing Projects") will benefit from streamlined permitting procedures. NZT Manufacturing Projects that are deemed "strategic" will benefit from expedited permitting timelines. 	 Energy (low-carbon power, energy storage, nuclear power) Transport (low-carbon fuels e.g. hydrogen, biofuels, sustainable fuels) CCUS technology Heat technology

TABLE 3 | Policy summary (continued)

Policy name	Policy type	Policy objectives	Key points	Sector/technology coverage
EU Carbon Border Adjustment Mechanism (CBAM) (2023)	Market- based (push)	 Aligned to EU's Fit for 55 package target, i.e. reducing net GHG emissions by 55% by 2030 Prevent carbon leakage Encourage global decarbonization 	 Focused on taxing carbon emissions Transitional phase (2023-2025): During the transitional phase, importers are required to report the emissions embedded in the covered goods without having to pay any financial adjustment. Full implementation (from 2026): From 2026 onwards, importers will need to purchase and surrender CBAM certificates to cover the emissions embedded in their imports, fully aligning with the EU ETS carbon price. 	 Iron/steel Cement Fertilizers Aluminium Hydrogen Electricity (To be expanded further from 2026 onwards)
EU ETS (2005)	Market- based (push)	 At least a 55% reduction in EU's GHG emissions compared to 1990 by 2030, and net zero by 2050 Cost-effective reduction of GHG emissions 	 Focused on taxing carbon emissions "Cap and trade" principle, where the cap refers to the limit set on the total amount of GHG that can be emitted, and this cap is reduced annually. This cap is expressed in emission allowances with one allowance giving right to emit one tonne of CO₂e. 	 Power generation and heat production Steel Cement Chemicals Refineries Glass Aviation Shipping
China's 14th Five Year Plan (2021) and Action Plan for Energy Saving and Carbon Reduction (2024)	Mandate- based (pull)	 Reduce energy intensity by 13.5% and emissions intensity by 18% by 2025 from 2020 levels 	 Control of coal consumption, optimization of oil and gas use, increased nonfossil energy consumption, and energy savings and carbon emission reductions across industries Reduce emissions from existing coal plants through biomass cofiring, green ammonia co-firing and CCUS technologies 	SteelPetrochemicalsMetalsBuildingsTransport
India's National Action Plan on Climate Change (2008)	Mandate- based (pull)	 Reduce GHG emissions by enhancing renewable energy production and improving energy efficiency 	Focused on expansion of solar energy use and improvement of energy efficiency	Renewable energy (especially solar)Agriculture
Japan GX (Green Transformation) Policy (2023)	Incentive- based (pull)	- Achieve 46% of emissions reduction compared to 2013 levels by 2030 and net zero by 2050	 Includes a 10-year roadmap outlining the allocation of JPY 150 trillion (Japanese yen) of public-private investment for various sectors and technologies A carbon levy starting from 2028 and the emissions trading system introduced in the future Focused on fading out inefficient coalfired thermal power generation, including promotion of hydrogen/ammonia cofiring and direct combustion, as well as investment in upstream liquified natural gas (LNG) development in cooperation with Asian countries Promotes investment and development in electric furnaces and hydrogen reduction steelmaking Goal of 100% EVs in new passenger car sales in 2035 	 Renewable energy Iron and steel Automotive sector

Sources: U.S. Department of the Treasury. (n.d.). Inflation Reduction Act; European Commission. (n.d.). Net-Zero Industry Act; European Commission. (2024). Carbon Border Adjustment Mechanism; European Commission. (n.d.). EU Emissions Trading System (EU ETS); Climate Cooperation China. (2024). China Issues Action Plan for Energy Saving and Carbon Reduction (2024-2025); Climate Action Tracker. (n.d.). India; InfluenceMap. (n.d.). GX (Green Transformation) Basic Policy and Roadmap.

FIGURE 21 | Comparison of key cross-sector policies



which focus on emissions intensity reduction. Source: Accenture analysis based on data from

Note: This figure excludes China and India's policies,

European Commission, Climate Cooperation China, Climate Action Tracker, U.S. Department of Treasury and InfluenceMap (Japan).

3.3 | Key priorities

In the last year, while the eight hard-to-abate sectors in scope have seen some progress in terms of emissions intensity reduction, their efforts have led to limited movement in their readiness scores across the five readiness dimensions. Going forward, these sectors must accelerate

efforts to reduce emissions intensity to achieve their respective net-zero ambitions by 2050. In order to increase momentum, the key stakeholders across these sectors must consider the following priorities as the main impact drivers, and explore areas of collaboration:

FIGURE 22

Key priorities for stakeholders impacting the transition for hard-to-abate sectors

Collaboration areas

Industrial hubs/clusters

Leverage synergies and drive technological innovation

Data sharing and reporting

Promote transparency across stakeholders by data sharing and sustainability reporting

Financial instruments

Create financial models and environmental, social and governance (ESG) criteria together that support innovations in hard-to-abate sectors

Policy-makers

Targets: Set short-term targets for emission reductions, maintaining long-term vision

Innovation: Incentivize R&D and scaling for H2 and derivatives, CCUS

Tariffs: Reduce/delay tariffs on sectors with high green premiums

Equity: Address affordability, supply security and equity in policy-making

Industry bodies

Standards: Set carbon standards with clear thresholds

Transparency: Provide publicly available data, especially on green premium of offtake agreements

Collaboration: Promote industrial hubs and collaboration

Demand: Aggregate demand/offtake agreements

Companies

Electrification: Electrify as much as possible. especially where lowcarbon power is available

Commitment: Commit to short-term emission reduction targets

Investment: Invest in lower emission/transition fuels

Circularity: Enhance circularity through supply chain traceability capabilities

Carbon reporting: Build a strong digital core with accurate and auditable data on product-level carbon reporting

Customers/consumers

Circularity: Embrace circular economy practices like recycling and reducing waste

Transparency: Advocate for transparency in product emissions and carbon footprints

Green products: Choose low-carbon, sustainable products to boost demand for green and energyefficient products

Net-zero alignment: Support companies aligned with net-zero goals through

Financiers

De-risk investments:

Provide equity for high-risk/ high-return investments and debt for low-risk/ low-return investments

Capital efficiency:

Channel funds to major production hubs where impact is biggest

FSG factors: Consider special ESG factors for hard-to-abate sectors and prioritize financing

Novel instruments: Develop innovative

purchasing choices financial instruments that promote capital flow

While collective efforts on these key areas of collaboration can potentially enable a faster transition to net zero, the implementation of sector-specific strategies will be critical for each of the hard-to-abate sectors to successfully achieve their net-zero ambitions by 2050.



Aviation industry net-zero tracker

The industry must prioritize sustainable aviation fuel and aircraft design improvements while advancing novel propulsion technologies to reduce long-term emissions.





- With passenger numbers recovering to pre-COVID-19 pandemic levels, the aviation industry is encountering difficulties related to increasing emissions.
- Despite SAF production tripling in a year, it still accounts for a small portion of total jet fuel use, indicating the need for significant investment.

Increase in absolute

14%

intensity (2022-2023)

Increase in demand (2022-2023)

AVIATION

Key performance data 2023 87,88,89,90



 $2.5^{\%}$

Contribution to global CO, e emissions

0.94 Gt CO₂e

Scope 1 and 2 emissions (2023)

Emissions reduction (2019-2023)

118 gCO₂e/RPK

Emissions intensity (2023)

Decrease in emission intensity (2019-2023)

2.1 times

Demand increase by 2050 in IEA's NZE scenario, compared to 2023

Low-emission aviation fuel consumption

\$5 trillion

Additional investment required for net zero by 2050

Performance summary

- Global air passenger traffic surged by nearly 37% in 2023, with total revenue passenger kilometres (RPK) reaching 94% of pre-COVID-19 pandemic levels from 2019. This highlights a strong recovery in the industry.91
- The absolute direct emissions were 0.94 Gt CO₂e⁹² in 2023 an 8% reduction from 1.02 Gt CO₃e 93 in 2019.
- The industry has decreased emission intensity by 3%⁹⁴ in the last five years.
- In 2023, SAF volumes reached over 600 million litres (0.5 Mt), double the 300 million litres (0.25 Mt) produced in 2022, but still only amounting to 0.2% of all aviation fuel for the year.95 SAF production volume is projected to triple to 0.53% of aviation's fuel need in 2024.
- Energy intensity reduced by 19% from 14.9 megajoules of energy used per revenue tonne kilometre (MJ/RTK) in 2020 to 12.1 MJ/RTK in 2022.97

Future emissions trajectory



- The industry is forecasted to reduce emissions intensity by 13%98 by 2030 and 76%99 by 2050, compared to 2023 levels, according to IATA Net-Zero Roadmap S2 scenario. The absolute direct CO_oe emissions are expected to be 1.12 Gt¹⁰⁰ in 2030 and 0.47 Gt¹⁰¹ in 2050.
- In the aviation industry, 75%¹⁰² of publicly traded companies consider climate change in their operational decision-making processes.

Readiness key takeaways



Technology



- HEFA and other biofuels are the most advanced, with TRL of 8-10, 103 and are already commercially available.
- Battery-electric and hydrogen fuel cell technologies are in the early prototype stage, with a TRL of 4-5, and are projected to become commercially viable by 2030.104



Infrastructure



- 100 MTPA of clean hydrogen, 700 MTPA of CCUS, and 400 MTPA of biofuel are required by 2050.105
- Efforts are needed to build capacity for SAF, as less than 1%106 of the 2050 SAF production capacity is currently available.



Demand



- Less than 1%¹⁰⁷ of current aviation energy consumption comes from low-emissions sources.
- The green premium to produce SAF is estimated to be 2-5 times more expensive than conventional jet fuel.10
- Identifying more potential feedstocks and diversifying SAF production could be a solution to meet the demand.



Capital



- Industry requires over \$5 trillion¹⁰⁹ in cumulative investments to achieve net zero by 2050 (i.e. \$179 billion¹¹⁰ annual investment, compared to current CapEx of \$68 billion¹¹¹ annually)
- Of the investment required by 2050, 52% is for fuel production and 36% is for upstream renewable electricity generation by the ecosystem. 112



Policy





- Establishing clear blending mandates, reducing cost differentials, de-risking projects and increasing SAF usage in public-sector travel are crucial initiatives.
- In 2024, Japan, Brazil, Malaysia and the UK all introduced mandates for SAF entering into force in the coming years.

Sector priorities



Company-led solutions

Mid-term (by 2030)

- Reduce fuel consumption through air traffic management (ATM) improvement and operational efficiencies.
- Scale the use of SAF.

Long-term (by 2050)

- Invest in R&D for low-TRL technologies and efficiency measures to reduce energy demand.



Ecosystem-enabled solutions

Mid-term

- Reduce the cost differential between SAF and fossil jet fuel (e.g. by direct or indirect subsidies).

Long-term

- Develop refuelling/recharging infrastructure for zeroemission aircraft at key airports.
- Develop CCUS facilities to meet the 2050 demand.

Performance

The sector currently accounts for 2.5% 113 of global CO_oe emissions. Fossil fuels (mostly Jet-A and Jet A-1 kerosene) account for over 99%114 of fuel

consumption in the industry, making them a critical driver for emission intensity.

TABLE 4 Aviation industry performance

Performance metric	Change (2019-2023)
Industry activity (RPK)	-5.9%115
Emission intensity (gCO ₂ /RPK)	-3%116
Total CO ₂ e emissions	-8%117

In 2023, industry traffic (RPKs) reached 94%118 of 2019 levels and rose 37% compared to 2022. The aviation industry has seen a significant rebound post-pandemic, with global revenues projected to surpass pre-2019 levels.

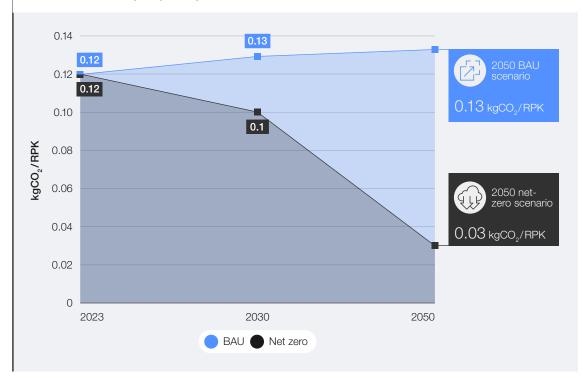
Airlines have started using SAF in limited quantities, aiming to reduce their dependence on traditional fossil fuels. However, the high cost and limited availability of SAF present significant challenges for scaling its use. Among the largest SAF users in 2023, DHL¹¹⁹ partnered with IAG Cargo and Air

France-KLM¹²⁰ to sign a major 10-year agreement for the supply with TotalEnergies, marking more milestones on the journey towards sustainable air freight.

Airbus¹²¹ is making progress towards zero-emission propulsion, announcing a number of collaboration agreements with global airports in 2024. New market entrants such as ZeroAvia¹²² are developing hydrogen-electric powertrain plans to bring a retrofitted hydrogen-powered aircraft with this ramped up capability to market by 2027.

Readiness

FIGURE 23 Emissions intensity trajectory for aviation sector



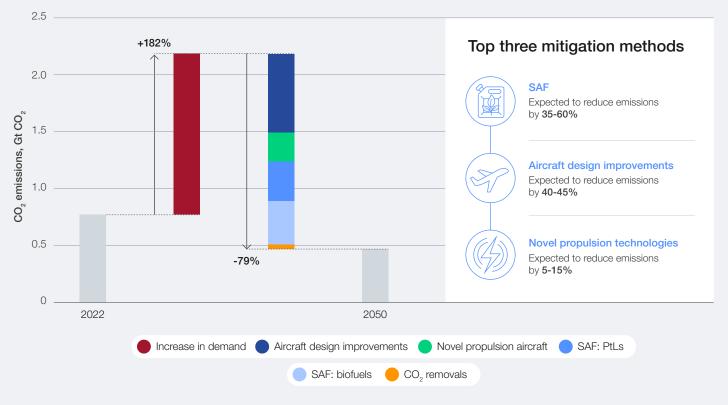
Source: IATA and ICCT.

Overall aviation activity demand is expected to more than double by 2050, increasing by a factor of 2.1 compared to 2023. The Asia-Pacific region is expected to account for about half of new passengers by 2036, driven by rapid income growth. In order to align with the Net Zero

Emissions by 2050 Scenario, scaling up longerterm solutions like SAF and electric or hydrogenpowered aircraft is essential. Key strategies include diversifying SAF feedstocks, establishing blending mandates, reducing cost differentials and derisking projects.

FIGURE 24 | D

Decarbonization levers and top mitigation methods (MPP's NZE Scenario)



Source: MPP.





Technologies to implement aviation decarbonization levers are at different readiness levels. Three leading pathways have emerged: SAF, fuel efficiency and novel propulsion technologies.

FIGURE 25

Decarbonization TRLs and year of commercial availability



Source: Accenture analysis derived from data from IEA ETP Clean Energy Technology Guide and MPP.



Technology pathway 1: SAF

SAF includes biofuels made through various pathways such as hydroprocessed esters and fatty acids (HEFA), the Fischer-Tropsch process (FT) and alcohol-to-jet (AtJ), as well as synthetic aviation fuels made from captured carbon and low-emissions hydrogen electrolysis, known as power-to-liquids (PtL) or e-fuels. HEFA is currently the most mature, and likely to remain so until 2030, with 85% 125 of announced SAF production facilities using this pathway. PtL is advancing rapidly and offers long-term scalability due to its reliance on renewable resources, but costs remain high. Regulatory frameworks, like the EU's ReFuelEU initiative, are pushing for increased adoption, with targets of 70%¹²⁶ SAF blends of which half (35%¹²⁷) must be PtL by 2050.

Technology pathway 2: Aircraft design and air traffic management improvements

Over the past decade, the aviation industry has made huge progress in making its aircraft and flight procedures more efficient. Within normal fleet turnover cycles, the replacement of retired aircraft with new, more efficient aircraft leads to regular efficiency improvements. Fuel efficiency measures in aviation, such as advanced engine designs and lightweight materials, are progressing rapidly but are still in early-stage development. Retrofitting winglets to aircraft wings could be a short-term solution to reducing emissions. Continued investment is essential in enhancing fuel efficiency for conventional engines, along with improved airframe

design, ground operations, ATM and route planning. Other advancements such as reducing cabin weight or switching to electric taxiing, optimized approach/departure procedures, vertical speed inefficiency reductions during cruise from improved aerodynamics, improved congestion management, single-engine taxiing, and engine washes also offer potential for reducing emissions.

Technology pathway 3: Novel propulsion technologies

Novel propulsion technologies in aviation, such as hydrogen fuel cell/combustion, battery-electric and hybrid-electric aircraft are gaining momentum but at large prototype and demonstration stages of readiness and expected to be commercially available by 2030. Hydrogen-powered aircraft, like Airbus' ZEROe concept, 128 aim for commercial availability by 2035, with a TRL of 5-6, still in large prototype stages. For hydrogen, key challenges include its production, transportation and assessing its environmental impact (e.g. contrail formation when burned). Battery-electric aircraft, while promising for short-haul flights, currently suffer from low energy density, holding just one-fiftieth of the energy of jet fuel by weight. The main challenge with battery-electric aircraft is using batteries with high enough energy density, which do not exist for large passenger planes, limiting their potential application to small and short-range flights. Hybrid-electric aircraft, which combine traditional fuel with electric propulsion, are closer to commercialization and are expected to play a crucial role in the near term. Hybrid-electric aircraft, like the Ampaire Electric EEL,¹²⁹ are at demonstration phases (TRL 6-7), targeting broader use by 2030.

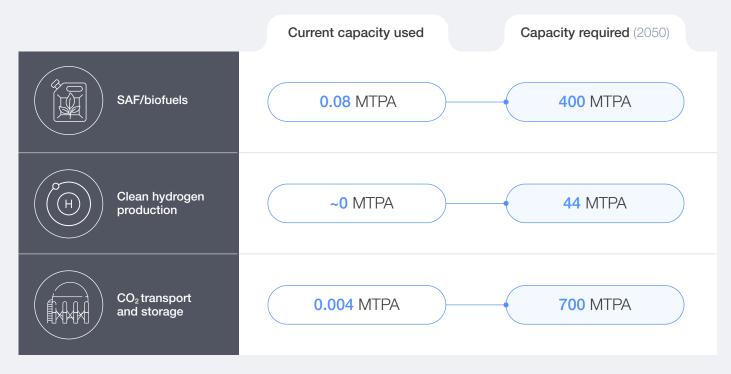
The aviation industry needs SAF facilities to facilitate the conversion of feedstocks into fuel. Production is in early stages, with SAF accounting for less than 1%¹³⁰ of total fuel usage. The transition to alternative fuels beyond producing SAF will also require the adaptation and retrofitting of existing airport facilities. In the case of Chicago, Neste¹³¹ needed to add new port terminals hundreds of miles away, while for other cases, new blending facilities or hydrant systems at airports may be required to supply SAF while keeping in mind the current blend limit of 50%. Some airports have begun implementing hydrogenoperated ground support equipment (GSE), and

the UK has launched its first hydrogen landsideto-airside pipeline demonstrator. However, there is currently no airport hydrogen infrastructure for aircraft propulsion anywhere in the world.

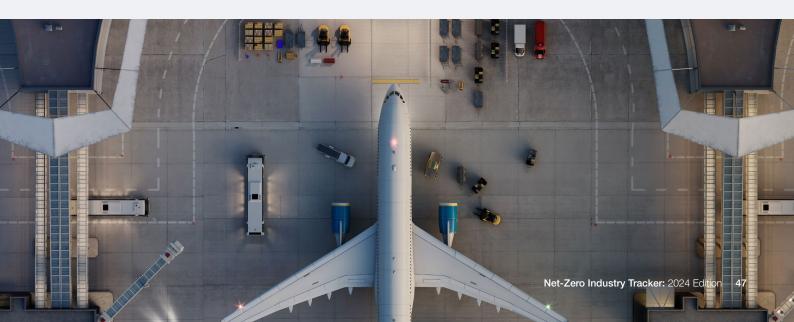
Substantial investments in renewable energy infrastructure are also required to meet future demand, alongside advancements in CCS technologies to mitigate emissions from conventional aviation operations during the transition phase. Selected airports are generating renewable energy on-site and are also deploying charging stations for both road vehicles and GSE.

FIGURE 26

Infrastructure for decarbonization capacity



Source: Accenture analysis derived from data from IATA and IEA.



Less than 1%¹³³ of current aviation energy consumption comes from low-emissions sources, highlighting the nascent stage of SAF adoption. To meet the net-zero target by 2050, the IATA states that SAF must constitute at least 5.2% of the total jet fuel requirement by 2030.¹³⁴ The green premium to produce SAF is estimated to be 2-5 times more expensive than conventional jet fuel.¹³⁵ Despite the higher costs, SAF has lower density but higher energy content per kilogram of fuel compared to conventional kerosene. This gives some aircraft fuel-efficiency advantages, due to lower fuel burn and less

fuel mass to achieve the same distance. Government incentives and policies are crucial to offset the high costs and encourage the adoption of SAF.

Increasing production through pathways that are already certified, fast-tracking of certification for new pathways and identifying more potential feedstocks are essential strategies to meet the growing demand for SAF. Identifying and prioritizing high-potential production projects for investment support and delivering a global SAF accounting framework are also key in supporting SAF production.

FIGURE 27

Air passenger market – world share, 2023¹³⁶ and top 5 busiest global airports by monthly seats – October 2024 (millions), 2024¹³⁷

Air passenger market – 2023 world share % (industry RPKs)			
1 Asia-Pacific	31.7%		
2 Europe	27.1%		
3 North America	24.2%		
4 Middle East	9.4%		
5 Latin America	5.5%		

Top five busiest global airports by seats (millions)			
1 Atlanta Hartsfield-Jackson International Airport	5.43		
2 Dubai International	5.12		
3 Tokyo International (Haneda)	4.77		
4 London Heathrow	4.48		
5 Dallas Dallas/Fort Worth International Airport	4.46		





The aviation industry will require a capital investment of \$5 trillion¹³⁸ to develop and implement low-emission technologies and infrastructure. This investment is required from the broader aviation ecosystem to build the necessary infrastructure, such as SAF production facilities and hydrogen refuelling stations at airports.

It is projected by MPP that out of the total additional investment required, about 52% (\$2.6 trillion) is anticipated from fuel producers, 44% (\$2.2 trillion) from energy providers (including CO₂ capture companies), less than 0.1% from airports, and 4% (\$0.2 trillion) from airlines. 139 Thus, the vast majority of investment needs to be carried out to deliver low-carbon fuel, with significant pass-through of cost to airlines and eventually to passenger and cargo customers.

FIGURE 28

Investments required by the sector and enabled by the ecosystem



\$5 trillion



required in investment by 2050



Enabled by the ecosystem (around 95% of total investments)



Retrofit airports with SAF infrastructure



Demand creation via offtake agreements



Invest in R&D for low-TRL technologies



Air traffic management improvement



CO₂ capture (from PSC and DAC)



Build refuelling/recharging infrastructure



Airport hydrogen storage infrastructure



SAF production



Low-temperature electrolysers (for hydrogen production)



CO₂ capture plants for SAF



Manufacture more efficient turbines and aerodynamic airframes



Manufacture hydrogen and battery electric aircraft



Renewable electricity production



Fuel efficiency measures Novel propulsion technologies



Note: Original equipment manufacturers (OEMs) and manufacturers are classified as the ecosystem in this figure. Source: Accenture analysis based on data from MPP.

The EU, US and several other high-aviation countries have led the world in both mandate and incentive policies encouraging the adoption of lowcarbon technologies, especially SAF. For example, the European aviation ecosystem has come together to develop an action plan to unlock final investment decisions (FIDs) for e-SAF projects in Europe. 140

Nevertheless, aviation is inherently a crossborder activity and will require harmonization and mutual recognition of carbon accounting frameworks and sustainability standards to ensure transparency and accountability for low-carbon technology deployment. States will need to work with sustainability verification organizations to strengthen the accuracy of emissions reporting and ensure that ecosystem actors adhere to clear, consistent guidelines. The IATA's TrackZero¹⁴¹

initiative underscores the industry's commitment to promoting standardization and transparency in emissions tracking, facilitating collaboration among airlines and stakeholders to share best practices, and supporting the development and adoption of SAF to reduce reliance on fossil fuels. Book and claim systems, which decouple physical SAF from its environmental attributes, allow buyers to pay for SAF while avoiding the extra cost and inefficiency of transporting SAF to areas that lack the infrastructure to receive it. The proper implementation of book and claim systems will require coherent and reliable policy frameworks across borders.

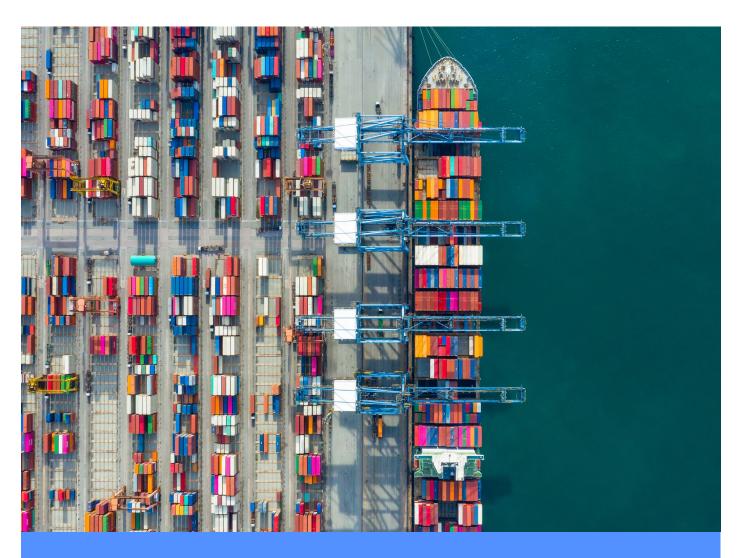
Improved carbon accounting will also ensure policy compliance and provide essential clarity to both consumers and industry stakeholders, promoting accountability across the sector.

TABLE 5 Aviation industry policy summary

Policy type	Policy instruments	Key examples	Impact
Market-based	Carbon price	EU Emissions Trading System (ETS) ¹⁴²	Sets a cap on carbon emissions that tightens over time. Obligated industries are required to buy allowances for each ton of carbon emitted above this cap and are thus incentivized to reduce emissions due to the cost of purchasing carbon credits or allowances. A total of 20 million "free" allowances are reserved for airlines that use SAF, serving as a quasi-incentive.
	Product standard	ASTM standards for SAF pathways ¹⁴³	ASTM is of crucial importance for the aviation fuel industry as it is the basis of the international standard for jet fuel quality, and SAF in particular. It defines which feedstocks must be used, the processes that act on those inputs and the properties of the outputs for each pathway.
Mandate-based	Direct regulations	ICAO CORSIA (Carbon Offsetting and Reduction Scheme for International Aviation) ¹⁴⁴	CORSIA obligates certain airlines to offset all international aviation emissions above a baseline from 2019, and thus creates demand for certified carbon offset projects outside the aviation sector. Low-carbon technologies reduce emissions outright and thus lower the amount needed to be offset through CORSIA.
		FAA Aircraft CO ₂ standards ¹⁴⁵	These standards mandate fuel efficiency improvements, which reduces emissions per flight, leading to cumulative reductions in CO_2 emissions over the life of an aircraft.
	Government targets	ReFuelEU Aviation mandate ¹⁴⁶	Mandates that from 2025 onwards, a proportion of the fuel supplied at EU airports must be SAF. Starting with a 2% share of SAF from 2025, this proportion is set to gradually increase to 70% from 2050.
Incentive-based	Subsidies	US Inflation Reduction Act 45Z tax credit ¹⁴⁷	Lowers the cost of SAF production, making it more competitive with conventional jet fuel, driving greater adoption by airlines.
	Incentives	UK revenue certainty mechanism for SAF ¹⁴⁸	As uncertainty over future revenues remains a barrier to investment, a revenue certainty mechanism will provide greater certainty to investors for a defined period of time, driving investment in SAF production in the UK.
	Direct R&D funds/grants	EU's Clean Sky Initiative ¹⁴⁹	This initiative funds projects on SAF, electric aircraft and advanced aerodynamics to cut carbon footprints.

5 Shipping industry net-zero tracker

Long-term emissions reduction relies on clean hydrogen fuels like ammonia and methanol, while short-term solutions include LNG and biofuels.





- Increased vessel size, improved design efficiency and operational changes like slow steaming have contributed to emission intensity reduction. Efficiency improvements in the short term are also enablers for the long-term transition.
- Continued reliance on fossil fuels remains a major barrier, as they make up nearly all the fuel mix in the sector.

intensity (2022-2023)

Increase in demand (2022-2023)

SHIPPING

Key performance data 2023 150,151,152,153



Contribution to global

0.86 Gt CO_ye 1.2%

International shipping CO₂ emissions (2023)

Emissions reduction (2019-2023)

12.4

Emissions intensity (grams per tonne miles, 2023)

CO₂e emissions

Fossil fuels in the fuel mix (2022)

Demand increase in IRENA's NZE scenario by 2050, compared to 2023

~1.4 times \$2.6 trillion

Investment required for 2050 net zero

Performance summary



- The absolute direct CO_ae emissions for shipping were 0.87 Gt in 2019, decreasing to 0.80 Gt in 2020, then increasing to 0.84 Gt in 2022 and 0.86 Gt in 2023.154 Thus, there has been a 2% increase in absolute CO₂e emissions from 2022 to 2023.
- The industry has reduced emission intensity by 4.6% in the 2019-2023 period. ¹⁵⁵ This is mainly driven by speed reduction (slow steaming) especially in bulk carriers, chemical tankers and oil tankers, increase in average ship size, and improvements in ship design efficiency. However, emission intensity increased by 1% from 2022 to 2023 due to the use of inefficient routes and port congestion.

Future emissions trajectory



- As per the IEA's Stated Policies Scenario, which is considered to be the business-as-usual scenario, the absolute CO_ae emissions are expected to be 0.90 Gt in 2030 (5% increase vs. 2023), 0.85 Gt in 2040 (0.2% decrease vs. 2023), and 0.80 Gt in 2050 (7% decrease vs. 2023). 156
- The 2023 IMO GHG-reduction strategy, which is considered to be the net-zero emissions scenario, aims for at least 20%, striving for a 30% reduction in total annual GHG emissions by 2030 (vs. 2008) and net-zero emissions by or around 2050 for the shipping industry.¹⁵⁷ It also aims for at least 5%, striving for 10% of fuel used by the shipping industry to be zero or near-zero-emission fuels (ZEFs) by 2030.158

Readiness key takeaways



Technology



- Methanol engines are in early adoption stage (TRL 9). 159
 - Hydrogen- and ammonia-powered engines are in large prototype stage (TRL 5 and 6). 160
 - Battery electric (TRL 9)¹⁶¹ and proton-exchange membrane (PEM) fuel cell technologies (TRL 8)162 are also in progress.



Infrastructure



- To meet IMO targets, approximately 95% of energy from clean hydrogen-based fuels (like ammonia and methanol) is required by 2050, which will require 72 MTPA of clean hydrogen capacity. Currently, 99% of energy used comes from fossil fuels.
- The current supply of low-emission fuels is limited.
- The infrastructure readiness score remained the same as last year due to limited progress.



Demand





- Only 4% of the 100 near-zero-emission shipping fuel plants needed by 2030 (as per MPP) are currently financed. 163 However, 132% of the plants needed were announced, which contributed to increase in the demand readiness score. 164
- The B2B green premium is high, at 30-80%, posing a challenge for ship owners to absorb the cost of a low-emission freight. While the business-to-consumer (B2C) premium is low, at 1-2%, it is a minor component of the final retail price of products.



Capital





- Achieving net zero by 2050 for shipping requires approximately \$2.6 trillion, 165 out of which around \$2 trillion is required for ZEFs production facilities and around \$0.6 trillion to retrofit the existing fleet with ZEF-compatible engines.
- Margins are low for the sector; it is difficult to raise investments in decarbonization due to low profitability.
- The capital readiness score remained stagnant due to lack of substantial progress.



Policy





- To meet IMO targets, policies should set production goals for zero-carbon fuels, and establish operational, bunkering and safety standards.
- Several proposals have been made to IMO to introduce economic measures and how they can be designed. For example, the World Shipping Council proposed a "green balance mechanism" in 2024 to help close the gap between low-carbon fuels any fossil fuels. 166

Sector priorities

Company-led solutions



Mid-term (by 2030)

- Adopt new fuels derived from clean hydrogen at scale and continue exploring biofuels for a transition period, since biofuels are expected to form approximately 8% of fuel mix by 2030 as per the IEA's NZE scenario.16
- Improve efficiency measures reducing the emission intensity through engine improvements, operational behaviour and design and hull options. Energy efficiency is expected to reduce emissions by 20%. 168

Long-term (by 2050)

- Develop and deploy next-generation ships that run on zero-carbon fuels, since hydrogen-based fuels are expected to form approximately 66% of fuel mix by 2050 as per the IEA's NZE scenario. 169
- Form partnerships with fuel providers to deliver alternative clean fuels.

Ecosystem-enabled solutions



Mid-term (by 2030)

- Expand the production and availability of low- and zero-carbon fuels like green ammonia, hydrogen and sustainable biofuels.
- Develop cold ironing infrastructure to provide shore power to ships while docked in port.
- Develop bunkering technologies and infrastructure to support next-generation ships that run on zerocarbon fuels.

Long-term (by 2050)

- Develop infrastructure to support ships using clean hydrogen-based ZEFs including ammonia and methanol. Ammonia is expected to form approximately 50% and methanol approximately 3% of fuel mix by 2050 as per the IEA's NZE scenario. 170



Performance

The sector currently accounts for 2% of global CO,e emissions. Fuel combustion during maritime operations has a major contribution to emissions in the shipping sector. Thus, the fuel mix used is a critical driver for emission intensity.

TABLE 6 Shipping industry performance

Performance metric	Change (2019-2023)
Industry output	+3.6%171
CO ₂ e emission intensity	-4.6% ¹⁷²
Total CO ₂ e emissions	-1.2% ¹⁷³

In the last five years (2019-2023), shipping saw an increase in global demand, while the CO₂e emission intensity (CO₂e emissions per cargo ton mile) saw a reduction of 4.6%. This decrease can be attributed to several key factors:

- 1. **Increase in average ship size**: The increase in average ship size across various ship types played a crucial role in reducing emission intensity.
- 2. Slow steaming: The intentional reduction in vessel speeds, known as "slow steaming" for bulk carriers, chemical tankers, container ships and oil tankers significantly contributed to lowering emission intensity.
- 3. Improvements in design efficiency: Significant advancements in the overall design efficiency of oil tankers, bulk carriers and chemical tankers led to improvement in the energy efficiency of ships, and hence further contributed to the reduction in emission intensity.

However, these improvements in efficiency, speed and size optimization alone will not be sufficient to achieve net-zero targets. In addition, ship owners are confronted with the challenge of an ageing fleet, with the global fleet averaging 22.2 years of age in

2023.174 This presents two key issues: firstly, there is a need to introduce new vessels that run on ZEFs to replace older ships, and secondly, the existing ships need to be retrofitted with dual-fuel engines to enable operation on ZEFs.

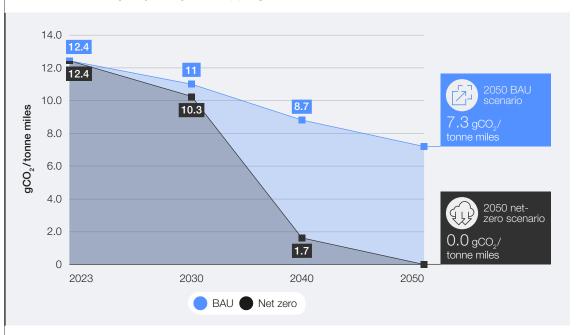
The fuel mix remains heavily dependent on fossil fuels, accounting for approximately 99% of total energy consumption. In 2022, heavy fuel oil (HFO) comprised 56% of the fuel mix, an increase from 49% in 2021, driven by a decline in the use of light fuel oil (LFO) and liquified natural gas (LNG). LNG represents approximately 6% of the fuel mix, while methanol usage remains minimal, representing less than 1% of the overall fuel mix. A substantial change in the fuel mix trajectory is required to effectively eliminate Scope 1 emissions.

Therefore, it is imperative to promote the production and use of clean hydrogen-based ZEFs. Yara Clean Ammonia, North Sea Container Line and Yara International formed a strategic partnership to develop the world's first container ship powered by clean ammonia as a fuel source in 2023. 175 Maersk launched its first methanol-powered container ship in 2024.¹⁷⁶ In collaboration with MAN Energy Solutions, MITSUI E&S successfully tested the world's first hydrogen-powered marine engine in 2024.177

Readiness

FIGURE 29

Emission intensity trajectory for shipping sector



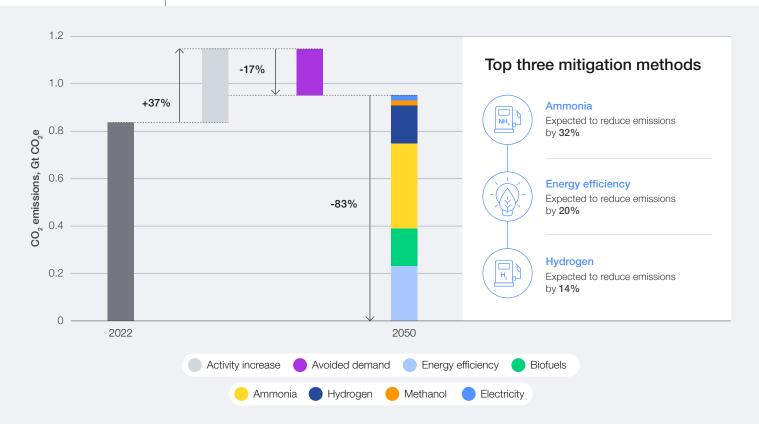
Source: Accenture analysis derived from IEA and IMO.

> Overall shipping demand is expected to grow by 37% by 2050 as per the IRENA 1.5 degree scenario. 178 Dry bulk, containers, chemicals and gas tankers will account for most of the growth in shipping demand. Increasing international trade, industrialization and urbanization in emerging markets, and growth in global population (leading to rising consumption and infrastructure requirements) are expected to be the main drivers for demand growth.

Thus, the industry needs to act quickly on decarbonization to ensure reduction in emission intensity and to offset the increase in demand. The key mitigation pathways are expected to be use of hydrogen-derived alternative fuels in the fuel mix and increasing the energy efficiency.

FIGURE 30

Decarbonization levers and top mitigation methods (IRENA's NZE Scenario)

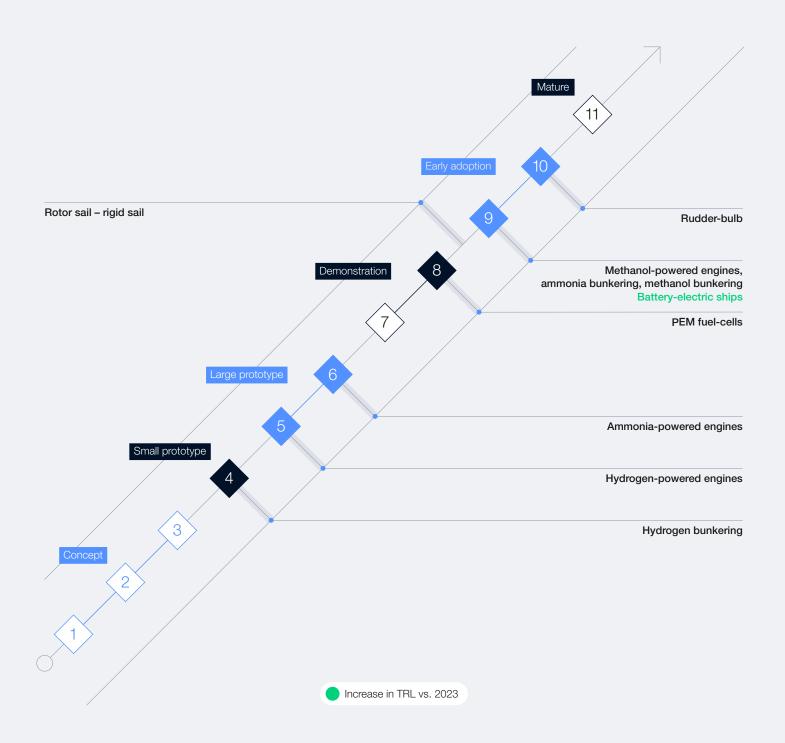




Technologies to implement the decarbonization levers are at different readiness levels. Three key pathways are currently available: zero emission fuels and propulsion technologies, low-emission transition fuels and energy efficiency.

FIGURE 31

Decarbonization TRLs



Source: Accenture analysis derived from data from IEA ETP Clean Energy Technology Guide.

Technology pathway 1: ZEFs and propulsion technologies

Hydrogen, ammonia and methanol produced using low-carbon hydrogen have up to 99% GHG emission reduction benefits compared to low-sulphur fuel oil (LSFO). 179 The switch to alternative fuels will come at a cost. The ship owners' total cost of ownership (TCO) is expected to be 40-80% higher for methanol-powered ships and 30-70% higher for ammonia-powered ships, compared to ships running on LSFO, based on future cost projections. 180 Since methanol combustion generates CO₂, it is important to mitigate these emissions, which can be done by using CCS technology. This could lead to overall negative emissions if biogenic CO₂ is used for producing methanol, and the captured CO₂ is stored permanently afterwards. At present, the production of clean hydrogen-based fuels for the shipping sector remains primarily in the demonstration phase, with full-scale commercial deployment yet to be realized. Advancements have been made with the expansion of green hydrogen production facilities in China and the US, but production is stalling in Europe. H-TEC SYSTEMS, a subsidiary of MAN Energy Solutions has established a manufacturing facility in Germany for PEM electrolysis stacks to produce green hydrogen in 2023.181

The development of a ZEF-powered shipping fleet is essential for the industry to meet its net-zero emissions targets. Methanol-powered vessels are in early adoption stage (TRL 9),182 and while they have already been commercialized, they have not been adopted at scale. Hydrogen- and ammoniapowered engines are in large prototype stage (TRL 5 and 6).183 Battery-electric ships, in which the power of propulsion comes from batteries, are in early adoption stage (TRL 9),184 and PEM fuel cells are in demonstration stage (TRL 8)185 for small and medium vessels.

Technology pathway 2: Low-emission transition fuels

While ZEFs are expected to lead the industry towards its net-zero targets, low-emission transition fuels like LNG and biofuels will be important to support emission reduction until the production and use of ZEFs reaches desired levels. LNG-fuelled ships have up to 21% GHG (well-to-wake) emission reduction benefits as compared to oil-based marine fuels. 186 The ship owners' TCO is expected to be only 0-8% higher for LNG-fuelled ships, and 10-30% higher for ships powered by biofuels, compared to ships running on LSFO, based on future cost projections. 187 Advancements have been seen in expansion of biofuel production. Finnish biofuel producer Neste started commercial production at its renewable fuels' expansion project in Singapore in 2023. 188

Technology pathway 3: Energy efficiency

Improving the energy efficiency of ships is a key lever for emissions reduction for the industry, and several technologies are being developed to optimize the energy consumption of ship engines. For example, the use of sails to harness wind power has demonstrated a 5-8% reduction in shipping power consumption, and this technology is currently in demonstration to early adoption stage (TRL 8-9).189 Another example is the use of rudder bulbs and ship propellers, which can prevent loss of energy by reducing drag. These technologies are expected to reduce ships' fuel consumption by 10% and are in early adoption stage (TRL 10). 190 The use of different types of fuel cells – such as high temperature proton exchange membrane fuel cells (HT-PEMFC), molten carbonate fuel cells (MCFC) and solid oxide fuel cells (SOFC) – is also being considered, since fuel cells are more energy efficient than internal combustion maritime engines and do not emit pollutants.



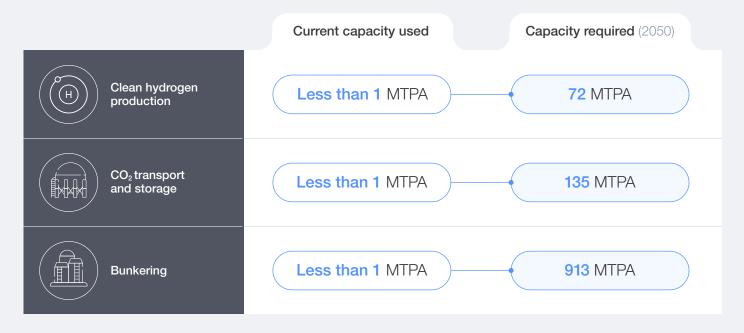
To meet the 2050 net-zero targets, a clean hydrogen capacity of 72 MTPA¹⁹¹ will be required to produce ZEFs. This will have a 95% share of the total fuel mix in 2050 as per the Global Maritime Forum. 192 Shipyard capacities will also need to be expanded to accommodate the new dual-fuel and ZEF-compatible ships. The first ship-to-ship transfer of ammonia in an operational port environment was successfully completed in 2024, a result of the collaboration between Yara Clean Ammonia, Pilbara

Ports Authority and the Global Centre for Maritime Decarbonisation (GCMD). 193

With the addition of new ZEF-powered ships to meet the 2050 net-zero targets, it will be crucial to develop the supporting bunkering infrastructure for different ZEFs. In 2050, 95% of the fuel mix is expected to be ZEFs, which will require a bunkering capacity of approximately 913 MTPA.

FIGURE 32

Infrastructure for decarbonization capacity



Source: Accenture calculations based on GMF.



There is a lack of clear demand signals from the market, particularly around customers' willingness to pay. For instance, the exact fuel requirements to achieve the net-zero targets are still unclear to fuel producers and ship developers. Due to this, companies are hesitant to develop new ZEFpowered engines and sign long-term fuel-offtake agreements. Moreover, carriers are currently used to buying fuel on the spot and expect the cost of ZEFs to decrease in the future, which reduces the attractiveness of long-term fuel-offtake agreements. The estimated B2B green premium for the shipping industry is high, at 30-80%. The green premium projections for low-emission fuels and ZEFs also remain high. For example, biofuels are expected to cost 2-4 times the cost of heavy fuel oil, and hydrogen-based fuels are expected to cost 4-4.5 times the cost of heavy fuel oil. 194

However, this green premium only translates to a 1-2% increase in the final retail price to customers (in case of high-value products such as IT equipment),

since shipping costs form a small percentage of the price of products. While the percentage increase of end-customer price is low, in absolute terms this is a significant increase in price of essential commodities like oil, grains and metals, and has a significant impact on developing countries.

The FMC has set ambitious targets for the uptake of technologies by 2030 to enable longer-term decarbonization in 2050. Carriers have committed that at least 5% of their deep-sea shipping will be powered by ZEFs by 2030. Cargo owners have committed that at least 10% of their goods volume shipped via deep-sea shipping will be on ships powered by ZEFs by 2030, progressing towards 100% by 2040.¹⁹⁵

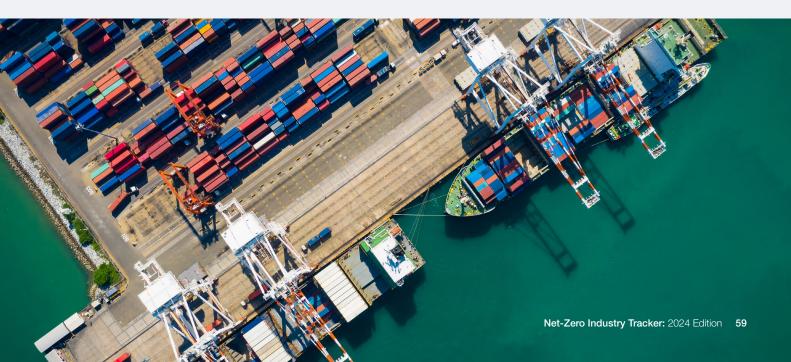
Some players in the shipping industry are exploring the "book and claim" approach until the production and widespread availability of ZEFs improves globally. In this approach, shipping companies can purchase low-emission fuels or ZEFs (even if that fuel is not physically being used by their ships) in return for emission-reduction credits or certificates to offset their own emissions. This approach allows shipping companies to support the decarbonization of the industry (by contributing to the green premiums) and help sustain the demand for lowemission fuels and ZEFs. It also facilitates a faster, less challenging and more cost-efficient transition, as it allows a few assets to decarbonize fully, rather than asking all assets to marginally decarbonize year-on-year. Rocky Mountain Institute (RMI) and the Mærsk Mc-Kinney Møller Center for Zero Carbon Shipping (MMMCZCS) are collaborating with the Zero Emission Maritime Buyers Alliance (ZEMBA) and Hapag-Lloyd to pilot a Maritime Book and Claim System. 196 Mitsui O.S.K. Lines has become the first Japanese company to join the Book and Claim Community (BCC) board. 197

FIGURE 33

Top countries/regions for shipping trade volume (2022) and ships built (2023)

Percentage of overall sea trade volume		Percentage of total ships built	
1 China	32%	1 China	51%
2 US	7%	2 South Korea	28%
3 Singapore	4%	3 Japan	15%
4 South Korea	3%	4 Philippines	1%
5 Malaysia	3%	5 Viet Nam	1%

Source: United Nations Trade and Development (UNCTAD).





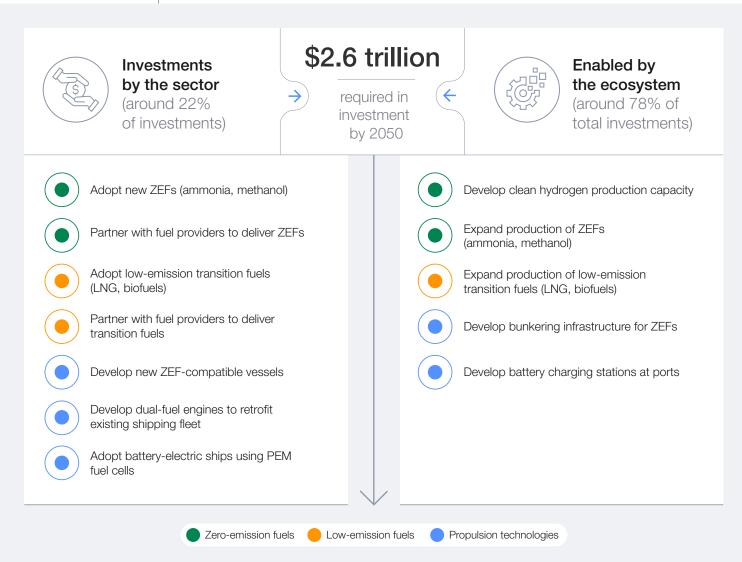
The shipping industry will need substantial capital investment to advance the production of ZEFs and development of a ZEF-compatible shipping fleet, with an estimated requirement of \$2.6 trillion. 198 This comes to an additional annual capital investment of around \$91 billion, which is more than double the existing annual CapEx of \$44 billion¹⁹⁹ in the shipping sector. The majority of this additional investment must come from the ecosystem (and not only shipping companies) to build the enabling infrastructure. Shipping decarbonization requires a scale-up of clean hydrogen, CCUS and bunkering infrastructure. The shipping sector needs to invest

in retrofitting the existing fleet with dual-fuel engines to support the use of low-emission fuels and ZEFs.

It is projected that out of the total additional investment required, about \$2 trillion²⁰⁰ is expected to go towards ZEF production infrastructure (the majority of which will be for setting up of clean hydrogen capacity) followed by bunkering and CCUS capacity. Retrofitting the existing fleet with dual-fuel engines will require approximately \$0.6 trillion of the total additional investment, based on the average cost of retrofitting being between \$5 million and \$15 million per ship.²⁰¹

FIGURE 34

Investments required by the sector and enabled by the ecosystem



Source: Accenture analysis based on data from S&P and DNV.

The shipping industry's return on invested capital (ROIC) is at 13%²⁰² and its WACC is at 8.4%.²⁰³ This narrow margin means that without additional support from external factors (such as technological

advancements, policy incentives and industry collaboration), the industry may struggle to afford and implement the significant changes needed for effective decarbonization.



The global shipping industry is governed by the IMO's regulations. In 2023, the IMO updated its GHG strategy to aim for net-zero emissions by or around 2050, as well as 2030 and 2040 mid-term targets and a goal for uptake of zero or near-zero emission fuels to be 5% (striving for 10%) by 2030.²⁰⁴ In addition to the IMO strategy, there are several key regional policies playing a critical role in supporting the decarbonization of the shipping industry. The EU's Emissions Trading System for shipping, which sets limits on GHG emissions and requires shipping companies to purchase carbon credits for their emissions in voyages involving EU ports, has been extended in 2024 to cover all large ships (of 5,000 gross tonnage and above) entering EU ports.²⁰⁵ The FuelEU Maritime regulation, which will be effective in the EU from January 2025, has set a GHG emission-reduction target of 2% in

2025 (vs. 2020), increasing to 6% in 2030 to reach 80% in 2050.206

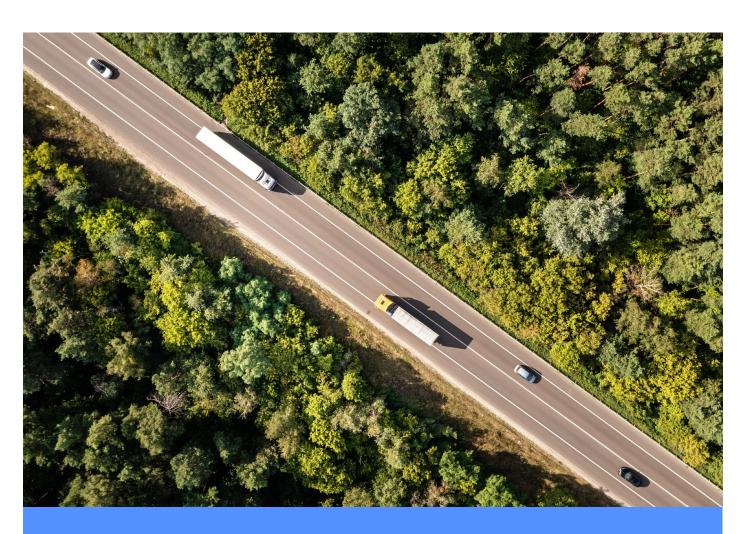
As part of the ongoing meetings and negotiations of the IMO's Marine Environment Protection Committee (MEPC), several countries and organizations, including two prominent shipping trade associations, have submitted proposals. One of these is from the World Shipping Council, which represents members primarily in the container shipping segment. It has proposed a green balance mechanism to help close the gap between lowcarbon fuels and fossil fuels. The mechanism would apply a fee to ships using fossil fuels and allocate credits to those using low-carbon fuels, ensuring that the average cost of fuel is equal.²⁰⁷ The next significant step on the policy lever will be the Spring MEPC83 meeting in the IMO.

TABLE 7 Shipping industry policy summary

Policy type	Policy instruments	Key examples	Impact
Market-based	Carbon price	 EU-ETS²⁰⁸ US International Maritime Pollution Accountability Act: \$150 per tonne of CO₂ emissions proposed²⁰⁹ IMO economic measure, 2023 strategy²¹⁰ 	Up to \$10 billion a year of additional costs for the industry due to the need to acquire carbon credits once the EU-ETS is fully implemented in 2026. ²¹¹ The proposed US carbon pricing is projected to bring in \$250 billion in low-emission funding over the next 10 years. ²¹² Carbon pricing under IMO is still under discussion and will not be in effect before 2027.
	Performance standards and certification	 Energy Efficiency Design Index (EEXI)²¹³ Carbon Intensity Indicator (CII)²¹⁴ 	Ships must comply with these mandatory standards, which are intended to drive continuous technical and operational improvements.
Mandate-based	Direct regulation	EU Alternative Fuels Infrastructure Regulation	These are mandates for major EU ports to provide shore-side electricity to vessels. They reduce emissions at ports by providing cleaner electricity as an alternative, with a specific timeline for ports to act upon (by 2030).
	Fuel standards	 FuelEU Maritime regulation²¹⁵ US Clean Shipping Act²¹⁶ IMO technical measure, 2023 strategy²¹⁷ 	These are predictable pathways for low-emission fuels that encourage adoption and drive demand.
	Taxes and subsidies	 IRA clean power and green hydrogen production tax credits²¹⁸ 	These credits have encouraged a 50% reduction in green hydrogen production costs, which can boost scaling of green hydrogen capacity required for low-emission fuels. ²¹⁹ The feasibility of such subsidy-driven policies for developing economies is uncertain.
Incentive-based	Green corridors	 Green corridor pledge at COP28 between the US and UK²²⁰ 	This pledge reduces the risks of adopting low- emission fuels by deploying at a local scale and mobilizing demand. So far, 44 green corridor initiatives have been announced, involving over 171 stakeholders. ²²¹
	Direct funding	 Public funding for converting diesel plants to hydrogen and setting up charging stations in Croatia²²² 	This provides new funds for hydrogen projects, the retrofitting of diesel plants to hydrogen and the establishment of charging stations for maritime transport.

6 Trucking industry net-zero tracker

The industry must advance electric and hydrogen trucks for long-term emissions cuts, while prioritizing biofuels, synfuels and efficiency improvements for near-term impact.





- Global trucking demand is expected to double by 2050, making decarbonization of the trucking sector critical, as it remains a major source of CO_se emissions due to continued fossil fuel reliance.
- Hydrogen- and battery-powered electric trucks are expected to be key pathways to net-zero emissions trucking by 2050.

Increase in absolute

11%

intensity (2022-2023)

2.4%

Increase in demand (2022-2023)

TRUCKING

Key performance data 2023 223,224,225,226



Contribution to global CO₂e emissions

1.9 Gt CO₂e

Scope 1 and 2 emissions

Emissions increase (2019-2023)

58 gCO₂/tkm

Emissions intensity

14%

Decrease in emission intensity (2019-2023) 2 times

Demand increase in NZE scenario by 2050, compared to 2023

Current low-emission infrastructure

 \sim \$9 trillion

Additional investment required for net zero by 2050

Performance summary

- The direct emissions²²⁷ were 1.89 Gt CO₂e²²⁸ in 2023, a 6% reduction from 1.78 Gt CO₂e²²⁹ in 2019.
- The industry has decreased emission intensity by 14%²³⁰ in the last five years, driven by improvements in fuel efficiency.



- Activity is at all-time high, at 32.8 trillion ton-km²³¹ in 2023 as sector recovers from the COVID-19 pandemic, compared to 26.6 trillion ton-km in 2019.
- Low-emission fuel consumption contributed 4%²³² to the total fuel share of the heavy-duty trucking sector.
- Energy intensity was reduced by 15% from 1.24 MJ/ton-km in 2019 to 1.05 MJ/ton-km in 2022.²³³

Future emissions trajectory



- The industry is forecast to reduce emissions intensity by 28% by 2030 and 94% by 2050, compared to 2023 levels, according to the IEA.²³⁴ The direct CO₂e emissions are expected to be 1.4 Gt in 2030 and 0.22 Gt in 2050.235
- According to MPP, 7 million²³⁶ zero-emission trucks will be required by 2030 to align with net-zero emissions by 2050.

Readiness key takeaways



Technology



- Compressed and liquified biogas and synfuels technologies (being the most mature) are in the early adoption stage (TRL 9).237
- Hydrogen fuel cell technology is in the demonstration stage (TRL 8), and battery electric trucks are in commercial operation in the relevant environment stage (TRL 9). However, hydrogen internal combustion (hydrogen IC) trucks are in the prototype stage. 238



Infrastructure



- Current infrastructure capacities are insufficient, as less than 1% of the necessary infrastructure is in place. This falls short of what is needed to enable the adoption of battery-electric trucks (BETs) and hydrogen-electric trucks (HETs).²³⁵
- Approximately 700 GW of clean power and 50 MTPA of hydrogen infrastructure is required for net-zero emissions by 2050.240



Demand



- Approximately 4% of current trucking fuel consumption comes from lowemissions sources.241
- The green premium is estimated at 80% for manufacturers and original equipment manufacturers (OEMs), which translates to 1-3% for end consumers.²⁴²



Capital





- Up to \$9 trillion²⁴³ additional cumulative investments are required by 2050 to achieve netzero emissions by 2050, translating to an additional \$320 billion annually until 2050.
- Currently, the trucking sector has an annual CapEx of \$286 billion.²⁴⁴



Policy





- Stricter GHG standards and ambitious ZET targets are being announced by governments. There is an increasing set of policies for infrastructure deployment strategy, incentives, subsidies, weight and dimension allowance, and carbon tax.

Sector priorities

Company-led solutions



Mid-term (by 2030)

- Accelerate the adoption of drop-in biofuels and synfuels in the interim.
- Invest in the development of BETs and HETs.
- Make use of efficiency and design improvement opportunities at an accelerated pace.

Long-term (by 2050)

Accelerate the development of hydrogen- and batteryelectric technologies for long-haul applications.

Ecosystem-enabled solutions



Mid-term

 Invest in clean power infrastructure to increase access to renewable energy sources.

Long-term

- Invest in R&D to accelerate the deployment of ultra-fast charging infrastructure.
- Coordinate with other sectors to achieve economies of scale for biofuels, hydrogen and grid requirements.

Performance

The sector currently accounts for 5%²⁴⁵ of global direct CO₂e emissions. Fossil fuels account for approximately 96%²⁴⁶ of fuel consumption in the industry, making them a critical driver for emission intensity.

TABLE 8 Trucking industry performance

Performance metric	Change (2019-2023)
Industry activity (trillion ton-km)	+23% ²⁴⁷
Emission intensity (gCO ₂ /ton-km)	-14% ²⁴⁸
Total CO ₂ e emissions	-6% ²⁴⁹

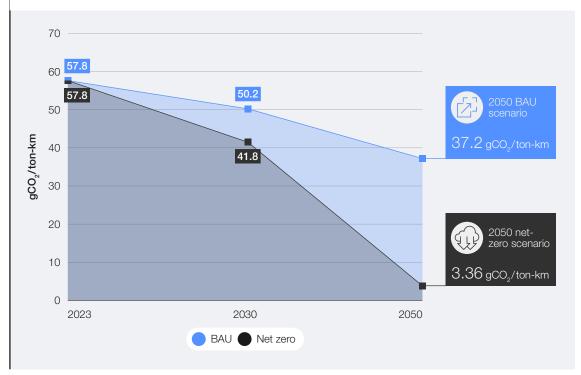
In 2023, the trucking sector produced 1.89 Gt CO₂e in direct emissions, marking a 6% increase from 1.78 Gt CO₂e in 2019.250 Despite the growth in emissions, the industry has made significant strides in reducing emission intensity, achieving a 14%²⁵¹ reduction over the past five years due to improvements in fuel efficiency. Trucking activity reached an all-time high of 32.8 trillion ton-km in 2023, compared to 26.6 trillion ton-km in 2019, as the sector recovered from COVID-19 pandemicrelated disruptions.²⁵²

The sector's energy intensity dropped by 15%, from 1.24 MJ/ton-km in 2019 to 1.05 MJ/ton-km in 2022.253 Low-emission fuels, while representing a small share of the total fuel used in the sector, highlight the growing (albeit slow) shift away from diesel. For example, Tesla delivered its highly anticipated Tesla Semi,²⁵⁴ marking a major step towards the electrification of long-haul trucking. The electric trucks, delivered to PepsiCo, demonstrated a range of up to 500 miles on a single charge, pushing the boundaries of what electric trucks can achieve in long-haul operations.

However, with global trucking demand expected to double by 2050,²⁵⁵ further innovation and policy actions are essential to accelerate the sector's transition to net zero.

Readiness

FIGURE 35 Emissions intensity trajectory for the trucking sector



Source: IEA Net Zero Scenario.

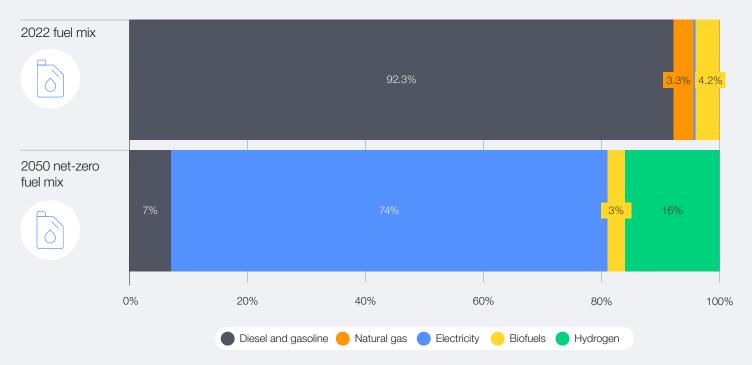
The trucking industry is on a path to significantly reduce its carbon emissions, with the goal of cutting emissions intensity by 28% by 2030 and 94% by 2050, according to the IEA's Net-Zero Scenario. Essay 2050, direct CO₂e emissions are expected to drop to just 0.22 Gt, down from 1.89 Gt in 2023. Essay Achieving this goal will require the deployment of 7 million zero-emission trucks by 2030, as outlined by the Mission Possible Partnership (MPP). Currently, the adoption of alternative fuel technologies remains in the early stages: compressed and liquified biogas and synfuels are in their mature phase but still early in market penetration, while BETs and HETs are in the demonstration phase.

Infrastructure readiness is a critical challenge, with less than 1%²⁵⁹ of the necessary infrastructure for BETs and HETs in place. Massive clean energy investments are needed, including 700 GW of renewable power and 50 million tons per annum of hydrogen capacity by 2050.²⁶⁰

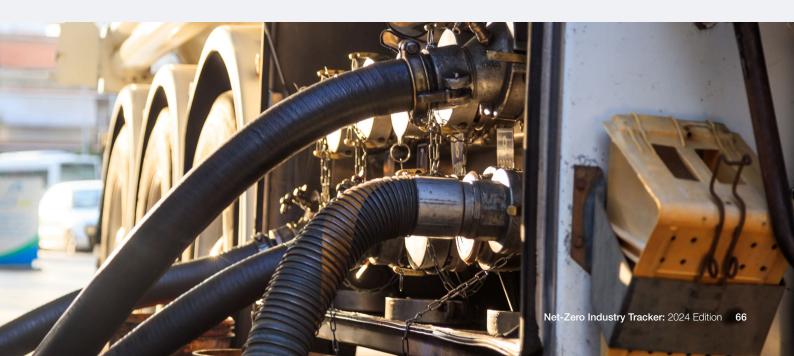
The shift to zero-emission trucks comes with high costs; the green premium for manufacturers stands at 80%, which translates to a 1-3% price increase for consumers. ²⁶¹ Up to \$9 trillion ²⁶² in additional investments are required by 2050, amounting to an extra \$320 billion annually. Despite these challenges, governments are announcing stricter emissions standards and more ambitious zero-emission truck targets, with global collaboration on infrastructure expected to accelerate innovation and adoption.

FIGURE 36

Fuel mix in 2022 and 2050 (NZE Scenario)



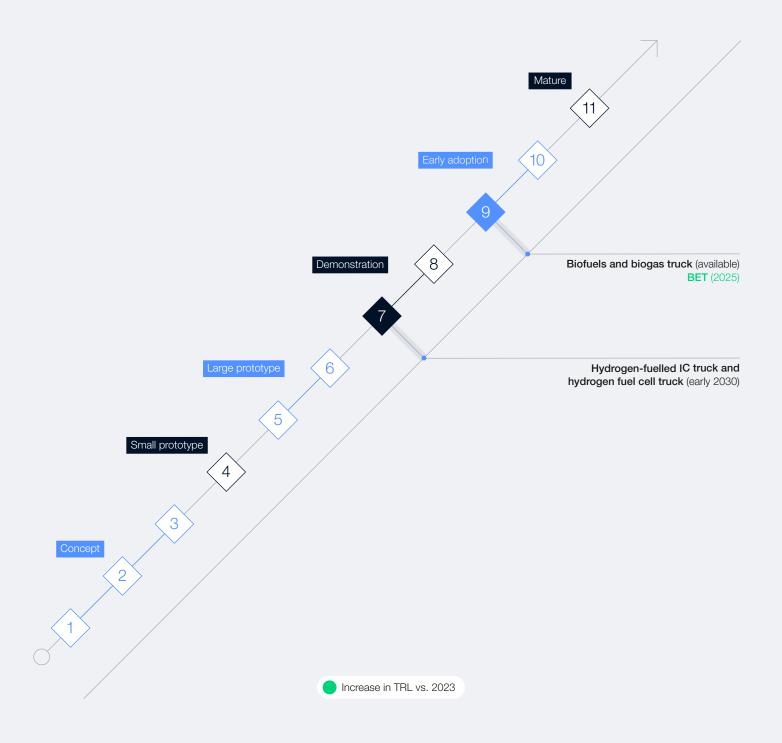
Source: IEA Net Zero Scenario.



Technologies to achieve net-zero emissions are at different readiness levels. Two leading levers have emerged: BETs and HETs.

FIGURE 37

Decarbonization TRLs and year of commercial availability



Source: Accenture analysis based on data from IEA ETP Clean Energy Technology Guide and MPP.

Technology lever 1: BETs

BETs are in the early adoption stage with a TRL at 8-9.263 Electric trucks use batteries (today almost exclusively lithium-ion batteries) arranged in a battery pack. The battery pack is combined with inverters and an electric motor to convert electrical energy into mechanical energy. Heavy-duty trucks in particular require either devoted infrastructure (e.g. battery swapping) or high-energy density battery chemistries (e.g. solid-state batteries, as of 2023, are at the prototype level) to be competitive. Medium-duty trucks have similar (but less demanding) requirements.

Technology lever 2: HETs

HETs are based on two types of technology: hydrogen fuel cell trucks (TRL 8-9²⁶⁴) and direct hydrogen internal combustion trucks (TRL 7). Hydrogen fuel cell trucks have significant advantages for long-haul trucking. Compared to BETs, they offer longer driving ranges and faster refuelling times - typically within 10 to 15 minutes, 265 which is similar to conventional diesel trucks. In addition, fuel cells can consistently provide power without the need for large, heavy battery packs, making them a viable option for heavier freight transport.

Hydrogen internal combustion trucks involve combusting hydrogen directly in an engine that does not rely on fuel cells. Although less energy efficient than fuel cells today (40-50% efficiency for hydrogen engines vs. 50-60% for fuel cells²⁶⁶), the hydrogen engine does not require rare materials like platinum and could represent a cost-effective solution. Hydrogen internal combustion engines may also offer transient behaviour that performs more effectively and is easier to regulate than fuel cells. Over the longer term, it could also reach up to 55%²⁶⁷ energy efficiency for trucks; as such, it could be particularly suitable for heavy-duty applications. R&D (at TRL 5-6²⁶⁸) is currently underway to improve fuel efficiency, which is another key area of future development for this technology.

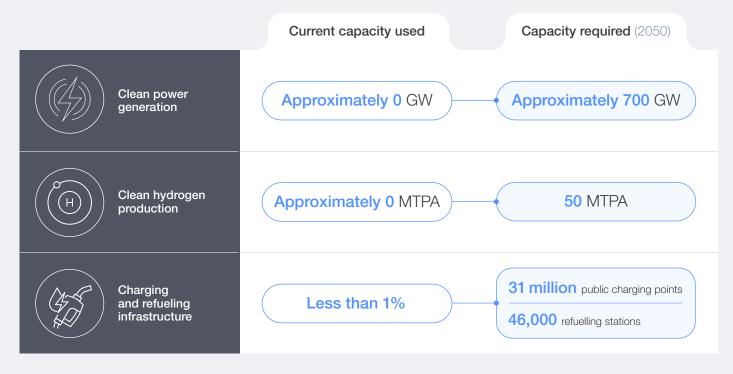


The commercial deployment of BETs and HETs depends heavily on the availability of essential infrastructure. Currently, less than 1%²⁶⁹ of the required infrastructure is in place, which is inadequate to support the widespread adoption of BETs and HETs. To meet the projected goal of having 53% BETs and 47% HETs on the road by 2050, the trucking industry will need a substantial increase in clean power and hydrogen production capacity to meet expected 700 GW of clean power and 50 MTPA of hydrogen infrastructure capacity by 2050.²⁷⁰

For BETs to become feasible for medium- and long-haul transport, they need access to charging infrastructure, both on-site and on the road. By 2050, an estimated 31 million EV public charging points will be required to meet the rising demand for BETs.²⁷¹ HETs require access to on-site hydrogen refuelling infrastructure. An estimated 46,000 hydrogen refuelling stations are required to meet the demand for HETs by 2050.²⁷²

FIGURE 38

Infrastructure for decarbonization capacity



Source: Accenture analysis based on data from IEA and MPP.



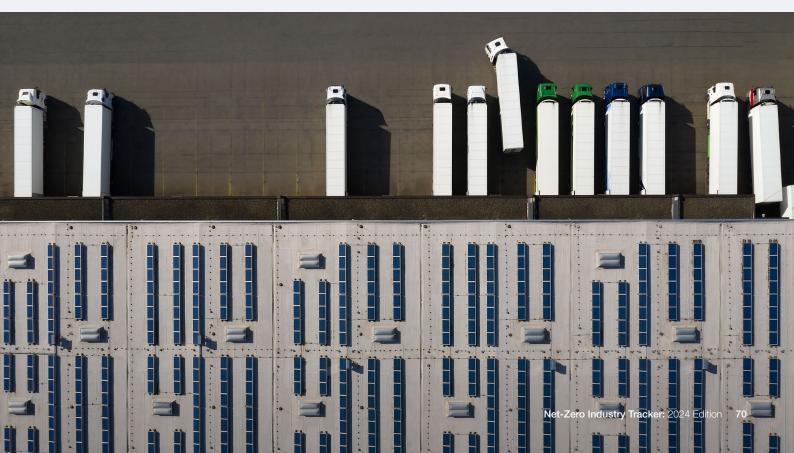
Sales share of plug-in hybrid, battery and fuel cell electric heavy trucks was less than 1% in 2022 and is expected to increase to 37% of total global sales by 2030.²⁷³ This growth is driven by a combination of stricter emissions regulations, advancements in EV technology and increased demand. Leading truck manufacturers, such as Volvo, Daimler and Tesla, are launching new electric truck models, contributing to the anticipated surge in sales. China continues to lead on deployment of electric trucks, with over 70% of global electric truck sales in 2023.²⁷⁴

For manufacturers and OEMs, the green premium is estimated at 80%, ²⁷⁵ reflecting the higher costs of producing electric or hydrogen-powered trucks compared to conventional diesel models. However, for end consumers, this translates to a more manageable 1-3% ²⁷⁶ increase in the total cost of ownership, showing that while upfront manufacturing expenses are high, the impact on consumer prices is relatively modest. This green premium highlights the financial challenge the industry faces in scaling low-emission technologies.

FIGURE 39

Global sales share of electric trucks²⁷⁷ (2022) and hydrogen commercial vehicles²⁷⁸ (2023)

Electric truck registrations and sales share by region, 2022		Global sales of fuel cell commercial vehicles, 2023	
1 China	86%	1 China	95%
2 US	5%	2 US	3%
3 Europe	5%	3 Europe	1%
4 Others	4%	4 Others	1%



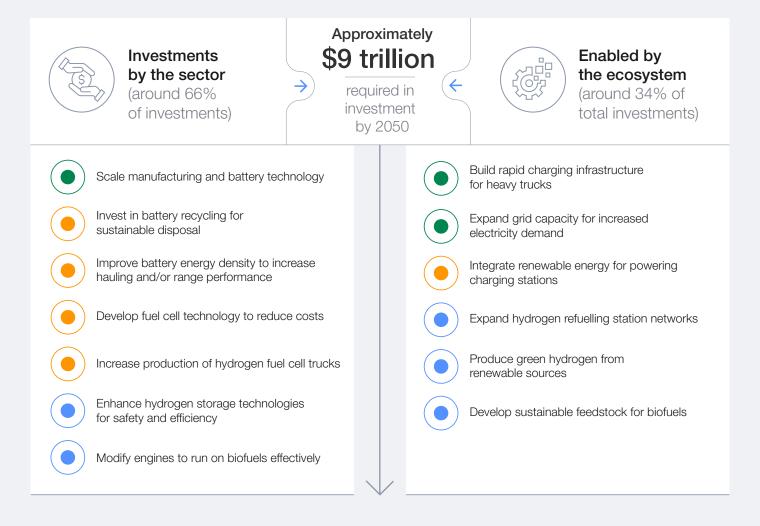


Achieving net-zero emissions in the trucking industry by 2050 will require substantial financial investment. An estimated \$9 trillion²⁷⁹ in additional cumulative investments is needed by 2050, which translates to an annual investment of \$320 billion until 2050. This is a significant increase from the current annual capital expenditure (CapEx) of \$286 billion in the trucking sector. These investments will be crucial for scaling up clean

energy infrastructure, developing zero-emission vehicle technologies, and transitioning to alternative fuels like hydrogen and electricity. This funding will support the expansion of BETs and hydrogen fuel cell trucks, and the development of refuelling and charging networks. Without this financial commitment, the industry will struggle to meet its emissions-reduction targets and the growing demand for sustainable transportation.

FIGURE 40

Investments required by the sector and enabled by the ecosystem



BETs HETs Biofuels and biogas

Source: Accenture analysis based on data from MPP.

Global trucking activity is highly concentrated in US, Europe, China and India. This underscores the importance of implementing effective and tangible policies to improve the adoption of zero-emission trucks in these regions.

In 2022, more than 70% of heavy-duty vehicles (HDVs) sold were subject to fuel economy or vehicle efficiency regulations, an increase from 60% in 2017 - though this figure is down from a peak of 80% in 2020 due to rising sales in countries without such policies.²⁸⁰ While many countries are setting ambitious emissions targets, advanced economies could take cues from the European Union, the US and China by implementing a mix of regulations and incentives to effectively address CO₂ emissions from HDVs.

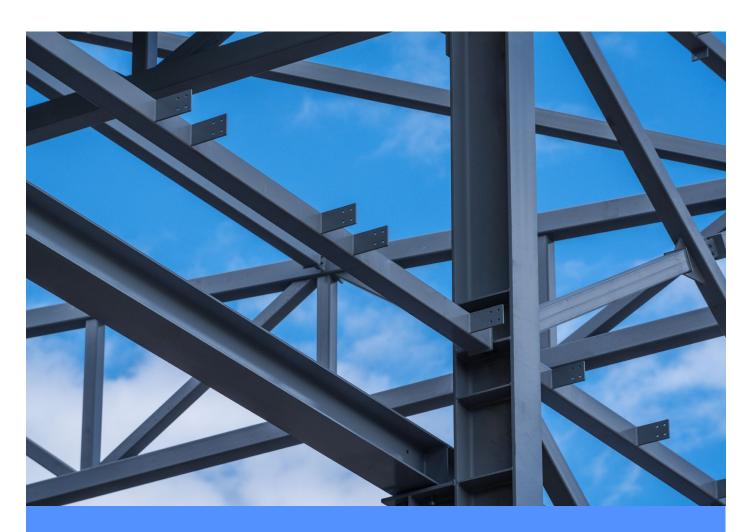
TABLE 9 Trucking industry policy summary

Policy type	Policy instruments	Key examples	Impact
Market-based	Carbon price	UK Carbon Pricing Mechanism ²⁸¹	Establishes a financial cost for carbon emissions, incentivizing trucking companies to adopt cleaner technologies and reduce emissions.
	Border adjustment tariff	EU Carbon Border Adjustment Mechanism (CBAM) ²⁸²	Imposes tariffs on imports based on carbon emissions, encouraging domestic trucking companies to lower their emissions and compete effectively against foreign firms.
	Product standard	California's Low-Emission Vehicle Program ²⁸³	Sets strict emissions standards for HDVs, promoting the development and sale of cleaner trucks and driving manufacturers towards zero-emission vehicles.
Mandate-based	Direct regulations	EU Revised CO ₂ emission standards for Heavy- Duty Vehicles ²⁸⁴	The revised CO ₂ emission standards for HDVs will be key to drive down emissions in the road transport sector and ensure the increasing supply of new zero-emission vehicles (ZEVs) to the market.
	Direct regulations	EU Alternative fuels infrastructure ²⁸⁵	More recharging and refuelling stations for alternative fuels will be deployed in the coming years across Europe. This will enable the transport sector to significantly reduce its carbon footprint following the adoption of the alternative fuel infrastructure regulation (AFIR).
	Government targets	EU Emissions Trading Scheme for transport ²⁸⁶	Revised CO_2 standards for HDVs and the Alternative Fuels Infrastructure Regulation will aid heavy-duty ZEV deployment.
	Incentives	EU Eurovignette Directive ²⁸⁷	The directive is expected to incentivize the use of cleaner trucks, discourage the use of less-efficient trucks and reduce diesel consumption and emissions.
Incentive-based	Incentive-based subsidies	US Federal Electric Vehicle Tax Credit ²⁸⁸	Provides financial incentives for purchasing electric trucks, lowering the upfront costs for fleet operators and accelerating the transition to zero-emission vehicles.
	Incentives	California's Hybrid and Zero-Emission Truck and Bus Voucher Incentive Project ²⁸⁹	Offers vouchers to fleet operators for purchasing clean trucks, incentivizing the shift to low-emission vehicles and helping offset initial costs.
	Direct R&D funds/grants	US Department of Energy's Vehicle Technologies Office ²⁹⁰	Funds R&D projects focused on advanced vehicle technologies, including electric and hydrogen fuel cell trucks, encouraging innovation and reducing costs over time.



Steel industry net-zero tracker

Long-term emissions reduction solutions include direct reduced iron in electric arc furnaces and increased scrap steel use; short-term solutions include the use of carbon capture.





- The steel industry has seen a rise in emissions, driven by an increase in production share from China and India, where production is highly emission-intensive.
- Progress is being made in electrifying secondary steel production, but more investment in renewable energy and cleaner technologies is essential for lowering emissions.

intensity (2022-2023)

0.1%

Increase in demand (2022-2023)

STEEL

Key performance data 2023 291,292,293



Contribution to global CO₂e emissions

2.8 Gt CO₂e

Scope 1 and 2 emissions

Emissions increase (2019-2023)

1.5 tCO₂e/t

Emissions intensity (per tonne of steel, 2023)

Fossil fuels in the fuel mix (2022)

1.3 times

Demand in NZE scenario by 2050, compared to 2023

Performance summary

The industry has seen an increase in emission intensity by 0.6%²⁹⁴ in the 2019-2023 period. This is mainly driven by an increase in production in regions that heavily rely on blast furnaces, which are high in emissions intensity.



- Steel production saw a marginal increase by 0.1% in 2023 vs. 2022.²⁹⁵
- In 2022, the energy mix for steel production consisted of 73% coal, 14% electricity, 8% natural gas, 1% oil and 3% others, including bioenergy.²⁹⁶
- The planned capacity of BF-BOF went from 64.5% to 64%,²⁹⁷ and EAF from 32% to 43%, from 2022 to 2023, indicating a move towards cleaner technology.²⁹⁸

Future emissions trajectory



- The industry targets a 45% reduction in intensity for primary steel and a 65% reduction for secondary steel by 2030, and net-zero emissions by 2050.299
- In total, 77% of large publicly traded steel companies consider climate change in their decisionmaking processes.300

Readiness key takeaways



Technology



- Scrap-based EAF with green power and BF-BOF with BECCS are the most advanced technologies.
- BF-BOF with CCS and CCU are in the prototype stage, while direct reduced iron EAF (DRI-EAF) with CCS is at the demonstration stage and is expected to be commercially available by 2028.301



Infrastructure



- Of the 2050 fuel mix, clean power is expected to comprise 26%, hydrogen 29% and bioenergy 6%. 302 This will require 833 GW of clean power, 48 MTPA of clean hydrogen and 460 MTPA of biofuels capacity. 303 CCUS will also play a key role in reducing emissions.
- Significant efforts in building clean power, hydrogen and bioenergy capacity are required to meet the 2050 net-zero requirements, as the current energy mix is dominated by fossil fuels.



Demand



- As of 2022, less than 10% of steel was produced using low-emission processes, with nearly all progress occurring in low-emission secondary production (e.g. recycling).³⁰⁴
- Demand from the automotive industry has been on the rise, with the announcement of green supply agreements. There is especially high demand for use in EVs.



Capital



- The steel sector currently has an annual CapEx of \$111 billion. - The steel sector will require over \$129 billion³⁰⁶ in annual investments by 2050. Almost
- 70% of this investment must come from the ecosystem in the form of low-emission energy capacity investments.
- Significant additional investment requirement, low industry margins and ease of increasing capital are leading to the low capital readiness score.



Policy



- The EU's Carbon Border Adjustment Mechanism (CBAM) will end free ETS allowances for steel by 2034 and impose tariffs on emissions-intensive imports.³⁰
- By 2025, China will prioritize the creation of a circular economy, seeking an increase in the use of scrap steel to 255 Mt by 2025 and peak steel production and sectoral emissions before 2030.301

Sector priorities



Company-led solutions

Switch from BF-BOF to EAFs.

Mid-term (by 2030)

- Use renewable electricity in EAFs to cut carbon intensity for secondary steel.

Long-term (by 2050)

Explore green hydrogen as a replacement for fossil fuels to be used in EAF.

Ecosystem-enabled solutions



Mid-term (by 2030)

- Standardize green steel and hydrogen, setting consistent standards for producing steel and hydrogen from low-carbon sources.
- Increase scrap collection to enable more scrapbased production.

Long-term (by 2050)

- Develop infrastructure for producing and distributing green hydrogen.

Performance

The sector currently accounts for 7% of global CO_2 e emissions. Emissions are mainly driven by the heavy use of fossil fuels in the energy-intensive production process, which account for around 75% of the current fuel mix.

TABLE 10 | Steel industry performance

Performance metric	Change (2019-2023)
Industry output	+1.2% 309
Emission intensity	+0.6%310
Total CO ₂ e emissions	+1.8%311

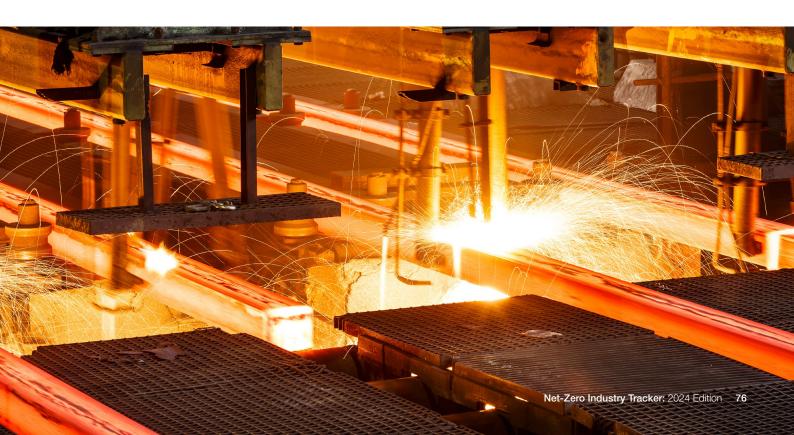
In the 2019-2023 period, demand increased by 1.2% while emission intensity increased by 0.6%. The increase in emission intensity is primarily due to the increase in steel production in high-emission regions. For example, steel production saw an increase in China, which continues to rely heavily on the more emission-intensive BF-BOF processes. India also saw an increase in steel production, where coal is the primary source of energy, leading to higher emissions per unit of steel produced.

There are three established methods of steel production currently in use, with varying levels of energy intensity (and hence emissions intensity). The most common production route is BF-BOF, which is used for 72% of global steel production, followed by scrap steel-EAF (scrap-EAF), which constitutes 21% of global steel production, and DRI-EAF, which constitutes 7% of global steel production.

The energy intensity of BF-BOF and DRI-EAF processes is around 22-2023 gigajoules per tonne

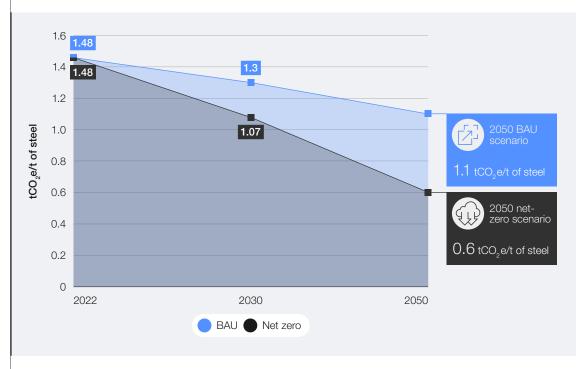
(GJ/t) of steel, while for scrap-EAF it is less than half (around 10 GJ/t), which is a key reason for its lower emissions intensity. The BF-BOF process emits 2.3 tonnes of CO₂ per tonne of steel, whereas the scrap-EAF process emits only 0.7 tonnes and the DRI-EAF process emits 1.4 tonnes. The steelmaking process varies across regions, with China and India mainly using the BF-BOF process with coal as primary fuel, the EU using BF-BOF with advanced BF technologies to lower emissions intensity, and the US having the highest share of scrap-EAF steel production and thus the lowest emissions intensity globally.

Coal has been the dominant fuel used in the steel production process and has consistently contributed to around 75% of the fuel mix for the last five years. Thus, there is a need for technologies that can replace coal power with renewable and low-emission fuels. For example, blast furnaces could be coupled with bioenergy and carbon capture and storage, which is known as BF-BOF with BECCS.



Readiness

FIGURE 41 Emission intensity trajectory for the steel sector

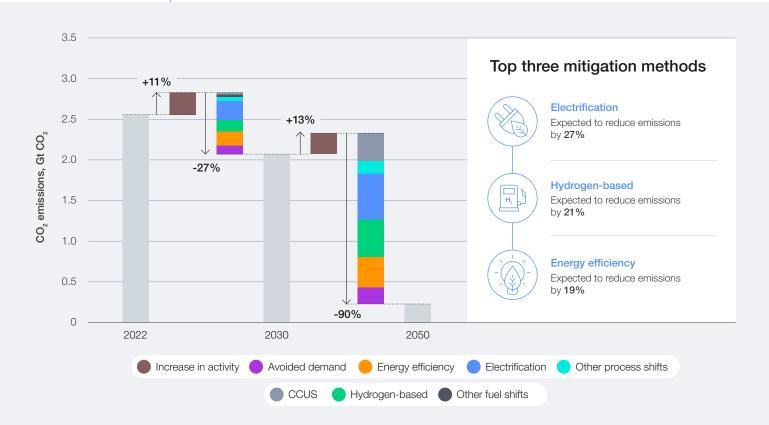


Source: IEA and STEPS Scenario (BAU).

> The demand for steel is expected to grow by 32% by 2050. This increase will primarily be driven by rising urbanization and industrialization in emerging economies, and the growth of green energy infrastructure due to the energy transition, which will require significant amounts of steel.

Thus, the industry must act quickly to reduce emission intensity and offset the increase in demand. The top three decarbonization levers for steel are electrification, use of hydrogen in production and energy efficiency.

FIGURE 42 Decarbonization levers and top mitigation methods (NZE Scenario)

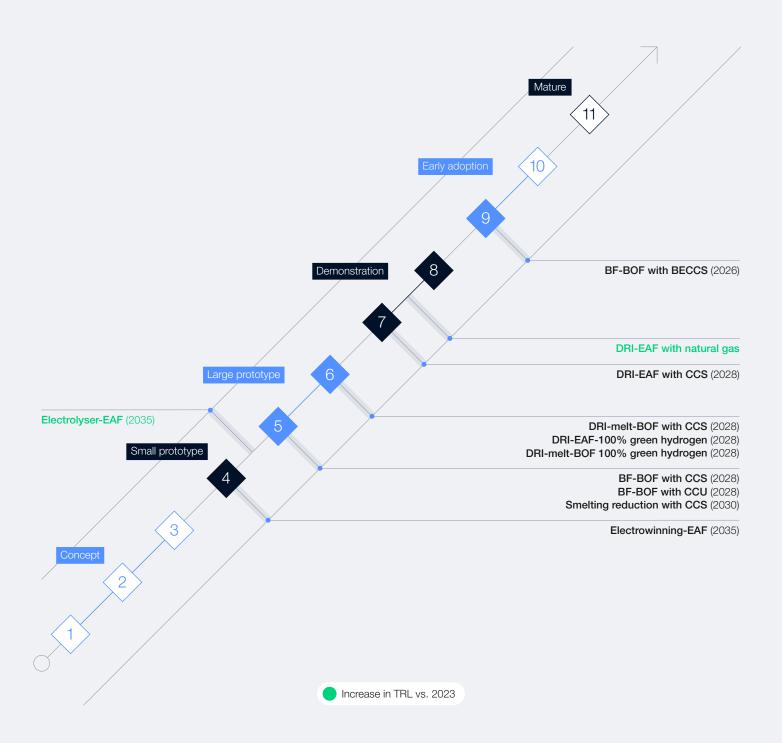


Technologies to implement the decarbonization levers are at different readiness levels. Three key pathways are currently available: increased use

of scrap, use of clean hydrogen for primary steel production and CCUS technology for primary steel production.

FIGURE 43

Decarbonization TRLs and year of commercial availability



Source: Accenture analysis based on data from IEA ETP Clean Energy Technology Guide and MPP.



Technology pathway 1: Increased use of scrap

The increased use of scrap is an important decarbonization lever for steel production, since scrap-based (secondary) production through the scrap-EAF process currently emits less than onethird of emissions compared to primary production through the BF-BOF process. This is because it eliminates the need for the processing of iron-ore, which is an emissions-intensive step. Furthermore, if renewable energy is used in the scrap-EAF process, the emissions from this process can be lowered to near-zero levels. The IEA projects that the share of scrap in metallic inputs for steel production will reach 48% by 2050.

Technology pathway 2: Clean hydrogen-based primary production

One of the most promising developments in steelmaking technology is the use of hydrogenbased direct reduced iron (DRI with H₂) production, which emits water vapor instead of $\overline{CO_2}$, instead of traditional blast furnaces. Several pilot projects, particularly in Europe (e.g. Sweden's HYBRIT project), are exploring this technology with the aim of achieving large-scale commercial viability in the coming years.

Technology pathway 3: CCUS technology for primary production

The adoption of CCUS in the BF-BOF process is expected to reduce CO₂e emissions by up to 90%.314 Most CCUS technologies for steel production are expected to become commercially available after 2028. Another key technology that has seen progress recently is the injection of biomass in place of coal in the blast furnace, which, when coupled with CCS, can lead to further emissions reduction. The use of CCUS is expected to reduce steel emissions by 13% by 2050.

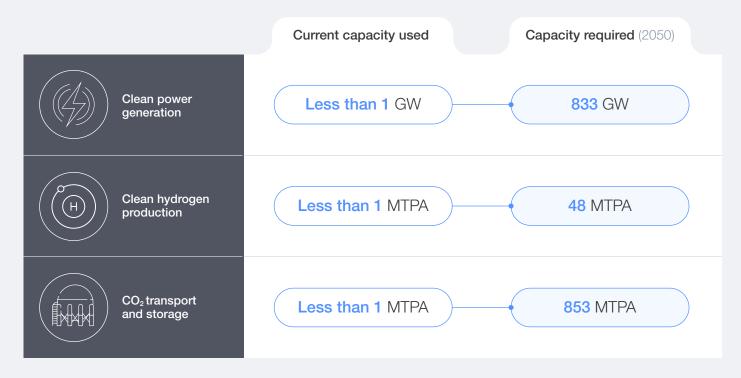
According to MPP, the steel sector currently relies primarily on fossil fuels, with 106 GW of coal power and 45 MTPA of natural gas capacity available, while the clean power and hydrogen capacity available is negligible.³¹⁵

To meet the 2050 net-zero targets, the 2050 fuel mix for steel will need to look significantly different. Clean power will need to supply 26% of the energy required for production, necessitating 833 GW of installed clean power capacity. Hydrogen will need

to provide 29% of the energy required, supported by advancements in hydrogen-powered production processes, requiring 48 MTPA of hydrogen capacity. To further reduce emissions, 853 MTPA of CCUS capacity will be required. Biofuels are expected to contribute to 6% of the 2050 fuel mix and will require a capacity of 458 MTPA. However, it is expected that 15% of the energy mix in 2050 will still come from unabated fossil fuels, due to the emission-intensive nature of steel production.

FIGURE 44

Infrastructure for decarbonization capacity



Source: Accenture analysis based on data from MPP.



Currently, less than 1% of steel meets the industry's net-zero thresholds. The estimated B2B green premium of steel remains high, at 40%, but is expected to fall by 2050 with the drop in energy prices for renewable energy and hydrogen.

The demand for low-emission steel is expected to increase, especially from the automotive industry, since the B2C green premium for cars is less than 1%. Many companies (including BMW, Volkswagen and Volvo) have announced plans to use low-emission steel in the production of EVs. There has also been an increase in green steel supply agreements announced, with the transport sector constituting nearly half of them. The most prominent

of these agreements are Volvo Trucks' purchase of SSAB's first batch of fossil-free steel and the Mercedes Benz agreement with Stegra (formerly known as $\rm H_2$ Green Steel) for 50,000 tonnes of steel made with hydrogen. 316

Access to scrap steel is not evenly distributed globally, and hence poses a challenge in increasing share of secondary steel production. There is a need to improve supply chain efficiency to ensure consistent flow of recyclable materials. To further reduce emissions, steel producers should adopt a circular economy model and recycle and reuse their steel scrap to increase secondary steel production.

FIGURE 45

Top countries/regions in steel production and demand

Percentage of overall production		Percentage of overall demand (2022)	
1 China	54%	1 China	52%
2 Europe	7%	2 Europe	8%
3 India	7%	3 North America	8%
4 North America	6%	4 India	6%
5 Japan	5%	5 Japan	3%

Source: World Steel.



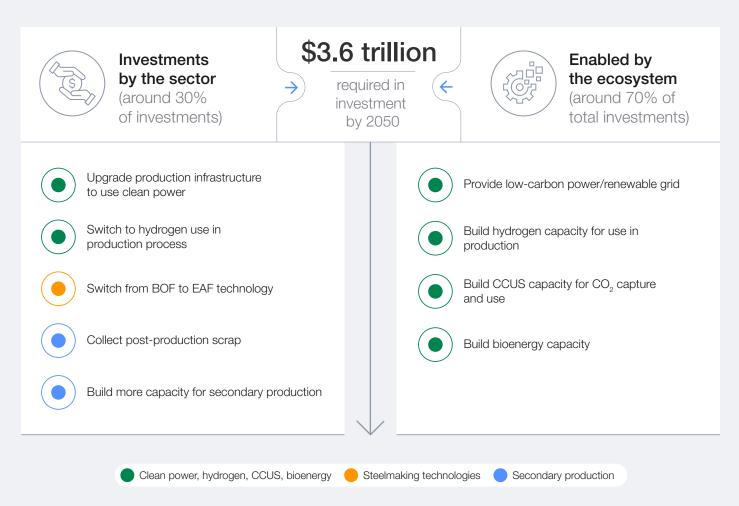


The steel industry will need substantial capital investment to advance low-emission production technologies. To support these technologies, a significant investment towards low-emission energy capacity will also be required. Overall, the estimated additional investment required is \$3.6 trillion, out of which almost 70% must be invested

by the ecosystem, while only around 30% must be invested by the sector companies. Ecosystem investments will include those needed to build capacity for hydrogen, clean power, CCUS and bioenergy, while investments by companies will be mainly focused on transitioning to net-zero compliant production technologies.

FIGURE 46

Investments required by the sector and enabled by the ecosystem



Source: Accenture analysis based on data from MPP.

With the steel industry's ROIC at 10%317 and its WACC at 9.4%, 318 the industry's profits are only slightly higher than its costs of financing. This narrow margin means that without additional support from external factors (such as technological advancements, policy incentives and industry collaboration), the industry may struggle to afford and implement the significant changes needed for effective decarbonization. The availability of scrap will influence investments in EAF infrastructure across different countries, with the EU and China

having the highest potential to expand their EAFbased production.

Approximately 77% of large publicly traded steel companies view climate change as a key consideration for their strategic assessment and integrate it into their operational decision-making. Meanwhile, 15% of companies are building basic emissions management systems and process capabilities. Finally, 8% of companies acknowledge climate change as a business issue.



The production of steel is highly concentrated globally, with China and India contributing to over 60% of the total output, and future demand from these countries is expected to be significant. However, key policies aimed at emissions reduction are currently being developed primarily in the US and Europe. Hence, it is critical to develop and enforce supportive policies in regions where most of the demand and production comes from.

To support the journey towards net-zero emissions, the key focus areas of policy in the steel sector should be:

 Investment in the development of new steelmaking technologies that are less emission and energy intensive compared to existing

- processes (e.g. EAF technologies with the use of low-emission fuels)
- Direct funding/incentives for increasing capacity for renewable energy, hydrogen, CCUS and biofuels required to power the new steelmaking processes
- Demand-side interventions for green public procurement (as an example) to stimulate the demand for green steel

Furthermore, international collaboration must align emissions-accounting methodologies for steel to effectively track and monitor progress towards netzero targets, especially in major producing countries like China and India.

TABLE 11 Steel industry policy summary

Policy type	Policy instruments	Key examples	Impact
	Carbon price	 EU-ETS³¹⁹ California ETS³²⁰ South Korea ETS³²¹ China ETS³²² 	Incentivizes steel producers to reduce emissions, but impact is limited by free emission allowances and lower carbon prices.
Market-based	Market-based Border adjustment tariff	EU CBAM ³²³	Emission-intensive steel exporters to the EU face increased costs of compliance. Currently, 30% of steel consumed is imported from non-EU countries. The policy needs to be complemented by transparent and fair carbon accounting standards.
Ca	Carbon price	India's Carbon Credits Trading Scheme (pending launch in 2026)	India's domestic voluntary carbon market will include the iron and steel sector, and is expected to launch in 2026.
Mandate-based	Product standards	China's Action Plan for Industrial Carbon Peaking ³²⁴	By 2025, steel suppliers are expected to achieve an annual recycling capacity of 180 million tonnes.
	Direct funding	UK Green Steel Fund ³²⁵	£2.1-3.5 billion clean steel fund, with the aim of establishing up to 3.78 Mt of additional secondary steel capacity, 4.44 Mt of low-emissions primary steel capacity and 5 Mt of domestic hydrogen-DRI capacity.
Incentive-based	Tax credits and subsidies	IRA tax-credits to clean power, green hydrogen and CCUS ³²⁸	These can potentially reduce the cost of near-zero- emission steel by up to 35%. With limited funding available in developing economies, international funding collaboration mechanisms are an option to raise the required capital.
	Direct funding	EU Clean Steel Partnership ³²⁷	Funding to support research and innovation for carbon neutral steel production.

8 Cement industry net-zero tracker

The industry must prioritize supplementary cementitious materials, efficiency strategies and bioenergy now, while advancing CCUS, electrification and fuel shifts for long-term reductions.





- The emission intensity has remained relatively stable over the past five years, largely due to slow adoption of supplementary cementitious materials (SCMs). However, large industrial-scale projects are in the pipeline, and there is momentum across the entire sector to cut emissions.
- CCUS and material-efficiency strategies are expected to reduce around 75% of the cement sector's emissions. However, significant investments are needed to scale them effectively.

Decrease in absolute

0.2%

Decrease in emission intensity (2022-2023)

Decrease in demand (2022-2023)

CEMENT

Key performance data 2023 328,329,330,331



Contribution to global CO₂e emissions

2.4 Gt CO₂e 4%

Scope 1 and 2 emissions

Emissions decrease (2019-2023)

0.58 tCO,e/t

Emissions intensity

Change in emission intensity (2018-2022)

Reduction in expected demand in NZE scenario by 2050, compared to 2023

Current low-emission clinker production

\$1.42 trillion

Additional investment required for net zero by 2050

Performance summary

- The emission intensity has been relatively stable 332 for the last five years, primarily due to the slow adoption of supplementary cementitious materials (SCMs).
- The cement industry's absolute emissions have seen a 4%333 decline in from 2019 to 2023, driven by a 3%334 decline in demand for cement.



- Low-emission clinker production accounted for less than 1%335 of total production worldwide in 2022. The share of low-emissions fuel in thermal energy use currently accounts for only 5%336 of total production.
- The energy mix for cement consisted of 77% coal and petroleum coke, 15% natural gas, 4% non-renewable waste and 4% renewable waste.337
- Current infrastructure stands at less than 1%338 for CCUS, clean power and hydrogen of the required infrastructure capacity by 2050 for net-zero emissions.

Future emissions trajectory



- The industry is forecast to reduce emissions intensity by 22% 339 by 2030 compared to 2023 levels (according to the IEA's Net Zero Scenario), and absolute CO₂e emissions are expected to be 1.91 Gt³⁴⁰ in 2030.
- A total of 61%³⁴¹ of publicly traded companies in the cement industry consider climate change in their operational decision-making processes.

Readiness key takeaways



Technology



- CCUS, the major decarbonization lever, is still in the prototype stage (TRL 6).³⁴²
 - Material-recycling technologies are in the demonstration stage (TRL 7) and electrification and hydrogen are at the prototype stage (TRL 5).343



Infrastructure



- CCUS infrastructure capacity required by 2050 is between 1.2-1.6 Gt³⁴⁴ of CO₂ per year, with less than 1% currently available for the production of low-carbon cement.
- By 2050, 624 GW of clean power and 6 Mt of hydrogen infrastructure is required. 345 Limited progress in incorporating hydrogen, clean power and CCUS led to a decline in score this year.



Demand



- The share of current near-zero emissions clinker production for cement is less than 1%.346
- The green premium is estimated at 50-70% for B2B and 1.5-3% for B2C.347



Capital



- Over \$51 billion³⁴⁸ in additional annual investments are required by 2050 by the cement sector, mainly for the installation of CCUS equipment.
- Currently, the cement sector has an annual CapEx of \$147 billion.³⁴⁹
- The score increased from last year, as current capital levels increased, leading to an additional 35% of annual CapEx needed, compared to 71% previously.350



Policy





The policies focus on reducing emissions through carbon pricing mechanisms and energy efficiency improvements. Several governments are also introducing roadmaps to guide the industry towards cleaner practices.

Sector priorities



Company-led solutions

Mid-term (by 2030)

- Use SCMs and low-carbon fuels to replace traditional fossil fuels in kilns.
- Enhance production processes and promote resourceefficient manufacturing and material efficiency.

Long-term (by 2050)

- Upgrade equipment and processes to improve energy efficiency.
- Implement CCUS systems at kiln facilities to capture CO, emissions.

Ecosystem-enabled solutions

Mid-term



Long-term

- Invest in the development of infrastructure for clean hydrogen and CCUS.
- Invest in material recycling technologies.

Performance

Currently, the cement industry accounts for approximately 6%351 of global CO₂e emissions, primarily due to the energy-intensive process of clinker production. Fossil fuels account for over 95%³⁵² of thermal energy use in the industry,

making them a critical driver for emission intensity. The primary challenge for the cement industry is balancing the reduction of CO₂ emissions with meeting rising global demand.

TABLE 12 Cement industry performance

Performance metric	Change (2019-2023)
Industry output	-3.4% ³⁵³
Emission intensity (tCO ₂ /t cement)	~0% ³⁵⁴
Total CO ₂ e emissions	-4% ³⁵⁵

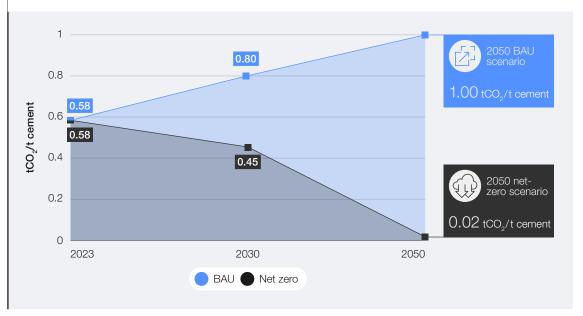
Low-emission clinker production accounted for less than 1%356 of global production in 2022, while low-emission fuels comprised only 5%357 of the total thermal energy used in cement production. The energy mix remains heavily reliant on carbonintensive sources, with 77% coming from coal and petroleum coke, 15% from natural gas and just 4% from both non-renewable and renewable waste.358 Additionally, the current infrastructure for critical decarbonization technologies such as CCUS, clean power and hydrogen sits at less than 1%359 of the capacity needed by 2050 to meet net-zero emissions targets.

Key initiatives in the cement sector (including the adoption of circular-economy principles,

enhancement of energy efficiency and exploration of alternative materials such as low-carbon clinker substitutes) are essential to achieving longterm emissions reductions. Innovations such as CCUS and the development of novel materials like geopolymer cement offer potential pathways to lower emissions. Companies like Holcim³⁶⁰ (a global leader in innovative and sustainable building solutions) are investing in companies like Sublime Systems (a leading low-carbon cement technology startup) to help scale up their low-carbon cement technology. Many cement companies are integrating CCUS technologies - for instance, projects like Norcem³⁶¹ in Norway and CEMEX and Carbon Clean project³⁶² aim to implement carbon capture at scale.

Readiness

FIGURE 47 Emissions intensity trajectory for the cement sector



Source: IEA Net Zero Scenario.

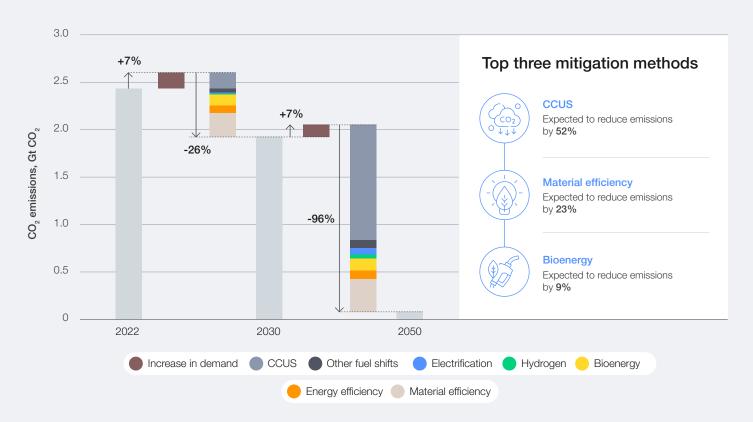
The cement sector faces significant challenges in decarbonization, with key technologies still in early stages. CCUS, a major decarbonization tool, remains in the prototype stage (TRL 6),363 while material recycling is at TRL 7³⁶⁴ and electrification and hydrogen solutions are in the prototype phase (TRL 5).365 By 2050, the sector will need infrastructure capable of capturing 1.2-1.6 Gt³⁶⁶ of CO_a annually, but current capacity is less than 1%.367 Additionally, 624 GW of clean power and 6 Mt of hydrogen infrastructure will be required. 368 Green premiums are high, with a 50-70% premium for CCUS cement sold to concrete producers and 1.5-3% for end consumer such as homeowners.369 Policy efforts focus on carbon pricing and energy efficiency, while roadmaps guide cleaner practices. The industry needs over \$51 billion³⁷⁰ in additional annual investments by 2050 (primarily for CCUS), though the current CapEx of \$147 billion has improved, with only 35% now needed for these investments (down from 71% previously).371 Overall

cement demand is expected to reduce by 5%³⁷² by 2050, whereas demand share will increase in regions that encounter difficulties in decarbonizing cement.

To achieve net-zero emissions by 2050, the cement sector must adopt a multi-faceted approach to emissions reduction. Key drivers include improving material efficiency, enhancing energy efficiency and shifting towards cleaner fuels such as bioenergy, hydrogen and electrification. The two most critical levers for significant emissions reduction are the adoption of CCUS and the use of SCMs. CCUS has the potential to capture the vast CO₂ emissions from cement production, which is particularly crucial for this energy-intensive industry. SCMs, on the other hand, can reduce the reliance on clinker (the most carbon-intensive component of cement) by incorporating lower-carbon alternatives. Together, these technologies, supported by other fuel shifts and efficiency improvements, will be essential to driving deep decarbonization in the cement sector.

FIGURE 48

Decarbonization levers and top mitigation methods (NZE Scenario)



Source: Accenture analysis based on data from IEA.

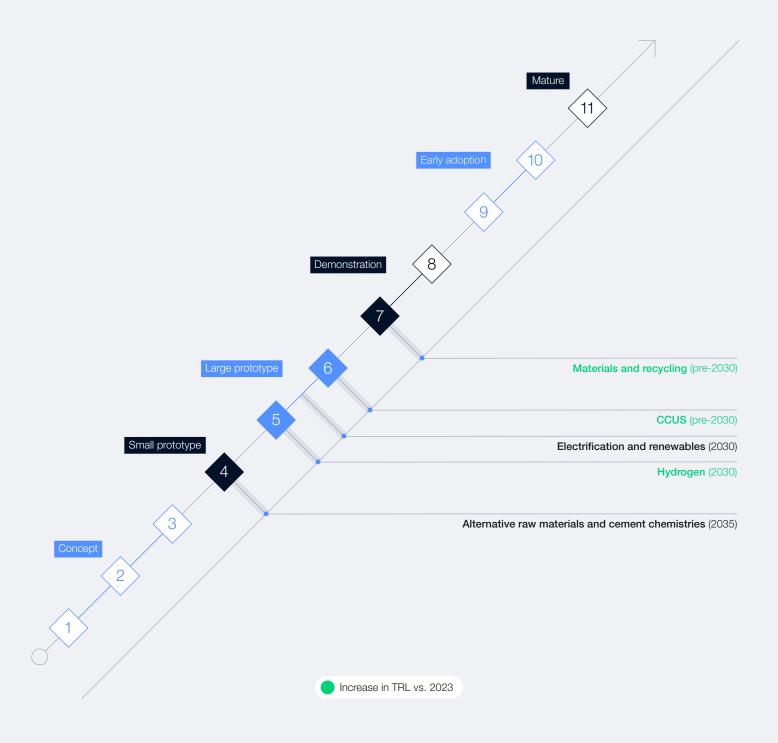




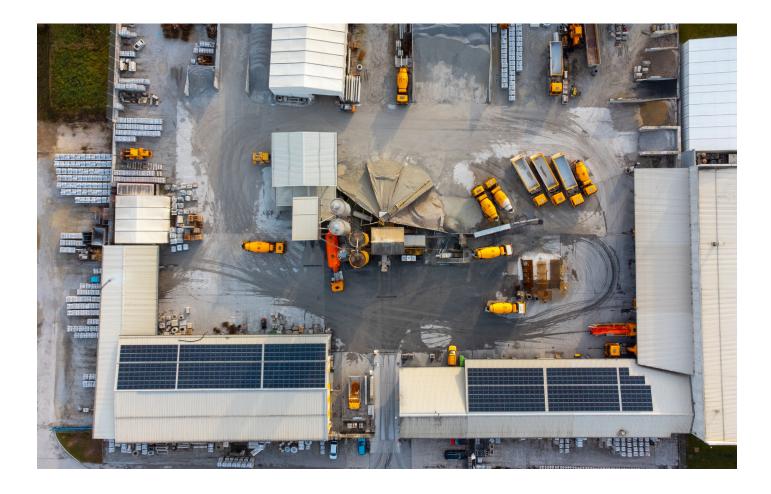
Technologies to implement the decarbonization levers are at different readiness levels. Three leading pathways have emerged: CCUS, SCMs and bioenergy.

FIGURE 49

Decarbonization TRLs and year of commercial availability



Source: Accenture analysis based on data from IEA ETP Clean Energy Technology Guide.



Technology pathway 1: CCUS

The calcination process in cement production, responsible for 60-65% of its CO₂ emissions, is an unavoidable chemical reaction, making CCUS essential to capture these emissions at the source. In the cement industry, CCUS is progressing through varying stages of maturity, with postcombustion capture technologies being the closest to commercialization (TRL 7-8).373 These technologies (e.g. amine-based solvents) have been demonstrated at pilot and large-scale levels, though challenges remain in cost and scalability. Oxy-fuel combustion (TRL 6-7) and direct separation technologies (TRL 4-6) are still under development, while CO₂ utilization pathways (TRL 3-7) are progressing, particularly in concrete curing.374 Sequestration, already commercially viable (TRL 8-9), provides an immediate storage solution. However, broad adoption will depend on overcoming technical, financial and regulatory challenges.³⁷⁵ Furthermore, recarbonation in cement allows concrete to absorb 5-10% of the CO₂ emitted during production, and an additional 5-10% may be taken up during the secondary or recycled lifetime, offering a modest reduction in the material's overall carbon footprint. $\!\!^{376}$

Technology pathway 2: SCMs and material efficiency

Material efficiency and SCMs in the cement industry focus on reducing the amount of clinker (the primary

source of CO₂ emissions) by using alternative materials like fly ash, slag and natural pozzolans. These technologies are relatively mature, with SCMs having a high TRL (TRL 7-9),377 and are already commercially available in many markets. Material efficiency strategies, such as optimizing mix designs and improving process efficiency, are also wellestablished (TRL 7-9).378 While SCM technologies are commercially viable, their broader adoption is constrained by limited availability of high-quality SCMs, especially as demand increases, and the need for standardized performance testing.

Technology pathway 3: Bioenergy and renewables

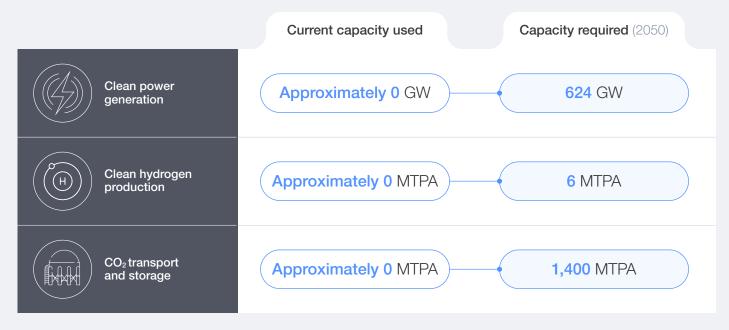
Bioenergy and renewable energy technology in the cement industry focuses on integrating sustainable energy sources, such as biomass and waste-derived fuels, to reduce fossil-fuel consumption and lower carbon emissions. The TRL for these solutions is generally around TRL 5-6,379 indicating that while the technologies are in the development and testing phases, they are not yet widely commercially available. Biomass co-firing and the use of waste fuels are being piloted in some cement plants, demonstrating their feasibility but requiring further validation and optimization for broader application. Similarly, integrating renewable energy sources like solar and wind power is still in the early stages, with limited deployment and ongoing research to assess their full potential for cement manufacturing.

To achieve net-zero emissions in the cement industry by 2050, a comprehensive overhaul of existing infrastructure is essential. This overhaul must focus on CCUS, material and energy efficiency, and bioenergy development. The current CCUS infrastructure available to cement industry is less than $1\%^{380}$ of infrastructure capacity required for net zero by 2050. The implementation of large-scale CCUS is critical. This involves capturing $\rm CO_2$ emissions from cement plants and either using them in other processes or storing them underground. By 2050, a pan-European $\rm CO_2$ transport and storage network will be necessary to facilitate this process. Norway's Brevik 382 project is a notable example of how CCUS can be integrated into cement production.

The thermal energy intensity of clinker production must decrease by 2050. This transition involves increasing the share of bioenergy and renewable sources, which is projected to rise to 16%³⁸³ of total thermal energy. The integration of hydrogen as a fuel source is also expected to play a vital role, necessitating new energy infrastructure to support this shift. The expansion of bioenergy infrastructure will be crucial for reducing reliance on fossil fuels. This includes the use of biomass and waste-to-energy processes to supply thermal energy for cement production.

FIGURE 50

Infrastructure for decarbonization capacity



Source: Accenture analysis based on data from IEA and MPP.



Overall cement demand is expected to reduce by 6%³⁸⁴ by 2050. Cement production saw a significant decline in 2023, dropping by 2%³⁸⁵ to 4,072 Mt, although this overall figure conceals varying regional trends. China, despite experiencing a 10.5% year-on-year decrease in production due to its real estate crisis and COVID-19 pandemic-related policies, remains the world's largest cement producer, accounting for 51% of global output.³⁸⁶ India is the second-largest producer, with its share of global cement production increasing from 8% in 2021 to 9% in 2022.³⁸⁷ In the medium-term, China's share is expected to decline, while growth in cement output

is expected from South-East Asia, Latin America and Africa, driven by these regions' expanding infrastructure needs and development initiatives.

Despite the significant 50-70%³⁸⁸ green premium for B2B transactions in the cement sector (stemming from the higher costs associated with producing low-carbon materials) the actual impact on the cost of end-user products is relatively modest, averaging around 3%.³⁸⁹ This discrepancy occurs because cement typically represents a small portion of the total cost of most final products, such as buildings or infrastructure projects.

FIGURE 51

Top countries/regions in cement production and consumption

Percentage of overall production (2022)		Percentage of overall consumption (2019)	
1 China	51%	1 China	56%
2 India	9%	2 India	8%
3 EU	7%	3 US	2%
4 Vietnam	3%	4 Brazil	1.4%
5 US	2%	5 Russia	1.3%

Source: United States Geological Survey (USGS) and Indexbox.





The cement industry will require additional capital investment of \$1.42 trillion³⁹⁰ by 2050 to develop and implement low-emission technologies and infrastructure. Plant owners are responsible for the majority of this investment, with 69% of the total funding required for net-zero efforts coming from within the sector.³⁹¹ Cement-making equipment is expected to account for 39% of the cumulative investment, followed by SCMs at 27%, underscoring the importance of reducing clinker use in cement production to lower emissions.³⁹² Carbon capture equipment, a key technology for decarbonization, represents 22%393 of the capital outlay, illustrating its critical role in mitigating the sector's substantial CO₂ emissions.

Outside the direct control of cement plant owners, other stakeholders will need to invest in infrastructure to support net-zero goals. This includes 18% of the investment going towards zeroemissions electricity generation, 13% for carbon capture, storage and transport infrastructure, and 1% for green hydrogen electrolysis capacity.394 These external investments are vital to enabling the cement industry's transition, as clean energy and hydrogen will help reduce reliance on carbonintensive fuels, while CCS technology will capture and store residual emissions. This highlights the collaborative effort required across the value chain to achieve net-zero in the cement sector.

FIGURE 52

Investments required by the sector and enabled by the ecosystem



\$1.42 trillion



required in investment by 2050



Enabled by the ecosystem (around 31% of total investments)



Switch production from fossil to renewable feedstock sources



Invest in R&D for low-TRL technologies



Retrofit legacy infrastructure



Invest in CCUS and DAC technology



Adopt SCMs for reducing clinker use production



Scale circularity and materials recycling



Adopt resource-efficient manufacturing



Digitize the value chain and disclose key environmental system data



Renewable electricity production



Demand creation via offtake agreements



Build CO₂ capture plants



Fast track critical innovations to commercial scale



De-risk large-scale financial investment

Hydrogen, bioenergy and renewables



CCUS

Circularity and material efficiency

Global cement production is concentrated, with China accounting for 51%395 of the total output in 2022, followed by India, the EU and the US. This highlights the critical need for targeted and effective policies to curb emissions in major cement-producing regions. Given the sector's significant contribution to global CO₂ emissions, a robust policy framework is essential to drive decarbonization and support the transition to low-carbon production methods, such as allowing certain SCMs to be used in building codes.

The adoption of standardized carbon accounting frameworks, clear scope definitions and consistent system boundaries will play a crucial role in promoting transparency and accountability across the cement industry. These measures ensure accurate emissions reporting and compliance with industry-wide sustainability targets. Initiatives from global industry bodies, like the Global Cement and Concrete Association (GCCA),396 emphasize the importance of collaboration and the sharing of best practices in decarbonization efforts. Additionally, initiatives on standards harmonization like the Industrial Deep Decarbonisation Initiative (IDDI)³⁹⁷ aim to spur early demand for low- and near-zero-emission products through green public procurement commitments.

TABLE 13 Cement industry policy summary

Policy type	Policy instruments	Key examples	Impact
	Carbon price	Canada's Output-Based Pricing System (OBPS)398	Large industrial facilities like cement plants are required to pay a price on carbon pollution, but receive output-based allocations to protect against competitiveness impacts, encouraging them to reduce emissions while remaining economically viable.
Market-based	Border adjustment tariff	EU Carbon Border Adjustment Mechanism (CBAM) ³⁹⁹	To prevent carbon leakage (the relocation of cement production to countries with less stringent climate policies), the EU is implementing a CBAM.
	Product standard	India's BIS 1489 Standard ⁴⁰⁰	The Bureau of Indian Standards (BIS) regulates the quality of blended cement in India, promoting the use of Pozzolana and other supplementary materials to lower the carbon intensity of cement.
Mandate-based	Direct regulations	EU Industrial Emissions Directive (IED) ⁴⁰¹	The cement sector is subject to stringent emissions limits set by the IED, which controls pollutants such as nitric oxides (NO_x), sulfur oxides (SO_x) and particulate matter.
	Direct regulations	China's National Standard on Air Pollutants for the Cement Industry ⁴⁰²	China enforces regulations that limit the emissions of dust, SO_x and NO_x from cement plants. Noncompliance results in fines and possible plant closures.
	Government targets	India's 2070 Net-Zero Pledge ⁴⁰³	India has set long-term targets for reducing the carbon intensity of its economy, which includes initiatives to decarbonize the cement industry by transitioning to more efficient processes, renewable energy and ${\rm CO_2}$ capture technologies.
Incentive-based	Subsidies	Germany's decarbonization in industry programme ⁴⁰⁴	The programme provides financial assistance to implement innovative decarbonization technologies, supporting industries' transition to net-zero emissions.
	Direct R&D funds/grants	US Department of Energy's Advanced Research Projects Agency- Energy (ARPA-E) ⁴⁰⁵	ARPA-E has allocated funds specifically for developing carbon-reducing innovations in industrial sectors such as cement. Grants support cutting-edge research in process innovation, energy efficiency and carbon capture.
	Direct R&D funds/grants	US Department of Energy's Industrial Demonstrations Program ⁴⁰⁶	By funding large-scale projects that demonstrate the feasibility of cutting GHG emissions, the programme incentivizes the adoption of cleaner technologies, such as carbon capture, low-carbon fuels and advanced manufacturing methods.

9 Aluminium industry net-zero tracker

The industry must prioritize low-carbon electricity, recycling and efficiency now, while advancing electrification, fuel switching, inert anodes and CCUS for aluminium emissions cuts.





- Emission intensity has decreased in the last five years due to reduced dependence on coal, enhanced energy efficiency and increased production of secondary aluminium.
- Renewable energy adoption in smelting has seen progress, but substantial infrastructure investments are still necessary to fully decarbonize the industry.

0.4%

Increase in absolute

2.3%

intensity (2022-2023)

2.7%

Increase in demand (2022-2023)

ALUMINIUM

Key performance data 2023 407,408,409,410



Contribution to global GHG emissions

1.12 Gt CO₂e

Scope 1 and 2 emissions (2023)

1.3%

Emissions decrease (2019-2023)

10.04 tCO_{2eq}

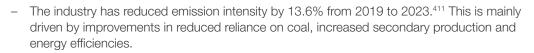
Emissions intensity (per tonne of aluminium, 2023)

Fossil fuels in the smelting power mix (2022)

1.8 times

Demand increase in NZE scenario by 2050, compared to 2023

Performance summary





- The absolute emission for aluminium (primary and secondary combined) was 1.13 Gt of CO,e in 2019, decreasing to 1.12 Gt of CO₂e in 2023.412
- Hydropower and renewable energy contribute to 39% of the electricity used in smelting.⁴¹³
- Secondary aluminium, which requires significantly less energy, contributes to 36% of total production.

Future emissions trajectory



The industry will need to reduce emissions intensity by 30% by 2030 and 97% by 2050, compared to 2022 levels, to be compatible with the IAI's 1.5 degrees scenario. The absolute CO₂ emissions for aluminium (primary and secondary combined) will need to be 810 Mt in 2030 and 53 Mt in 2050.414

Readiness key takeaways



Technology



- Electricity decarbonization for secondary aluminium smelting is available, with material and process efficiency at the demonstration stage (TRL 8).41
- Inert anodes are at the demonstration stage (TRL 7) and CCUS is at the concept stage (TRL 3), both targeting commercial readiness by 2030.416



Infrastructure



- 9.5 MTPA of clean hydrogen and 86 MTPA of CCUS are required by 2050.⁴¹⁷
- 223 GW of clean power is required by 2050.⁴¹⁸
- Power purchase agreements (PPA) are increasing for use of clean power for production, with China harnessing hydropower.



Demand



- Approximately 30% of the total primary aluminium produced emitted less than 5 t of CO₂e/t of aluminium in 2021.419
- The green premium for B2B is estimated at 40%.420
- Momentum in offtake agreements and announced projects has slowed down over the last year.



Capital





- Currently, the aluminium sector has an annual CapEx of \$23 billion.
- Over \$19 billion in additional annual investments are required by 2050 by the aluminium sector and by infrastructure buildout companies.
- Significant additional investment requirement, low industry margins and ease of increasing capital are leading to the low capital readiness score.



Policy





- The EU has introduced CBAM, covering aluminium, with certificate purchases starting in January 2026.42
- By 2025, 30% of China's aluminium capacity must meet efficiency benchmarks, 25% of energy must be renewable and recycled output should reach 11.5 million tons.

Sector priorities

Company-led solutions



Mid-term (by 2030)

- Source low-carbon grid power to reduce carbon
- Retrofit existing fossil-fuel-based captive power assets with CCUS, where access to clean power grids is not economical.
- Develop and deploy low-emission refining technologies like electric boilers, mechanical vapour recompression, etc.
- Accelerate market readiness for low-emission smelting technologies like inert anodes.
- Improve efficiencies and end-user scrap collection rate to maximize secondary production.
- Ensure product-level emissions reporting.

Long-term (by 2050)

- Scale up the use of electric boilers for low and midheat processes.
- Scale up the use of low-emission clean technologies (e.g. inert anodes).

Ecosystem-enabled solutions



Mid-term (by 2030)

- Invest in clean power infrastructure and grid capacity supported by energy storage systems to support the net-zero transition.
- Implement policies that further support the development and commercialization of low-emission clean technologies.
- Encourage scrap use and transparent declaration.
- Introduce and enforce industry-level standards (e.g. ASI's chain of custody⁴²²).

Long-term (by 2050)

- Reduce production cost premiums through an increased number of low-emission projects.
- Enable shared infrastructure and supply-chain stability through strategic partnerships.
- Develop infrastructure and market for green hydrogen to decarbonize boilers and calcination.



Performance

The sector currently accounts for 2% of global CO_ae emissions. As much as 60% of process emissions stem from electricity consumption, while

16% come from the fossil fuels used for thermal energy. 423 Thus, the electricity mix used, especially for smelting, is a critical driver for emission intensity.

TABLE 14 Aluminium industry performance

Performance metric	Change (2019-2023)
Industry output	+14.2%424
Emission intensity	-13.6% 425
Total CO ₂ e emissions	-1.3% 426

In the 2019-2023 period, demand increased by 14.2% while emission intensity decreased by 13.6%. The reduction in emission intensity is primarily due to:

- 1. Reduced coal consumption: Coal remains the largest contributor to the power mix used for aluminium, but the sector has seen a steady decrease in recent years, especially in China, where over half of global aluminium is produced. As major manufacturing countries reduce coal reliance and switch to renewable energy and less carbon-intense fuels, this will continue be a key driver in reducing emissions intensity.
- 2. Higher rates of recycling: Secondary aluminium production is steadily increasing in the industry, which uses less energy than primary aluminium. Scrap recycling rates are at an alltime high and are expected to continue to rise.

The smelting power mix still relies on fossil fuels for 61% of the power used and 39% from renewable sources (including hydropower). Coal represented 50% of the power mix in 2023, down from 57% in 2021, with the displaced coal primarily replaced by renewable energy.⁴²⁷ The smelting power mix trajectory has been promising and is expected to eliminate the majority of Scope 2 emissions.

However, Scope 1 emissions are primarily in refining and process-related emissions, which have been

relatively stable in recent years since the technologies required to decarbonize these processes remain nascent (e.g. hydrogen and CCUS).

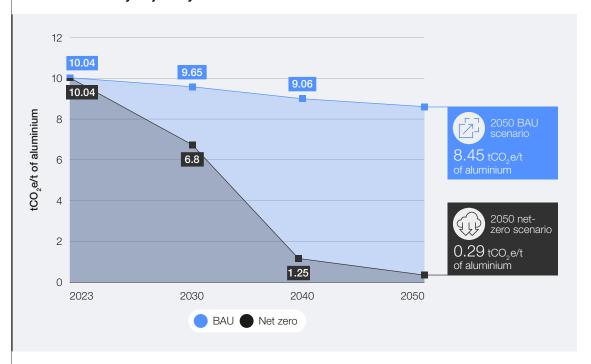
Several leading aluminium producers are testing breakthrough technologies, often in partnership. Examples include the Rio Tinto and Alcoa collaboration on inert anodes in Canada with support from Innovation, Science and Economic Development Canada (ISED); pilot tests on the use of hydrogen instead of fuels in alumina refining funded by the Australian Renewable Energy Agency (ARENA); and Norway-based company Hydro's attempts to use the carbochlorination process to produce zero-carbon aluminium, which is supported by the Norwegian government via state enterprise Enova.

Primary production has an energy intensity of 70 GJ per tonne, making it more energy-demanding than steel and cement. In contrast, secondary aluminium uses only 5% of the energy required in primary production. 428 Additionally, secondary aluminium is often cheaper from a process perspective the challenge remains twofold: increasing scrap rate collection, which is currently at 70%, and removing impurities or alloying elements. Obvious limitations to growing secondary production are limited scrap availability, quality and segregation, and the fact that primary production is superior in technical specifications critical for certain industrial applications of aluminium.

Readiness

FIGURE 53

Emission intensity trajectory for the aluminium sector



Source: IAI

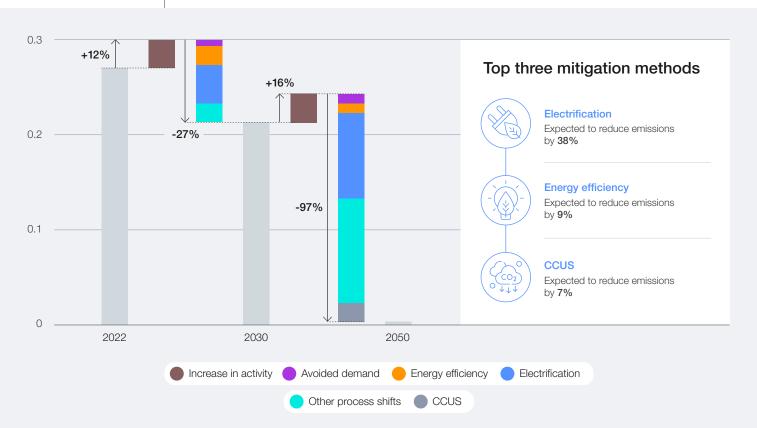
Overall aluminium demand is expected to grow by 80%⁴²⁹ by 2050. The transport, construction, packaging and electrical sectors will account for most of the growth in aluminium demand. Increasing industrialization in emerging markets and global growth in transmission and distribution infrastructure are expected to be the main drivers

for demand growth. Most of the demand growth is expected to be in the secondary aluminium market.

Thus, the industry needs to act fast on decarbonization to continue reduction in emission intensity and to offset the increase in demand.

FIGURE 54

Decarbonization levers and top mitigation methods (NZE Scenario)

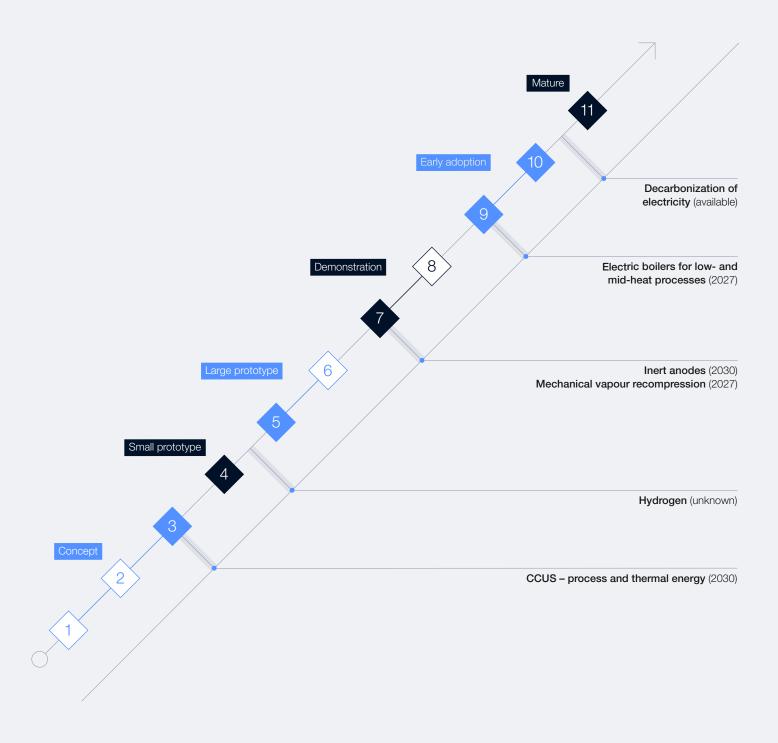




Technologies to implement the decarbonization levers are at different readiness levels. Three key pathways are currently available: electricity decarbonization, reduction of direct emissions, and recycling and resource efficiency.

FIGURE 55

Decarbonization TRLs and year of commercial availability



 $\textbf{Source:} \ \textit{Accenture analysis based on data from IEA ETP Clean Energy Technology Guide and MPP.}$



Technology pathway 1: Electricity decarbonization

Renewable grids and electricity power agreements, combined with storage technologies to manage capacity volatility, offer a promising path for cleaner smelting and secondary production. However, these solutions are likely to incur additional costs in the short term. Another approach is the use of CCUS with captive power plants that rely on fossil fuels where renewable energy sources are not available. This method currently carries a cost premium of up to 30% in certain regions. 430 Additionally, nuclearpowered small modular reactors (SMRs) present an alternative, though this technology is still in the early stages of development.

Technology pathway 2: Reduction of direct emissions

Process emissions contribute around 15% of the industry's emissions. Inert anodes and CCUS are pivotal technologies for low-emission smelting. Inert anodes are projected to become commercially viable after 2030, although they may lead to a 9% increase in production costs. CCUS applications in smelting are still in the early stages, and due to the low CO₂ concentrations in smelting flue gas, this approach is expected to involve higher costs for carbon capture.

Emissions from fuel combustion contribute another 15% of the industry's emissions. Thus, implementing low-emission refining technologies is essential for reducing thermal energy emissions in the refining process. Technologies such as electric boilers and mechanical vapour recompression (MVR) are vital for this purpose. MVR technology, which addresses the digestion process responsible for 70% of refining energy consumption, is anticipated to become available after 2027.431 For the remaining 30% of energy used in the calcination process, emerging technologies like hydrogen calciners and electrified calciners have the potential to lower emissions.

Technology pathway 3: Recycling and resource efficiency

Increased recycling can lead to a significant reduction in annual emissions, since secondary production emissions are much lower than primary production emissions. To achieve this, the availability of post-consumer scrap (which currently stands at 70%) needs to approach 100% by 2050.432 The development and implementation of technologies that enhance scrap quality, such as advanced scrap sorting and purification methods, will be crucial in making this transition successful.

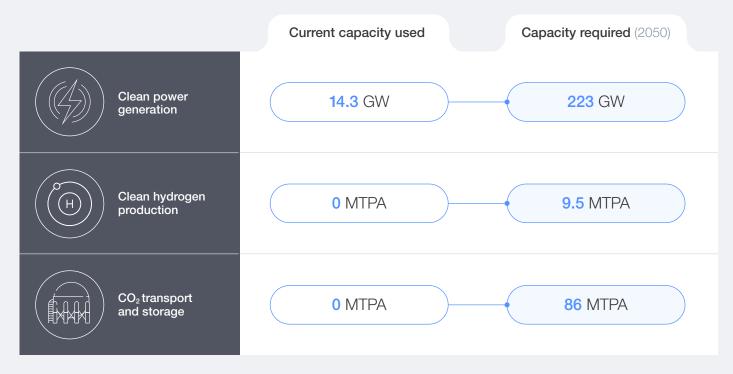
According to the MPP's Aluminium Transition Strategy, the aluminium sector currently has 14.3 GW of clean power available, primarily from hydropower. Low-carbon power capacity requirements are forecast to rise to 223 GW by 2050. The additional power demand is expected to be met through nuclear, renewables and captive power with CCUS.⁴³³

The aluminium sector needs to substantially expand its capacity for power from CCS or low-carbon grids to stay on a 1.5°C pathway. Currently, less

than 1% of the CCUS capacity required by 2050 is operational. Progress in nuclear power has been slow due to the extensive R&D needed for SMRs, which are not anticipated to be commercially available to the aluminium industry until around 2035, with cost competitiveness potentially being achieved by 2040. Furthermore, the slow advancement of CCUS in smelting applications is attributed to its nascent stage and the challenge of capturing CO_2 from smelting flue gases, which are characterized by low CO_2 concentrations and higher capture costs.

FIGURE 56

Infrastructure for decarbonization capacity



Source: Accenture analysis based on MPP.



In 2021, approximately 30% of the total primary aluminium produced emitted less than 5 tCO_ae/t of aluminium. 434 The main final uses for aluminium are for cost-sensitive industries such as aircraft. cars, construction and electric cables. This strains the ability of the ecosystem to absorb the B2B green premium for aluminium, which is estimated at 40%, with current technologies. 435 However, offtake agreements provide early signals for lowemissions aluminium demand growth. Additionally, major companies in consumer electronics, including Apple or Ball Corporation, already use low-carbon aluminium. It is important to note that a 40% B2B green premium translates to a 1% increase for end consumers of cars, which shows that the cost of decarbonization is primarily borne by aluminium producers and is not trickling down to end consumers.

For the industry to align with net-zero targets and strengthen demand signals, adherence to globally accepted definitions of low-emission and net-zero aluminium are necessary. Standards for carbon content remain opaque, regional and voluntary. Beginning in 2023, the China Green Metal Certification Centre began issuing certifications for green-power aluminium to qualifying smelters nationwide. This is a notable milestone, considering that China currently dominates aluminium production, with over 50% of the market share. 436 These certifications allow for clear differentiation

between aluminium produced with green power and that made with thermal power, addressing the needs of downstream producers who require environmentally friendly raw materials.

Further commitment is evident as industry leaders ramp up their efforts to accelerate low-carbon product transparency and demand with a suite of new initiatives. Rio Tinto's "START" programme⁴³⁷ intends to inform consumer choices, and the London Metal Exchange (LME) launched digital passports to store certificates of analysis and sustainability for listed metals. 438 Additionally, leading aluminium industry lenders (Citi, ING and Societe Generale) are working with the RMI, (formerly Rocky Mountain Institute) to develop a climate-aligned financing framework. For comparability reasons, the unified use of sector-specific carbon footprint methodology with cradle-to-gate boundaries that are inclusive of Scope 1, 2 and 3 upstream emissions would add to transparency and market creation.

Expanding the range of industrial customers beyond traditional uses is essential. Aluminium plays a crucial role in technologies that are anticipated to underpin a net-zero future, including EVs, wind turbines, photovoltaics and energy storage systems. Consequently, regions like China, which are projected to see increased demand for these technologies, will require more low-emission aluminium compared to other areas.

FIGURE 57

Top countries/regions in aluminium production and demand

Percentage of overall production		Percentage of overall demand (2022)	
1 China	59%	1 China	57.5%
2 India	6%	2 Europe	14.2%
3 Russia	5%	3 Asia (excluding China)	11.4%
4 Canada	4%	4 North America	9.9%
5 United Arab Emirates	4%	5 Middle East	2.5%

Source: Nasdaq and Statista.

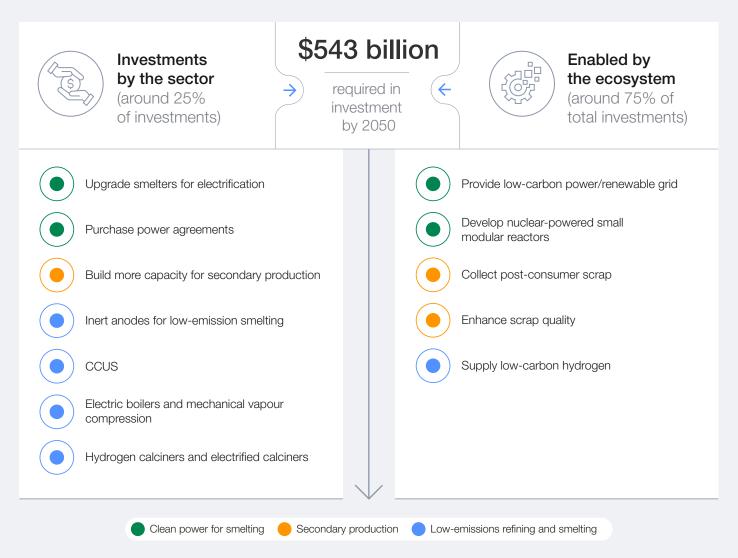


The aluminium industry will need substantial capital investment to advance low-emission smelting and refining technologies beyond merely decarbonizing power sources, with an estimated requirement of \$543 billion. 439 The majority of this investment must be invested by the ecosystem, and not only by aluminium companies, to build the enabling infrastructure. Aluminium decarbonization requires a scale-up of low-carbon power, hydrogen and CCUS. The aluminium sector must invest in retrofitting smelting and refining to enable electrification and reduce emissions.

It is projected that out of the total additional investment required, about 42% is expected to go towards electricity infrastructure (grid/PPAs), 24% towards captive power generation, 3% towards green hydrogen electrolyser capacity, less than 1% towards CCS infrastructure, 5% towards refineries and 27% towards smelters. 440 Overall, 32% of the total additional investment is expected to come from the sector companies, while the remaining 68% is expected to come from the ecosystem.

FIGURE 58

Investments required by the sector and enabled by the ecosystem



Source: Accenture analysis based on data from MPP.

With the aluminium industry's ROIC at 11%⁴⁴¹ and its WACC at 9.6%,⁴⁴² the industry's profits are just slightly higher than its costs of financing. This narrow margin means that without additional support from external factors (such as technological advancements, policy incentives and industry

collaboration) the industry may struggle to afford and implement the significant changes needed for effective decarbonization. Nevertheless, the recent progress of the industry to reduce emissions intensity is promising and should encourage the ecosystem to help the sector progress.

Global aluminium production is highly regionalized, with China contributing 60% of the total output. This underscores the importance of implementing effective and tangible policies to improve access to clean energy in key production regions. Domestic and international regulations aimed at encouraging low-emission aluminium production are still in development. To address this, priorities should include facilitating the adoption of clean power; supporting R&D alongside market-based approaches to advance early-stage low-emission smelting and refining technologies; and enhancing recycling rates through improved collection policies and infrastructure for sorting and purifying aluminium scrap. Given that policy measures to

support decarbonization are still emerging, it is crucial to establish concrete policy actions in major producing regions.

Furthermore, policies and regulations to standardize carbon accounting frameworks, scope and system boundaries are pivotal to strengthening product-level reporting. Additional trust in decarbonized products, paired with stringent specifications and benchmarks, is likely to facilitate a market-based approach for decarbonized aluminium. Improved carbon accounting will conversely inform policy compliance and provide critical transparency to inform the consumer and hold producers accountable.

TABLE 15 | Aluminium industry policy summary

Policy type	Policy instruments	Key examples	Impact
	Carbon price	EU-ETS ⁴⁴³	Incentivizes aluminium producers to reduce emissions.
Market-based	Border adjustment tariff	CBAM ⁴⁴⁴	Emission-intensive aluminium exporters to the EU face increased costs of compliance. Currently, 50% of aluminium consumed is imported from non-EU countries. This policy needs to be complemented by transparent and fair carbon accounting standards.
	Product standard	Aluminium Stewardship Initiative's Performance Standard 3, recognized by Green Building Council of Australia	Provides transparency and standardization to the environmental performance of aluminium products. 445
Mandate-based	Direct regulations	Inclusion of aluminium in the EU's Critical Raw Material Act ⁴⁴⁶	This act improves the circularity and sustainability of critical raw materials like aluminium but is still in the proposal stage.
	Government targets	China's renewable energy use targets for aluminium	Doubles the share of renewables in the aluminium energy mix by 2030.447
	Subsidies	China: provincial level subsidy	Public support to smelters to move to incentivize energy-efficiency technologies. 448
Incentive-based	Direct R&D funds/grants	Canada's investment in ELYSIS' inert anode technology	A direct funding investment of \$60 million positions ELYSIS to support further R&D and achieve commercial scale. 49 Additionally, funding support for R&D to accelerate innovative technologies should be reinforced by policies that enable technology access and transfer to developing countries.



10 Primary chemicals industry net-zero tracker

To reduce emissions, the industry must prioritize CCUS, energy efficiency and plastics recycling now, while advancing electrification, fuel shifts, bio-based feedstocks and hydrogen for lasting impact.





- The increase in demand for primary chemicals over the past five years has driven a rise in emissions, as this energy-intensive industry relies heavily on fossil fuels for both feedstock and process energy, substantially contributing to CO₂ emissions.
- CCUS and chemicals recycling, along with electrification and energy efficiency measures, are expected to reduce around half of the emissions in the primary chemicals sector by 2050.

Decrease in absolute CO₂ emissions (2022-2023)

Decrease in emission intensity (2022-2023)

Increase in demand (2022-2023)

PRIMARY CHEMICALS

Key performance data 2023 450,451,452,453,454



 $\overline{2.5}^{\%}$

 $0.94\,\mathrm{Gt}\,\mathrm{CO_2e}$

6%

1.27 Mt CO_2 e/Mt

Contribution to global CO₂e emissions

Scope 1 and 2 emissions

Emissions increase (2019-2023)

Emissions intensity

2.2%

2.3 times

2%

\$6.5 trillion

Decrease in emission intensity (2019-2023)

Demand increase in NZE scenario by 2050, compared to 2023 Current low-emission production

Additional investment required for net zero by 2050

Performance summary

 The emission intensity has been stable at approximately 1.3 Mt CO₂e /Mt chemicals⁴⁵⁵ for the last five years. This is primarily due to the industry prioritizing addressing supply chain disruptions and commodity price volatility.



- The absolute emissions⁴⁵⁶ for primary chemicals has seen 6%⁴⁵⁷ rise in the 2019-2023 period, driven by an increase in demand for ammonia by 4%, methanol by 19% and high-value chemicals by 9%.⁴⁵⁸
- Low emission production accounted for only 2%⁴⁵⁹ of the total emission production worldwide in 2022. Only 8% of current plastic production is through recycling.⁴⁶⁰
- In 2022, the energy mix for primary chemicals was composed of 55% natural gas, 36% coal,
 7% electricity, 1% oil and 0.6% biofuels.
- Current infrastructure stands at less than 1% for CCUS, clean power and hydrogen of the required infrastructure capacity by 2050 for net-zero emissions.⁴⁶²

Future emissions trajectory



- The industry is forecasted to reduce emissions intensity by $28\%^{463}$ by 2030 compared to 2023 levels, according to IEA Net Zero Scenario. Absolute ${\rm CO_2}$ e emissions are expected to be 0.77 Gt in 2030. 464
- 90%⁴⁶⁵ of publicly traded companies in primary chemicals industry consider climate change in their operational decision-making processes, and 58%⁴⁶⁶ of companies have approved Science Based Targets initiative (SBTi) targets.

Readiness key takeaways



Technology



- CCUS, chemicals recycling, bioenergy, renewables and hydrogen usage are all in the demonstration stage (TRL 7) with CCUS and chemicals recycling being the most mature (TRL 8).
- Electrification is in the prototype stage (TRL 5).468



Infrastructure



- $\rm CO_2$ capture capacity is projected to grow to 52 Mt by 2030, a significant increase from 4 Mt in 2022. 469
- Current capacities are insufficient, as less than 1% of CCUS infrastructure and clean power infrastructure required by 2050 is available for the industry.



Demand



- Less than 2% of low-emission primary chemicals are currently being produced. 470
- The green premium for primary chemicals is estimated at 55%⁴⁷¹ for manufacturers on average and 1-3%⁴⁷² for end user products.



Capital



- Over \$6.5 trillion^{473,474} additional cumulative investments are required by 2050, out of which 60% are expected towards green ammonia, 27% towards green methanol and 9% towards waste management.
- Currently, the chemicals sector has an annual CapEx of \$86 billion. 475



Policy



 Policies promote the increased use of clean hydrogen to replace fossil fuels in chemical production, mitigate chemical pollution risks, set emissions reduction targets, minimize plastic waste and enhance recycling technologies.

Sector priorities

Company-led solutions



Mid-term (by 2030)

- Implement material efficiency measures.
- Retrofit existing facilities to use clean hydrogen for ammonia and methanol production.

Long-term (by 2050)

- Execute major retrofits to ethylene and polyethylene production plants to increase capacity and reduce emissions.
- Create facilities that convert captured ${\rm CO_2}$ into methanol.

Ecosystem-enabled solutions



Mid-term

- Work on waste market access and waste flow orchestration.
- Develop the infrastructure needed to produce and distribute clean hydrogen and other clean fuels.

Long-term

- Invest in dedicated CO₂ capture and storage capacity.
- Digitize the value chain and disclose key environmental system data.
- De-risk large-scale financial investment.

Performance

The primary chemicals sector currently accounts for $2.5\%^{476}$ of global direct $\mathrm{CO_2e}$ emissions. Fossil fuels account for over $98\%^{477}$ of energy and feedstock consumption in the industry, making them a critical driver for emission intensity. The chemical sector is the largest industrial energy consumer and the third

largest industry subsector in terms of direct CO₂e emissions. The chemical industry has a multifaceted opportunity to lower their Scope 1 and Scope 2 emissions and downstream end-market Scope 3 emissions. Scope 3 represents the majority, at 64%, while Scopes 1 and 2 only represent 36%.

TABLE 16 | Primary chemicals industry performance

Performance metric	Change (2019-2023)
Industry output	+37% 478
Emission intensity (Mt CO ₂ /Mt chemicals)	-2.2% 479
Total CO ₂ e emissions	+5.8% 480

In the 2019-2023 period, industry output increased by 37%, 481 while total emissions increased by 5.8%. 482 The increase in emissions is primarily due to:

- Increased production demand: Global demand for chemicals (such as plastics, fertilizers and industrial chemicals) grew due to expanding economies, especially in emerging markets. This led to increased production, which in turn raised emissions.
- Supply chain and operational disruptions:
 Global events, such as the COVID-19 pandemic
 and geopolitical tensions, led to temporary shifts
 in supply chains and operations. Higher gas
 prices, which resulted in less efficient production
 processes, delayed efficiency improvements
 and raised emissions.

In 2022, the energy mix for primary chemicals consisted of 55% gas, 36% coal (mostly used by China), 7% electricity, 1% oil and 0.6% biofuels in 2022. 483 Key initiatives, including efforts to integrate circular economy principles, improve energy efficiency and explore alternative feedstocks such as bio-based chemicals, which are critical to

achieving long-term emissions reductions. Currently, only 8%⁴⁸⁴ of total plastics production comes from recycling. The development of advanced chemical recycling technologies, such as depolymerization and pyrolysis, offers a potential solution by enabling the recycling of mixed or contaminated plastics that are not currently recyclable via traditional mechanical methods. Companies like BASF⁴⁸⁵ and SABIC⁴⁸⁶ are investing in these technologies to create a closed-loop system for plastics. However, the challenge remains that plastics are typically difficult to collect efficiently, and the quality of recycled plastics often falls short of the standards required for certain high-safety applications, such as food packaging or medical use.

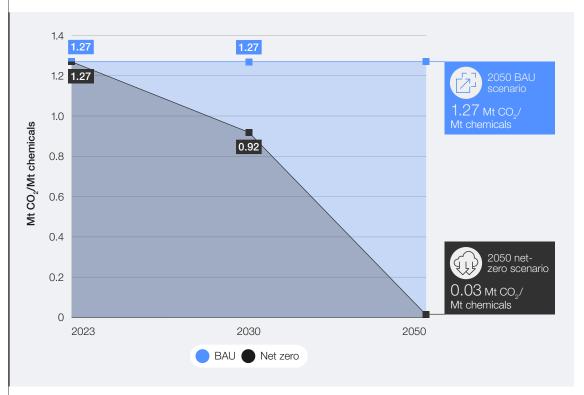
Leading companies such as Shell and ExxonMobil, 487 supported by both public and private investment, are developing scalable CCUS systems that aim to capture and repurpose the industry's emissions. In parallel, hydrogen-based chemical production processes are gaining traction as potential long-term solutions for reducing carbon intensity, though their adoption remains in early stages due to high costs and infrastructure limitations.



Readiness

FIGURE 59

Emissions intensity trajectory for the primary chemicals sector

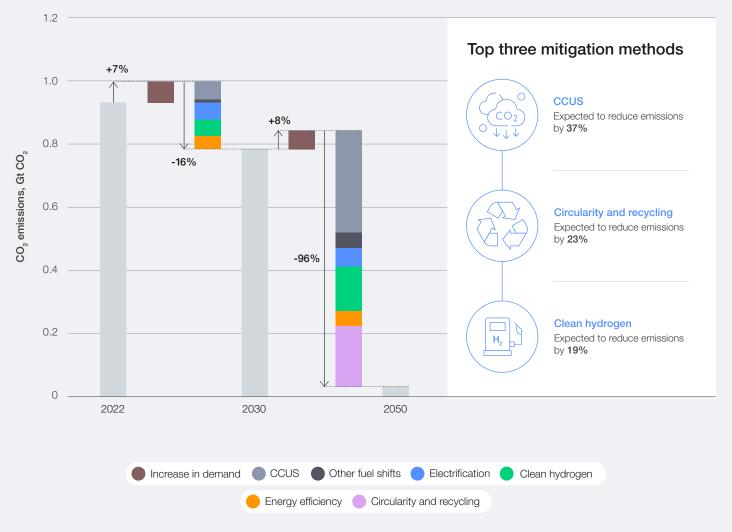


Source: IEA Net Zero Scenario.

> Overall primary chemicals demand is expected to increase by 2.3 times⁴⁸⁸ by 2050. By this time, green ammonia will represent 60% of demand (a fivefold increase from 2022) and methanol 20% (a fourfold increase from 2022).489 Circularity can reduce demand by approximately 20%, saving \$1 trillion⁴⁹⁰ of CapEx needed to abate the system. Production volumes will more than double491 overall by 2050, driven by new net-zero enabling chemical applications in other industries. Reducing demand is also essential to ensure that CCUS requirements remain manageable within current scaling limitations. The chemicals sector needs to decouple from fossil fuels and switch to renewable carbon feedstocks. As a feedstock, CO_a is another decarbonization lever for the primary chemicals industry. Capturing CO₂ from industrial processes or the atmosphere and using it as a raw material to produce chemicals, fuels and materials (rather than simply storing it) aligns with the broader goals of carbon circularity, reducing reliance on fossil-based carbon sources. Its abundant availability, potential to close carbon loops and versatility in producing various chemicals make it an attractive alternative to both bio- and waste-based feedstocks.

Scaling circularity, switching production from fossil fuels to renewable feedstock sources, retrofitting legacy infrastructure and abating endof-life chemicals are key operational pathways for achieving net-zero goals.

Clearer prioritization for deployment involves establishing a sequence of needs, starting with consistent global regulations to enable large-scale transformative investments. Next, political support for necessary infrastructure is essential, followed by customer willingness to pay, which helps secure the business case. Finally, case-by-case funding is needed to support implementation and manage associated risks effectively. Industry can start with the most cost-effective measures, using abatement cost calculations to ensure the transformation is feasible for society and customers. Energy transformation, being less expensive than material transformation in the chemical industry, is suggested to take priority. Additionally, using existing assets with renewable or recycled feedstock can accelerate deployment, as it is both cost-effective and less capital-intensive. While electrolytic hydrogen is costly for chemical use, blue hydrogen is a viable alternative, potentially reducing CO₂ emissions by up to 90%, with minimal additional cost.



Source: Accenture analysis based on data from IEA.

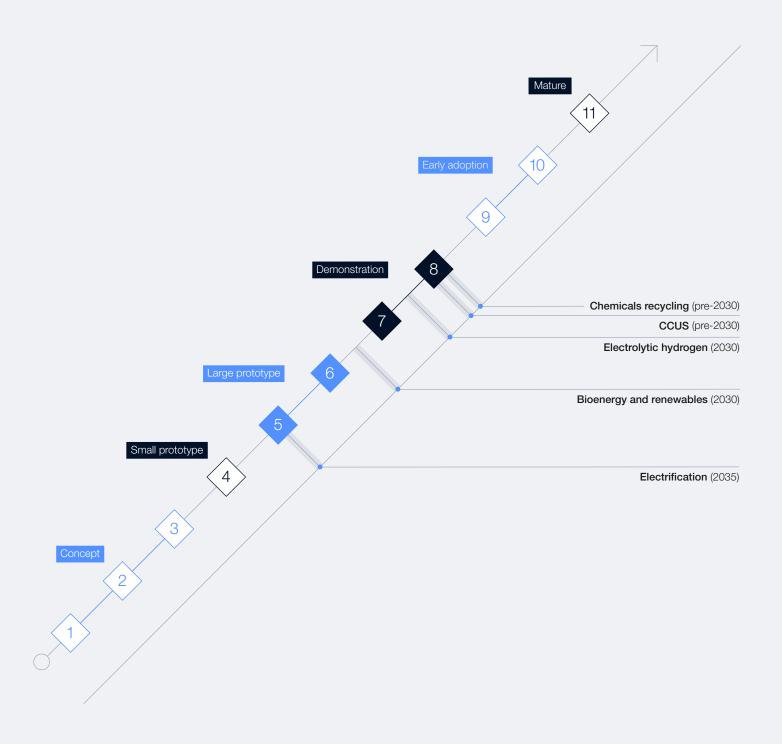




Technologies to implement the decarbonization levers are at different readiness levels. Three leading pathways have emerged: CCUS, electrolytic hydrogen and circularity.

FIGURE 61

Decarbonization TRLs and year of commercial availability



 $\textbf{Source:} \ \textbf{Accenture analysis based on data from IEA ETP Clean Energy Technology Guide.}$



Technology pathway 1: CCUS

In the primary chemicals industry, many capture technologies – particularly post-combustion capture using solvents (e.g. amines) – are nearing TRL 8-9,⁴⁹² indicating they are fully developed and have been demonstrated at industrial scale. However, novel capture methods (e.g. membrane-based or direct air capture) are at TRL 5-7,⁴⁹³ indicating pilot-scale testing and demonstration projects have taken place, but not widespread commercial deployment.

Utilization technologies, where captured CO_2 is converted into value-added chemicals, are more advanced due to their integration with carbonintensive processes and the potential to use captured CO_2 as a feedstock for products like methanol and urea.

Technology pathway 2: Electrolytic hydrogen

Alkaline electrolysis (ALK) is the most mature electrolysis technology, reaching TRL 8-9, 494 meaning it is commercially available and operating in industrial settings. Alkaline electrolysers have been demonstrated at large scale and are considered a mature technology for producing green hydrogen. Green hydrogen production using ALK and PEM electrolysers is already commercially available for specific applications within the chemicals industry, such as the production

of ammonia and methanol, and energy use. However, current installations are often small-scale demonstration projects or pilot plants, as the cost of electrolytic hydrogen is still higher than hydrogen produced from fossil fuels. Clean hydrogen is playing a new role as an energy vector (new market) compared to its current role in chemical industry as material vector.

Technology pathway 3: Circularity and recycling

The concept of circularity in the primary chemicals industry includes strategies such as recycling, waste valorization, material efficiency, and substituting conventional materials with alternative or bio-based chemicals. Mechanical recycling (e.g. plastics recycling) is a mature technology with a TRL of 9,495 meaning it is commercially available and widely implemented. The mechanical recycling of certain polymers, like polyethylene terephthalate (PET) and high-density polyethylene (HDPE), is already scaled. Advanced chemical recycling (e.g. pyrolysis and depolymerization), which breaks down plastics and other materials into chemical building blocks for reuse, are at TRL 5-7.496 They are undergoing pilot and early-stage commercial trials but have not yet reached widespread commercialization. Key challenges include high energy requirements, scalability issues and economic viability. Waste-tochemicals conversion, bio-based feedstocks, and material efficiency and substitution are pathways that can reduce demand and emissions.

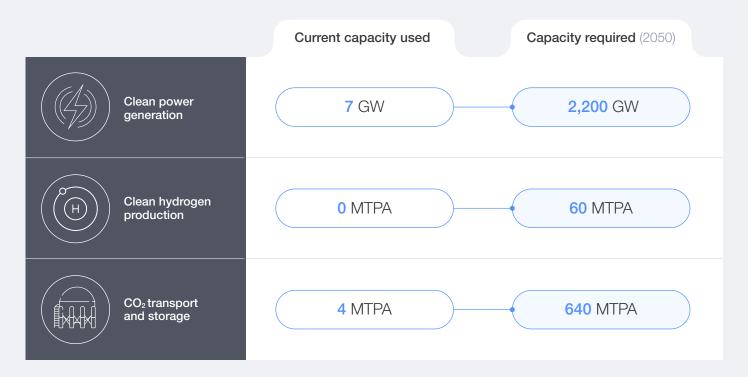
Transitioning to a net-zero chemicals industry by 2050 will require concerted investment and infrastructure development in CCUS, hydrogen production and clean energy generation. Presently, there are limited operational CCUS facilities, with most focusing on fossil fuel processing and industrial applications. Current capacities are insufficient, as less than 1%497 of CCUS infrastructure and clean power infrastructure required by 2050 is available for the industry. The chemical sector can use CCU in ways that most other industries cannot, creating products such as synthetic fuels (e.g. methanol and aviation fuels), polymers and plastics (e.g. CO₂-based polyols for polyurethane production), chemical intermediates (e.g. formic acid and formaldehyde), and mineralized building materials (e.g. carbonates for construction). Unlike CCS, which primarily incurs costs, CCU allows the chemical industry to use CO₂ to create marketable products.

Renewable energy sources are increasingly being integrated into the power grid, but much more is needed to meet the projected demand. Current renewable capacity is 7 GW, and around 2200 GW of new renewable generation capacity will be required by 2050. Developing advanced energy storage technologies is essential to manage the intermittent nature of renewables and ensure a stable energy supply.

The existing hydrogen infrastructure primarily involves the production of grey hydrogen, which is derived from fossil fuels. There are only a handful of large-scale projects for clean hydrogen (green or blue hydrogen) that are currently operational. Companies like air products⁴⁹⁸ are developing multiple hydrogen production facilities in the Netherlands, coupling steam methane reforming with CCUS to produce blue hydrogen while capturing and storing significant amounts of CO₂.

FIGURE 62

Infrastructure for decarbonization capacity



Source: Accenture analysis based on data from CGC.



Overall, by 2050, primary chemicals demand is expected to increase by 2.3 times. 499 By this time, green ammonia will represent 60% of demand and methanol will account for 20%. 500 Ammonia saw modest annual increases of around 1% and methanol of approximately 6.5% over the past decade. 501 However, production stagnation was noted in 2022, due to external factors like the energy crisis. While ammonia will grow significantly to full new net-zero applications such as shipping and power, non-ammonia chemicals will experience the greatest impacts of circularity.

To align with net-zero goals, the industry must pivot from fossil fuel-based feedstocks to more sustainable options. This includes increasing the use of electricity and bioenergy and enhancing recycling and material efficiency. Current reliance on coal, particularly in regions like China, is being scrutinized due to its high emission intensity, with expectations of a 30% reduction in coal use by 2030.⁵⁰²

Despite the B2B green premium of 55%⁵⁰³ on average, the impact of the increased manufacturing cost to end user products is limited to low single-digit percentages.

FIGURE 63

Top countries/regions in primary chemical production and demand

Chemical sales worldwide (2	2023)	Percentage of overall consumption (2023)			
1 China	54.9%	1 China	30.6%		
2 US	11.2%	2 US	6.9%		
3 Germany	4%	3 Germany	2.5%		
4 India	2.3%	4 India	2.4%		
5 All other countries	27.6%	5 Japan	1.7%		

Source: Statista. 504,505



The primary chemicals industry will require additional capital investment of \$6.5 trillion^{506,507} by 2050 to develop and implement low-emission technologies and infrastructure, 60% of which is for ammonia. Maximizing the efficiency of existing infrastructure will remain the most practical approach in the near term, which involves retrofitting existing plants and increasing circularity. However, the majority of future investments will focus on expanding capacity, necessitating the construction of new facilities. While optimizing current assets can yield immediate returns, long-term growth will rely heavily on better returns and low B2B premiums for the manufacturers.

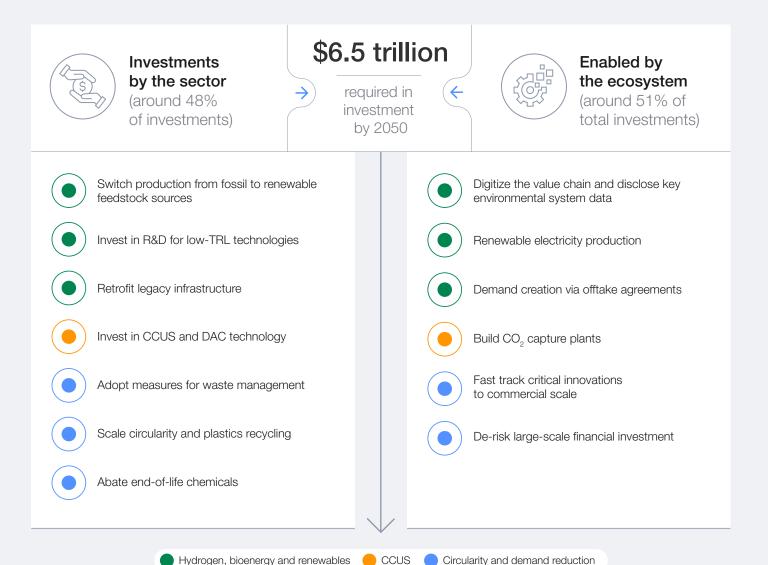
The product carbon footprint (PCF) for each chemical product can vary significantly based on its production process, raw material sourcing and

energy use. Transitioning to greener products often hinges on both the willingness of consumers and industries to invest in these sustainable options, as they typically involve higher costs.

A flexible allocation model like mass balance is an excellent approach in such cases. It allows manufacturers to balance renewable and non-renewable inputs without having to fully retool production for every single product. By using mass balance, companies can allocate a portion of their sustainable resources to specific products, effectively supporting the market shift towards greener products without making drastic, immediate changes to all production lines. This approach can accelerate the transition while remaining adaptable to evolving demand and willingness to pay for sustainable options.

FIGURE 64

Investments required by the sector and enabled by the ecosystem



Global chemicals production is highly concentrated, with China contributing 44%508 of the total production worldwide in 2023, followed by the EU and US. This underscores the importance of implementing effective and tangible policies to advance a comprehensive policy framework aimed at reducing industry emissions in key production regions.

Implementing standardized carbon accounting frameworks, clear scope definitions and consistent system boundaries is essential for promoting transparency and accountability. These measures are key to ensuring accurate emissions reporting and adherence to industry-wide guidelines.

Initiatives such as the International Council of Chemical Associations' (ICCA)509 sustainability programmes emphasize the importance of standardization and collaboration among industry players to share best practices, particularly in adopting low-carbon technologies and alternative feedstocks. The ICCA, representing more than 90% of global chemical sales, recently announced the launch of three high-level ambitions on the sound management of chemicals and waste for the industry. By 2030, the industry aims to provide access to product safety and sustainability data, support chemical management systems in 30 countries, and guide product portfolios towards sustainable solutions.

TABLE 17 Primary chemicals industry policy summary

Policy type	Policy instruments	Key examples	Impact
Market-based	Carbon price	Canada's Carbon Pricing ⁵¹⁰	Firms are incentivized to adopt energy-efficient practices to minimize carbon tax payments. This leads to increased operational efficiency and potential cost savings over time.
	Border adjustment tariff	Proposed US Border Carbon Adjustment ⁵¹¹	US chemical companies will benefit from a more level playing field, as foreign competitors will face similar carbon costs. This may spur US firms to invest more in decarbonization to maintain their export competitiveness.
	Product standard	California Safer Consumer Products Regulations ⁵¹²	The regulation encourages the chemical industry to phase out harmful substances and develop safer, greener alternatives in products.
	Direct regulations	REACH Regulation in the EU ⁵¹³	Chemical companies are required to evaluate and reduce the risks of substances they produce or import. This leads to better safety and environmental practices in chemical production, significantly reducing hazardous chemicals.
Mandate-based	Direct regulations	Toxic Substances Control Act (TSCA) in the US ⁵¹⁴	By regulating the manufacturing and use of toxic chemicals, the TSCA leads to a reduction in harmful chemical releases into the environment. It protects ecosystems and public health.
	Government targets	Germany's Climate Action Plan 2050 ⁵¹⁵	The ambitious emission-reduction targets (61-62% by 2030) compel the chemical industry to adopt low-carbon processes such as electrification, hydrogen use and circular economy models. This accelerates industry-wide decarbonization.
Incentive-based	Subsidies	Germany's Carbon Contracts for Difference (CCfD) ⁵¹⁶	The CCfD helps cover the cost difference between conventional chemical production and low-carbon alternatives like green hydrogen or carbon capture. This incentivizes companies to make investments in these expensive but essential technologies.
	Direct R&D funds/grants	EU's Horizon Europe Program ⁵¹⁷	Funds from this programme encourage the development of sustainable technologies, such as recycling of chemical waste and energy-efficient processes.

11 Oil and gas industry net-zero tracker

To reduce emissions, fugitive methane capture, zero flaring technologies, and upstream electrification are effective in the short term. Long-term solutions include CCUS, downstream electrification and clean hydrogen.





- Reductions in methane and flaring emissions and an increase in renewable sourcing have led to a decrease in emission intensity in the sector.
- While progress is being made in developing CCUS, clean power and hydrogen technologies, increased investment is needed to scale them effectively.

Decrease in absolute

Decrease in demand (2022-2023)

OIL AND GAS

Key performance data 2022 518,519,520



5.1 Gt CO₂e

Scope 1 and 2 emissions

100%

Fossil fuels in the fuel mix (2019)

80%

Reduction in expected demand in NZE scenario by 2050, compared to 2023

3.3%

Emissions intensity decrease (2018-2022)

87 kg CO₂/boe

Emissions intensity in 2022

\$1.1 trillion

Additional investment required for net zero by 2050

Performance summary

 The industry has reduced emissions by 3% 2018 and 2022.^{521,522} This is mainly driven by reductions in methane and flaring emissions, increased electrification of operations and improved operational efficiency.



- The absolute emissions for oil and gas were 5.45 Gt CO₂e in 2021, which decreased to 5.1 Gt CO₂e in 2022.⁵²³
- The production, transport and processing of oil and gas in 2022 resulted in just under 15% of global energy-related GHG emissions.⁵²⁴
- In 2022, global consumption reached 97 million barrels per day (mb/d) of oil and 4,150 billion cubic metres (bcm) of natural gas.⁵²⁵

Future emissions trajectory



- As per the IEA NZE Scenario, the oil and gas industry aims to reduce emission intensity by 55% by 2030 and 91% by 2050.⁵²⁶
- The projected absolute CO₂e emissions (Scope 1 and 2 emissions) for the sector are 2 Gt in 2030, 0.45 Gt in 2040 and 0.15 Gt in 2050.⁵²⁷
- The industry aims to reduce methane emissions by over 75% by 2030 and eliminate all nonemergency flaring worldwide by the same year, leading to a nearly 95% reduction in flared volumes, according to the IEA's Net Zero Scenario.⁵²⁸

Readiness key takeaways



Technology



- electrification are mature and available solutions (TRL 10). - Upstream CCUS is in the early adoption stage (TRL 9).
- Steam cracker electrification (TRL 5), clean hydrogen (TRL 3-5) and use of CCUS in cracking and process heater (TRL 3-5) are in the prototype stage.

- Fugitive methane capture technologies, zero flaring technologies, and upstream



Infrastructure



- 178 GW of clean power is required by 2030, out of which 34 GW is currently available.
- 10 MTPA of clean hydrogen is required by 2030. Currently, none of the capacity is available.
- 390 MTPA of CCUS is required by 2030, out of which 33 MTPA are currently available for natural gas processing and LNG operations.



Demand



- The oil and gas sector contributes to 1% of the total clean energy investments globally.
- The green premium in the oil sector is estimated at 10% for B2B, while in the gas sector, it is estimated at 7%.



Capital





- Over \$1.1 trillion in investments are required by 2050, out of which around \$780 billion is for electrification and efficiency, \$110 is for CCUS, \$102 billion is for methane reduction, \$83 billion is for clean hydrogen and \$70 billion is for flaring reduction. 529
- Currently, the industry has an annual CapEx of \$409 billion.



Policy





- Policies are introduced to reduce emissions from existing fossil fuel infrastructure, scale up the deployment of clean energy technologies and boost the deployment of CCUS.

Sector priorities

Company-led solutions



Mid-term (by 2030)

- Increase investments in renewable energy sources to provide the energy required for operations.
- Scale methane abatement and flaring reduction technologies.
- Improve energy efficiency in extraction, refining and distribution processes.

Long-term (by 2050)

- Capture CO₂ with CCUS technology and use it to enhance methanol production.
- Transition towards sustainable business models that focus on renewables.

Ecosystem-enabled solutions



Mid-term

- Expand the production and availability of renewable energy sources
- Encourage the implementation of programmes and technologies aimed at reducing methane emissions.

Long-term

- Invest in the development of infrastructure for clean hydrogen, renewable energy generation and CCUS.
- Introduce policies to support the increase in demand for low-carbon materials to stimulate low-carbon hydrogen uptake.



Performance

The sector currently accounts for 14% of global CO₂e emissions. Methane emissions account for nearly half of all GHG emissions from oil and gas operations.

TABLE 18 | Oil and gas industry performance

Performance metric	Change (2018-2022)				
Industry output	-3% for oil				
Industry output	+8% for gas				
CO ₂ e emission intensity	-3%				
Total CO ₂ e emissions	-4%				

Despite a temporary decline in oil volume in 2020 due to COVID-19 pandemic restrictions, demand almost recovered to 2018 levels by 2022. As for natural gas, from 2018 to 2021, demand grew steadily, driven by industrial activity and power generation, particularly in Asia. In 2022, the Russia-Ukraine conflict led to a 1% global decline, with Europe seeing a sharper 13% drop due to supply disruptions and price spikes. Despite these challenges, overall demand remained stable across key sectors. ⁵³⁰ Absolute CO₂e emissions saw a decline of 4%, while CO₂e emission intensity saw a reduction of 3%. Which can be attributed to several key factors:

- Methane reductions: Targeted initiatives (e.g. OCGI Satellite Monitoring Campaign⁵³¹) aimed at detecting and eliminating methane leaks have decreased the overall GHG emissions of oil and gas operations.
- 2. **Reduced flaring**: Efforts to minimize the flaring of excess gas have led to significant reductions in CO₂ emissions, particularly from oil production sites.

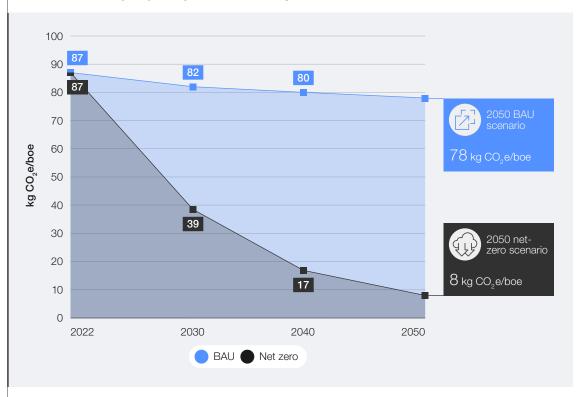
- 3. Improved operational efficiency:
 Enhanced practices in extraction and processing have lowered energy consumption, further reducing emissions.
- 4. **Shift to cleaner sources**: The industry has increasingly focused on producing lighter oil and natural gas liquids, which have lower emissions intensity compared to heavier alternatives.

The Zero Routine Flaring by 2030 Initiative, launched by the World Bank and the UN in 2015, commits governments and companies to ending routine flaring by 2030. There has been some progress since its launch (the amount of gas flared per barrel of oil produced fell by approximately 10% in 2022 from 2021) but the total gas flared globally is still very high. ⁵³²

Readiness

FIGURE 65

Emission intensity trajectory for the oil and gas sector



Source: Accenture analysis based on IEA NZE and STEPS Scenario.53

> The oil and gas industry has advanced significantly in technology, particularly in methane capture and zeroflaring techniques, which are now fully developed (TRL 10). Meanwhile, electrification and energy efficiency measures are still in the demonstration phase and serve as important decarbonization levers. By 2050, the sector will need approximately 0.7 EJ of hydrogen, as per the IEA NZE scenario. 534 Currently, green premiums are relatively low, with natural gas at 7% and oil at 10%.535 Policies are required to scale up the deployment of clean energy technologies and boost the deployment of CCUS. The industry requires over \$600 billion in annual investments by 2030, primarily directed towards electrification, CCUS and low-emission hydrogen initiatives. 536 Overall, forecasts indicate a 74% decline

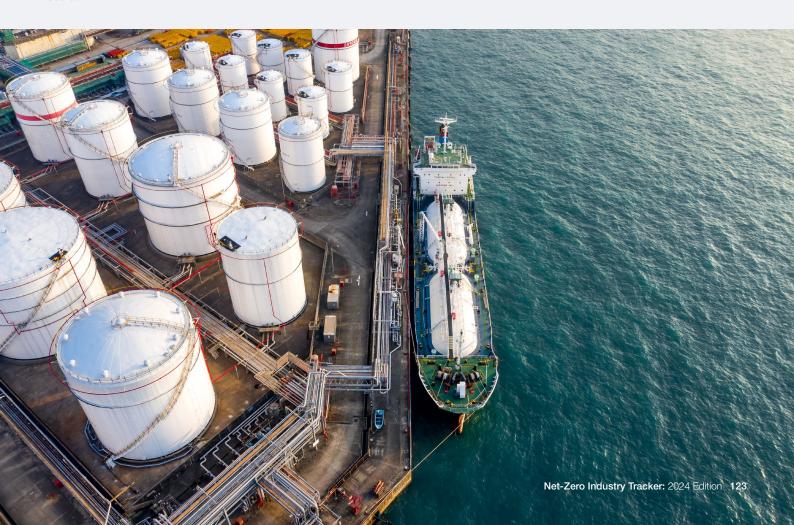
in oil demand and a 78% drop in gas demand will be required by 2050 to meet the IEA NZE scenario.537

To achieve net-zero emissions by 2050, the oil and gas sector must focus on five key levers: addressing methane emissions, eliminating nonemergency flaring, electrifying upstream facilities with low-emission electricity, integrating CCUS and expanding the use of low-emission hydrogen in refineries. Reducing methane emissions is the most critical step for lowering overall emissions by 2030 given that it is a short-lived climate pollutant (SLCP), followed by improvements in electrification and efficiency. In net-zero scenarios, scaling up CCUS and adopting low-emission fuels for shipping will also play a significant role.





Source: IEA.

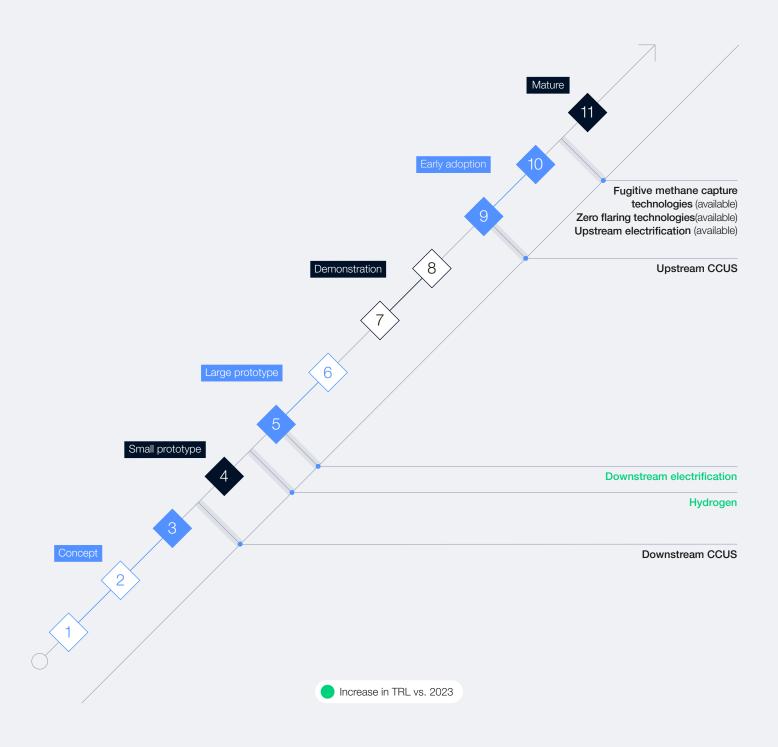




Technologies to implement the decarbonization levers are at different readiness levels. Four pathways have emerged: methane abatement and zero-gas flaring, electrification, CCUS and clean hydrogen.

FIGURE 67

Decarbonization TRLs





Technology pathway 1: Methane abatement and zero-gas flaring

Methane abatement in the oil and gas industry is a cost-effective strategy for reducing GHG emissions, due to methane's potency and the potential to monetize captured gas. It is estimated that 40% of global methane emissions from oil and gas operations could be eliminated at no net cost. Addressing large leaks is a priority, with initiatives like the Methane Alert and Response System (MARS) using satellite technology to detect significant leaks and notify operators. The Oil and Gas Climate Initiative is piloting satellite monitoring in Iraq, Kazakhstan, Algeria and Egypt, with plans for expansion. ⁵³⁸

Companies are employing various technologies to reduce or eliminate flaring. For instance, ExxonMobil announced in January 2023 that it had ceased routine gas flaring in the Permian Basin, aligning with its goal of net-zero emissions in the region by 2030. Portable compressed natural gas (CNG) and mini-LNG facilities can compress gas on-site for transport, potentially eliminating up to 89% of flaring, according to the US EPA in the Bakken field. Additionally, small-scale gasto-methanol or gas-to-liquids plants are being developed with modular equipment. Upgrading flare tips and stacks can further enhance combustion efficiency and reduce emissions. 539

Oil & Gas Decarbonization Charter (OGDC) signatories aim to achieve near-zero methane emissions in upstream operations and eliminate routine flaring in all operations by 2030. The initiative also plans to influence partners to adopt similar practices, where applicable.⁵⁴⁰

Technology pathway 2: Electrification

Electrification in upstream oil and gas operations is at a mature stage (TRL10), while in downstream operations (i.e. refining operations), it remains in the prototype stage (TRL 5). Various technologies enable electrification in upstream processes, enhancing efficiency and reducing emissions. Centralized grid connections enable access to

existing electricity infrastructure, which is a preferred option in North America and Eurasia. Alternatively, decentralized renewable energy systems (such as wind and solar power with battery storage) facilitate on-site generation, particularly in regions like the Middle East and North Africa. Operators can choose between direct and alternating current (DC/AC) technologies and implement hybrid systems for reliability. For instance, companies operating in the North Sea have collaborated to develop shared clean electricity infrastructure. ⁵⁴¹ Upgrading to more efficient equipment, like combined-cycle turbines, can further enhance efficiency.

Technology pathway 3: CCUS

The oil and gas industry has invested in over 90% of operational CCUS capacity and contributed more than 40% of total CCUS investment since 2010 in projects linked to oil and gas value chains. Currently, approximately 45 Mt of CO₂ is captured annually across 11 countries, with around 75% of this being used for enhanced oil recovery (EOR). However, EOR typically lacks the stringent monitoring needed to ensure permanent CO₂ storage. Around 30 Mt is captured from natural gas processing in the US, Brazil, Australia, the Middle East and China, while refineries and upgrading facilities in Canada and the US capture around 3 Mt per year.542 CCS with permanent storage effectively captures CO, from refining processes, allowing for safe reuse and storage.543

Technology pathway 4: Clean hydrogen

Globally, around 42 million tons of hydrogen is used for refining oil, comprising almost half of the world's hydrogen demand and resulting in about 380 million tons of $\mathrm{CO_2}$ emissions each year. Fig. 200 million tons of the processes of hydrotreating and hydrocracking consume over 90% of this hydrogen. Fig. 32 Refineries are well-equipped to adopt low-emission hydrogen technologies without needing new equipment. They can act as key sources of demand, helping to grow the supply of low-emission hydrogen and reducing risks for nearby operations that depend on coordinated investments.

Decarbonization of the oil and gas sector relies on three key factors: clean power, CCUS and clean hydrogen. Sufficient clean power generation capacity is needed for facility electrification, with a target of 178 GW by 2030.546 As of 2022, oil and gas companies accounted for only about 1% of the total installed renewable energy capacity,⁵⁴⁷ which translates to approximately 34 GW of clean energy used.548

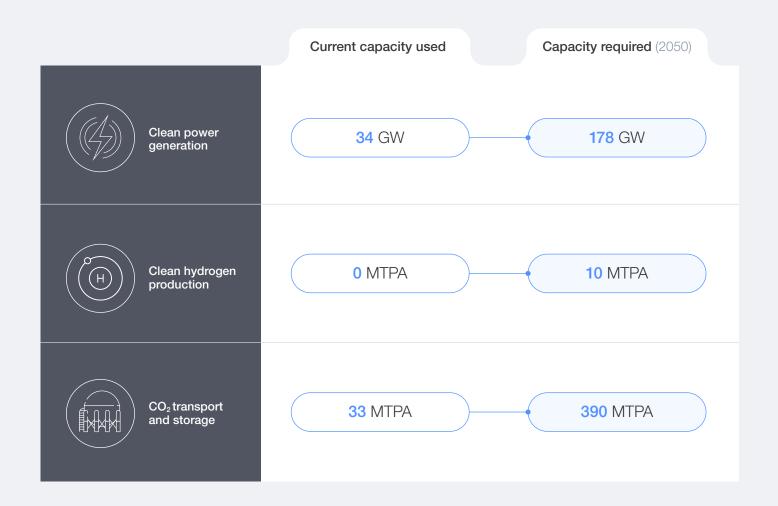
Additionally, effective infrastructure for CCUS is essential at processing plants and refineries, requiring a total of 390 MTPA of CO₂ storage capacity by 2030,549 down from 400 MTPA last year. Currently, approximately 33 MTPA⁵⁵⁰ is already established for natural gas processing and LNG operations, an increase from 28 MTPA the previous year. The oil and gas industry possesses the necessary skills and expertise for CCUS, as it involves developing geological CO₂ storage resources, managing above-ground CO₂ handling

facilities, monitoring gases underground and executing complex engineering projects. The CCUS Hub by the Oil and Gas Climate Initiative (OGCI) aims to help political decisionmakers, industrial emitters, carbon transport and storage operators, and potential hub developers to set up their own CCUS hubs, learning from the experience of those already in advanced development.551 It is important to note that the planning and permitting process for storing CO₂ is approximately 10 years, and could be a bottleneck in scaling up the use of CCUS.

In addition to CCUS, expanding clean hydrogen production is important for decarbonization efforts. The goal is to achieve a hydrogen production capacity of 10 MTPA by 2030,552 which will support refining processes and contribute to overall emissions reduction. 553 Currently, clean hydrogen production has yet to gain momentum due to high costs, with a capacity of 0 MTPA.554

FIGURE 68

Infrastructure for decarbonization capacity



Source: Accenture calculations based on IEA.

Achieving net-zero transitions requires addressing the growing demand for energy services while significantly lowering emissions. As markets evolve, low-emission alternatives such as biofuels, clean hydrogen-based fuels for transport and renewable energy sources for power generation are expected to become increasingly cost-competitive.

For example, the EV market has seen exponential growth, with nearly 20% of new cars sold globally in 2023 being electric. In the NZE Scenario, from 2040, all new trucks in advanced economies and China will be powered by electricity or hydrogen, with other emerging markets following suit by 2045. In aviation, low-emission fuels, including liquid biofuels and hydrogen-based liquids, currently account for less than 0.01% of total fuel use. However, by 2050 in the NZE Scenario, these fuels will make up approximately three-quarters of aviation fuel consumption. Similarly, for shipping, low-emission fuels (predominantly hydrogen and its derivatives) are expected to comprise around 85% of the global shipping fleet's fuel by 2050.555

Moreover, annual wind and solar capacity additions are projected to reach 1,150 GW in the NZE Scenario. 556 The integration of electric motors in

industries that require low-temperature heat, along with the adoption of heat pumps in households, commercial buildings and small-scale industries, will further enable sustainable energy use.

To meet these ambitious targets, efforts are underway to decarbonize oil and gas operations, as these resources remain essential during the transition. For example, Chevron has made significant progress in reducing emissions in its Permian Basin operations, where oil and gas are produced with nearly one-third of the global industry average carbon intensity. Chevron's efforts also include converting traditional diesel-powered drilling rigs to electric or natural gas, and switching hydraulic fracturing equipment to dynamic gas blending, which uses a combination of diesel and natural gas. Furthermore, Chevron has installed electric-powered compressor stations and is supplementing grid power with solar fields, further driving down emissions. 557

The B2B green premium for the oil and gas sector ranges between 7-10%, translating to a business-to-consumer green premium of 1-6%.⁵⁵⁸ The market has shown limited price elasticity of demand in the long run, indicating that it can absorb these green premiums effectively.⁵⁵⁹

FIGURE 63

Top countries for oil production (2023),⁵⁶⁰ gas production (2023),⁵⁶¹ and lowest CO₂ emissions from oil production (2022)⁵⁶²

Oil-producing countries (2023)		Gas-producing cou	ntries (2023)	Lowest CO₂ emissions from oil production (2022)			
1 US	20%	1 US	1 Norway	36 kg CO ₂ e/boe			
2 Saudi Arabia	12%	2 Russia	2 Saudi Arabia	66 kg CO ₂ e/boe			
3 Russia	12%	3 Iran	6%	3 United Arab Emirates	74 kg CO ₂ e/boe		
4 Canada	6%	4 Canada 5% 4 k		4 Kuwait	74 kg CO ₂ e/boe		
5 China	4%	5 Qatar 5%		5 Brazil	82 kg CO ₂ e/boe		

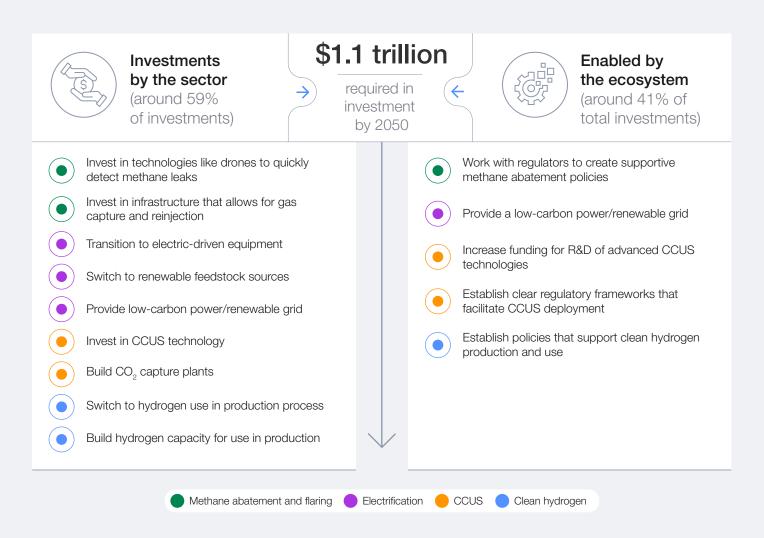
The oil and gas industry will need an estimated investment of \$1.1 trillion by 2050.563 The majority of this investment must be invested by the sector (around 60%), and the rest will need to come from the ecosystem to build the enabling infrastructure. Oil and gas decarbonization requires a scale-up of methane abatement, clean hydrogen, CCUS and clean power.

It is projected that out of the total additional investment required, around \$780 billion is for electrification and efficiency, \$110 billion is for

CCUS, \$102 billion is for methane reduction, \$83 billion is for clean hydrogen and \$70 billion is for flaring reduction. 564 Investing in electrification and efforts to reduce methane emissions and flaring can lead to new revenue opportunities by optimizing the use of natural gas and minimizing waste. These strategies could help companies quickly recover their initial investments. By 2030, these measures could provide over 200 bcm of additional natural gas. Even in a low gas price environment, these gas sales might generate around \$30 billion in revenue each year. 565

FIGURE 70

Investments required by the sector and enabled by the ecosystem



With the oil and gas industry's profit margin of 15%⁵⁶⁶ (which is higher than all other sectors in scope), the business case for investing in decarbonization initiatives is strong. This profitability allows companies to allocate significant funds towards clean technologies and infrastructure development. Many oil and gas firms are already committing substantial portions of their budgets to

sustainable energy projects, reflecting a strategic shift towards greener practices. However, the risk profile of investments in decarbonization varies significantly compared to traditional investments in oil and gas production, making it complicated to invest in decarbonization. Moreover, investments in national oil companies (NOCs) are driven by government budgets.

To achieve net zero in the oil and gas sector, key actions include accelerating methane emission reductions in line with the Global Methane Pledge; providing incentives for adopting zero-methane and zero-flaring technologies; and stimulating investments in electrification to help operators manage costs. Enhancing CCUS deployment through risk mitigation policies and performance-based payments for CO₂ avoidance is also necessary. Additionally, creating a market for low-

emissions hydrogen will not only require production-based incentives and regulatory measures, such as cap-and-trade systems, but also incentives to stimulate demand for hydrogen. Establishing robust measurement and reporting frameworks is essential for ensuring clear eligibility criteria for support programmes and for effective governance of imports. While policies supporting methane abatement in the EU and US are quite advanced, efforts are required to scale up such policies in the rest of the world.

TABLE 19 | Oil and gas industry policy summary

Policy type	Policy instruments	Key examples	Impact			
Market-based	Carbon price	EU-ETS	Incentivizes oil refiners to reduce emissions. ⁵⁶⁷			
	Targets	Canada's target to reduce methane emissions from oil and gas	The new policy mandates a 75% reduction in methane emissions by 2030 compared to 2012 levels. This includes requirements for better leak detection, venting limits and equipment upgrades to capture fugitive methane emissions. 568			
		Nigeria's targets to eliminate routine flaring and fugitive methane emissions	Nigeria's emissions mitigation and reduction targets include the elimination of routine gas flaring by 2030 and a 60% reduction in fugitive methane emissions/leakages from oil and gas operations by 2031. ⁵⁶⁹			
Mandate-based	Direct taxes/fees	Methane fee under the IRA ⁵⁷⁰	Establishes a maximum annual methane waste emission rate of 25,000 tonnes of CO ₂ e (vented, released or flared) for a facility and imposes penalty charges starting at \$900 per tonne in 2024, increasing to \$1,500 per tonne by 2026 for facilities emitting more. ⁵⁷			
	National roadmaps	National Methane Action Plan – the EU, the US, Norway and Canada ⁵⁷²	As part of the Global Methane Pledge, 150 countries have committed to work together to collectively reduce methane emissions by at least 30% below 2020 levels by 2030. 573			
	MRV guidelines	Colombia's national MRV standards	Technical standards and guidelines for fugitive and flaring emissions MRV for upstream oil and gas operations. 574			
	Standards and frameworks	GIIGNL framework for GHG neutral LNG MRV	Comprehensive framework for a consistent industry approach to declaring GHG neutral LNG cargoes. 575			
	International collaboration	Oil and gas companies have joined the Oil and Gas Decarbonization Charter, a global industry Charter dedicated to high-scale impact, and to speed up climate action within the industry	 Work towards industry best practices in emission reductions by:⁵⁷⁶ Investing in renewables, low-carbon fuels and negative emissions technologies Enhancing transparency through better measurement, reporting, and verification of emissions and progress Aligning with best practices to cut emission intensity and aiming to implement these by 2030 Reducing energy poverty while ensuring secure, affordable energy for all economies 			
Incentive-Based		US and United Arab Emirates' Partnership to Accelerate Transition to Clean Energy	A new bilateral Partnership for Accelerating Clean Energy (PACE) aims to fight climate change by deploying \$100 billion and 100 GW of green energy by 2035. 577			
	Infrastructure capacity expansion plans	Norway government electricity capacity upgrade targets to support electrification of LNG assets	Targets grid expansion and renewables capacity by 2030 to support electrification of Norway's only LNG plant. 578			
	Direct technology funding	Methane Emissions Reduction Program	The initiative provides \$1.36 billion in financial and technical assistance through various funding opportunities. It introduces a Waste Emissions Charge (WEC) for methane and mandates the EPA to update the Greenhouse Gas Reporting Program (GHGRP) subpart W regulations for the oil and gas sector. 579			

Conclusion

Over the past decade, hard-to-abate sectors have made progress towards reducing emissions, although not at the pace required to achieve netzero emissions by 2050. In the last year, the sectors saw a decline in average emissions intensity. However, these sectors are expected to grow by 60% by 2050, meaning the reduction in emissions intensity must accelerate significantly. The readiness scores in this report indicate that none of the sectors in scope are currently on track to achieve net-zero emissions by 2050. It is important to note that the companies in these sectors cannot achieve this target alone. This will require the active collaboration of stakeholders throughout the value chains of supply and demand, as well as policy-makers.

The path forward demands sustained commitment from all sectors. This year's *Net Zero Industry Tracker* clearly shows that hard-to-abate industries must accelerate their efforts to transform operations and reduce emissions. The key priorities highlighted in this report can support stakeholders across the sectors in scope in deciding the next steps in their path towards the net-zero transition. The actions taken in the remaining years of this decade will be critical in ensuring that strong, long-term ambition is supported by immediate progress. The transition must be resilient to maintain momentum amid current market volatilities and potential future domestic or international disruptions.

Appendices

Abbreviations and acronyms A1

Al	Artificial intelligence	EAF	Electric arc furnace
AtJ	Alcohol-to-jet	EEXI	Energy Efficiency Design Index
ALK	Alkaline electrolysis	EJ	Exajoules
ARENA	Australian Renewable Energy Agency	EOR	Enhanced oil recovery
ARPA-E	Advanced Research Projects Agency-Energy	EU	European Union
ASTM	American Society for Testing and Materials	EU-ETS	European Union Emissions Trading Scheme
ATM	Air traffic management	EV	Electric vehicle
BAU	Business-as-usual	FID	Final investment decisions
BCC	Book and claim community	FMC	First Movers Coalition
BECCS	Bioenergy with carbon capture and storage	FT	Fischer-Tropsch
B2B	Business-to-business	GCCA	Global Cement and Concrete Association
B2C	Business-to-consumer	GCMD	Global Centre for Maritime Decarbonisation
BETs	Battery electric trucks	GHG	Greenhouse gas
BF-BOF	Blast furnace-basic oxygen furnace	GHGRP	Greenhouse Gas Reporting Program
BIS	Bureau of Indian Standards	GIIGNL	International Group of Liquefied Natural Gas Importers
CapEx	Capital expenditure	GJ	Gigajoule
CapEx CBAM	Capital expenditure Carbon Border Adjustment Mechanism	GJ GRI	Gigajoule Global Reporting Initiative
СВАМ	Carbon Border Adjustment Mechanism	GRI	Global Reporting Initiative
CBAM	Carbon Border Adjustment Mechanism Carbon Contracts for Difference	GRI GSE	Global Reporting Initiative Ground support equipment
CBAM CCfD CCS	Carbon Border Adjustment Mechanism Carbon Contracts for Difference Carbon capture and storage	GRI GSE Gt	Global Reporting Initiative Ground support equipment Gigatonnes
CBAM CCfD CCS CCUS	Carbon Border Adjustment Mechanism Carbon Contracts for Difference Carbon capture and storage Carbon capture, utilization and storage	GRI GSE Gt GtCO ₂ e	Global Reporting Initiative Ground support equipment Gigatonnes Gigatonnes of carbon dioxide equivalent
CBAM CCfD CCS CCUS CIF	Carbon Border Adjustment Mechanism Carbon Contracts for Difference Carbon capture and storage Carbon capture, utilization and storage Climate Investment Funds	GRI GSE Gt GtCO ₂ e GW	Global Reporting Initiative Ground support equipment Gigatonnes Gigatonnes of carbon dioxide equivalent Gigawatt
CBAM CCfD CCS CCUS CIF CII	Carbon Border Adjustment Mechanism Carbon Contracts for Difference Carbon capture and storage Carbon capture, utilization and storage Climate Investment Funds Carbon Intensity Indicator	GRI GSE Gt GtCO₂e GW HEFA	Global Reporting Initiative Ground support equipment Gigatonnes Gigatonnes of carbon dioxide equivalent Gigawatt Hydroprocessed esters and fatty acids
CBAM CCfD CCS CCUS CIF CII CO ₂	Carbon Border Adjustment Mechanism Carbon Contracts for Difference Carbon capture and storage Carbon capture, utilization and storage Climate Investment Funds Carbon Intensity Indicator Carbon dioxide	GRI GSE Gt GtCO ₂ e GW HEFA HETS	Global Reporting Initiative Ground support equipment Gigatonnes Gigatonnes of carbon dioxide equivalent Gigawatt Hydroprocessed esters and fatty acids Hydrogen electric trucks

International Civil Aviation Organization ICCA International Council of Chemical Associations ICCT International Council of Chemical Associations ICCT International Council or Clean Transportation ICCT Industrial Deep Decarbonisation Initiative ICCI Industrial Deep Decarbonisation Initiative ICCI Industrial Deep Decarbonisation Initiative ICCI Industrial Emissions Directive ICCI Industrial Emissions Directive ICCI International Energy Agency ICCI International Energy Agency ICCI International Energy Agency ICCI International Menetary Fund ICCI International Renewable Energy Agency ICCI International Renewable Energy Agency ICCI International Menetary Fund ICCI International Renewable Energy Agency I	IATA	International Air Transport Association	NZT	Net-zero technologies
Chemical Associations ICCT International Council on OGDC Oil and Gas Decarbonization Charter IDDI Industrial Deep Decarbonisation Initiative PPA Power-to-liquids IEA International Energy Agency PtL Power-to-liquids IEB Industrial Emissions Directive R&D Research and development IMF International Monetary Fund ROIC Return on invested capital IMG International Maritime Organization RPK Revenue passenger kilometres IBA Inflation Reduction Act SAF Sustainable aviation fuels IRA Inflation Reduction Act SAF Sustainable aviation fuels IRENA International Renewable Energy Agency SCM Supplementary comentitious materials IRED Proposition, Science and Economic Development Canada ITA Industrial Transition Accelerator SOFC Solid oxide fuel cells IGCO_eq/ Kilograms of carbon dioxide equivalent per barrel of oil equivalent to per barrel of oil equivalent to per barrel of oil equivalent to per barrel oil to Co_e Tonnes of carbon dioxide LEGO Low-sulphur fuel oil TCO Total cost of ownership LING Uquilled natural gas tCO_e Tonnes of carbon dioxide LSFO Low-sulphur fuel oil TCO_e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO_e/t Tonnes of carbon dioxide LTAG Long-term aspirational goal TSCA Toxic Substances Control Act MB/D Million barrels per day TRL Technology readiness level MCFC Mollen carbonate fuel cells TSCA Toxic Substances Control Act MJ/ATIK Energy used per revenue tonne kinemete performed TW Torawatt MJ/ATIK Energy used per reprofused UK United Kingdom MMMCZCS for Carbon Shipping WACC Weighted average cost of capital MRV Measurement, reporting and verification MRV Measurement, reporting and verification MFC Waste emissions Maritime Buyers Alliance MTPA Million tonnes per annum ZEMBA Zero Emission tracks ZEF Zero-emission tracks	ICAO	International Civil Aviation Organization	OBPS	Output-Based Pricing System
Industrial Deep Decarbonisation Initiative PPA Power purchase agreements	ICCA		OEMs	Original equipment manufacturers
IEA International Energy Agency IED Industrial Emissions Directive IMF International Monetary Fund IMF International Monetary Fund IMO International Maritime Organization IMO International Maritime Organization IRA Inflation Reduction Act IRA Inflation Reduction Act IRENA International Renewable Energy Agency ISED Innovation, Science and Economic Development Canada IMA Industrial Transition Accelerator IMA In	ICCT		OGDC	Oil and Gas Decarbonization Charter
IED Industrial Emissions Directive R&D Research and development IMF International Monetary Fund ROIC Return on invested capital IMO International Maritime Organization RPK Revenue passenger kilometres IRA Inflation Reduction Act SAF Sustainable aviation fuels IRENA International Renewable Energy Agency SCM Supplementary cementitious materials ISED Innovation, Science and Economic Development Canada ITA Industrial Transition Accelerator SOFC Solid oxide fuel cells KgCO_eq/ Kilograms of carbon dioxide equivalent per berrel of oil equivalent per berrel of oil equivalent per berrel of oil equivalent LFO Light fuel oil TCO Total cost of ownership LME London Metal Exchange T Tonnes LNG Liquified natural gas tCO_e Equivalent tonnes of carbon dioxide LSFO Low-sulphur fuel oil tCO_e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO_e/t Tonnes of carbon dioxide LTAG Long-term aspirational goal TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed MJ/ton-km Energy used per revenue tonne kilometre performed MJ/ton-km Kilometre performed MJ/ton-km Kilometre performed MJ/ton-km Kilometre performed MMMCCS Marsk Mc-Kinney Moller Center for Zero Carbon Shipping MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification MT Million tonnes ZEF Zero-emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission fuels ZET Zero-emission fuels	IDDI	Industrial Deep Decarbonisation Initiative	PPA	Power purchase agreements
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ISED Innovation, Science and Economic Development Canada ITA Industrial Transition Accelerator SOFC Solid oxide fuel cells kgCO,eq/ kilograms of carbon dioxide equivalent per barrel of oil equivalent Doe	IRA	Inflation Reduction Act	SAF	Sustainable aviation fuels
Development Canada SAP Standard & Poor's	IRENA	International Renewable Energy Agency	SCM	Supplementary cementitious materials
kgCO_eq/ boe Kilograms of carbon dioxide equivalent per barrel of oil equivalent STEPS Stated Policies Scenario LFO Light fuel oil TOO Total cost of ownership LME London Metal Exchange T Tonnes LNG Liquified natural gas tCO₂ Tonnes of carbon dioxide LSFO Low-sulphur fuel oil tCO₂e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO₂e/t Tonnes of carbon dioxide MB/D Million barrels per day TRL Technology readiness level MCFC Motten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed TW Terawatt MJ/ton-km Energy use (MJ per transported tonne and km) UK United Kingdom MMMCZCS Mersk Mc-Kinney Meller Center for Zero Carbon Shipping US United States MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emission fuels MTPA <	ISED		S&P	Standard & Poor's
boe per barrel of oil equivalent LFO Light fuel oil TCO Total cost of ownership T Tonnes LME London Metal Exchange T Tonnes LNG Liquified natural gas tCO2 Tonnes of carbon dioxide LSFO Low-sulphur fuel oil tCO2 Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO2 Tonnes of carbon dioxide equivalent tonnes of carbon dioxide equivalent per tonne of output TRL Technology readiness level MGFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed TW Terawatt MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Marsk Mc-Kinney Moller Center for Zero Carbon Shipping MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions	ITA	Industrial Transition Accelerator	SOFC	Solid oxide fuel cells
LME London Metal Exchange T Tonnes LNG Liquified natural gas tCO₂ Tonnes of carbon dioxide LSFO Low-sulphur fuel oil tCO₂e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO₂e/t Tonnes of carbon dioxide equivalent per tonne of output MB/D Million barrels per day TRL Technology readiness level MCFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed TW Terawatt MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Marsk Mc-Kinney Moller Center for Zero Carbon Shipping WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions			STEPS	Stated Policies Scenario
LNG Liquified natural gas tCO₂ Tonnes of carbon dioxide LSFO Low-sulphur fuel oil tCO₂e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO₂e/t Tonnes of carbon dioxide equivalent per tonne of output MB/D Million barrels per day TRL Technology readiness level MCFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Maersk Mc-Kinney Møller Center for Zero Carbon Shipping MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification MTPA Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions	LFO	Light fuel oil	тсо	Total cost of ownership
LSFO Low-sulphur fuel oil tCO₂e Equivalent tonnes of carbon dioxide LTAG Long-term aspirational goal tCO₂e/t Tonnes of carbon dioxide equivalent per tonne of output MB/D Million barrels per day TRL Technology readiness level MCFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed TW Terawatt MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS for Zero Carbon Shipping US United Kingdom MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission vehicles	LME	London Metal Exchange	т	Tonnes
LTAG Long-term aspirational goal tCO2e/t Tonnes of carbon dioxide equivalent per tonne of output MB/D Million barrels per day TRL Technology readiness level MCFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed UK United Kingdom MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Mærsk Mc-Kinney Moller Center for Zero Carbon Shipping US United States MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions	LNG	Liquified natural gas	tCO ₂	Tonnes of carbon dioxide
MB/D Million barrels per day TRL Technology readiness level TSCA Toxic Substances Control Act TW Terawatt MJ/RTK Energy used per revenue tonne kilometre performed MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Mærsk Mc-Kinney Moller Center for Zero Carbon Shipping MPP Mission Possible Partnership MRV Measurement, reporting and verification MTPA Million tonnes per annum MVR Mechanical vapour recompression MEC Vero-emission vehicles ZEV Zero-emission vehicles	LSFO	Low-sulphur fuel oil	tCO ₂ e	Equivalent tonnes of carbon dioxide
MCFC Molten carbonate fuel cells TSCA Toxic Substances Control Act MJ/RTK Energy used per revenue tonne kilometre performed TW Terawatt MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Maersk Mc-Kinney Moller Center for Zero Carbon Shipping US United States MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions	LTAG	Long-term aspirational goal	tCO ₂ e/t	
MJ/RTK Energy used per revenue tonne kilometre performed MJ/ton-km Energy use (MJ per transported tonne and km) MMMCZCS Mærsk Mc-Kinney Møller Center for Zero Carbon Shipping MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions	MB/D	Million barrels per day	TRL	Technology readiness level
MJ/ton-km	MCFC	Molten carbonate fuel cells	TSCA	Toxic Substances Control Act
MMMCZCS Mærsk Mc-Kinney Møller Center for Zero Carbon Shipping US United States MPP Mission Possible Partnership WACC Weighted average cost of capital MRV Measurement, reporting and verification WEC Waste emissions charge MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions ZEV Zero-emission vehicles	MJ/RTK		TW	Terawatt
MMMCZCS for Zero Carbon Śhipping MPP Mission Possible Partnership MRV Measurement, reporting and verification MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions ZEV Zero-emission vehicles	MJ/ton-km		UK	United Kingdom
MRVMeasurement, reporting and verificationWECWaste emissions chargeMTMillion tonnesZEFZero-emission fuelsMTPAMillion tonnes per annumZEMBAZero Emission Maritime Buyers AllianceMVRMechanical vapour recompressionZETZero-emission trucksNZENet-zero emissionsZEVZero-emission vehicles	MMMCZCS		US	United States
MT Million tonnes ZEF Zero-emission fuels MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions ZEV Zero-emission vehicles	MPP	Mission Possible Partnership	WACC	Weighted average cost of capital
MTPA Million tonnes per annum ZEMBA Zero Emission Maritime Buyers Alliance MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions ZEV Zero-emission vehicles	MRV	Measurement, reporting and verification	WEC	Waste emissions charge
MVR Mechanical vapour recompression ZET Zero-emission trucks NZE Net-zero emissions ZEV Zero-emission vehicles	MT	Million tonnes	ZEF	Zero-emission fuels
NZE Net-zero emissions ZEV Zero-emission vehicles	MTPA	Million tonnes per annum	ZEMBA	Zero Emission Maritime Buyers Alliance
	MVR	Mechanical vapour recompression	ZET	Zero-emission trucks
NZIA Net Zero Industry Act	NZE	Net-zero emissions	ZEV	Zero-emission vehicles
	NZIA	Net Zero Industry Act		

A2 | Readiness criteria

TABLE 20 Criteria for assessing the readiness dimensions

Dimension	Matria Calculation		Waight	Thresholds					
Dimension	Metric	methodology	′	Weight	Stage 1	Stage 2	Stage 3	Stage 4	Stage 5
Technology	Technology readiness level (TRL)	Weighted average of TRL calculated based on decarbonization levers		100%	TRL 1-3 Concept stage	TRL 4-6 Prototype stage	TRL 7-8 Demonstration stage	TRL 9 Early adoption stage	TRL 10-11 Mature stage
		Weighted	Clean power (GW)		>300	100-300	30-100	0-30	<0
Infrastructure	Infrastructure required for net zero by	average of the individual stage gate scores for each energy type	Clean hydrogen (MTPA)	Weights based on decarbonization	>75	50-75	30-50	10-30	<10
	2050	based on 2050 requirement –	CCUS (MTPA)	levers for each sector	>750	500-750	250-500	100-250	<100
		current capacity	Biofuels (MTPA)		>500	250-500	100-250	0-100	<0
	Price elasticity of demand	Absolute value of price elasticity of demand (long-run)		25%	>1	0.75-1	0.5-0.75	0-0.5	<0
Demand	B2B green premium	Additional cost to produce green product (%)		25%	>20%	15-20%	10-15%	5-10%	<5%
Demand	B2C green premium	Increase in final price for end consumer (%)		25%	>6%	4-6%	2-4%	0-2%	<0%
	Current green supply	MPP: percentage announced from 2		25%	<10%	10-25%	25-50%	50-100%	>100%
	Required increase in capital	Additional annual decarbonization b current annual Ca	y 2050/	20%	>1	0.5-1	0.25-0.5	0.1-0.25	<0.1
	Capital efficiency	Total CapEx required by 2050/ total CO ₂ emission reduction by 2050 (\$/tCO ₂)		20%	>200	150-200	100-150	50-100	<50
Capital	Ease of increasing capital	Sector-specific WACC (%)		20%	>10%	8-10%	6-8%	4-6%	<4%
	Current financed projects	MPP: percentage financed from 203		20%	<5%	5-10%	10-15%	15-20%	>20%
	Current return margins	Free cash flow afted	er	20%	<10%	10-15%	15-20%	20-25%	>25%
Policy	Availability and maturity of policy	Availability and maturity of policy across regions and globally		100%	Qualitative				

A3 | Data sources

Methodology sources

Aluminium Stewardship Initiative (ASI)

BloombergNEF (BNEF)

Commodities Research Unit (CRU)

First Movers Coalition (FMC)

Global CCS Institute Global Cement and Concrete Association (GCCA)

Global Maritime Forum

International Air Transport Association (IATA)

International Aluminium Institute (IAI)

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International Maritime Organization (IMO)

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